Konica

# PARTS CATALOG

# Model
# FORCE 50

JUNE 1997

CMPC-FORCE50

**KONICA BUSINESS TECHNOLOGIES, INC.**

This parts catalog includes illustrations and part numbers for all replacement parts and assemblies used in this model.

**Model-specific parts** are identified in the illustrations with reference numbers. Use the reference number to locate the corresponding part number on the facing page.

**Common hardware items,** such as screws, nuts, washers, and pins, are identified in the illustrations with reference letters. Use the reference letter to locate the corresponding part number on the hardware listing in the lower right hand corner of the facing page.

**If you know a part number,** but don't know where the part is used, use the numerical index to determine the page number and reference number for that part. Because some common parts are used in several places, there may be more than one entry. Refer to the illustrations to see where the part may be used.

**If you know a part's description**, but don't know where to look to find the part number, use the alphabetical index to determine likely page and reference numbers. Then look at the illustrations to determine that you have identified the correct part. Locate the part number using the listing on the opposite page.

**Retail pricing** that appears with the numerical index, while valid when this catalog was printed, is subject to change without notice. The prices are only suggested prices and are provided only for reference. Dealers may determine their own selling prices. For up-to-date pricing, refer to current Konica price lists or contact the Konica Parts Distribution Center.

**How to order parts**

Use standard Konica parts ordering procedures to obtain these parts. For ordering options, contact Konica's Parts Distribution Center.

When ordering parts, be sure to specify part numbers exactly as listed in this catalog.

NOTE: Electrical parts may include previously used components.

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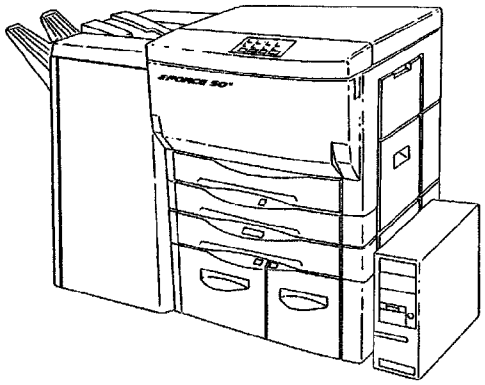
# Konica FORCE 50 PRINTER CONFIGURATOR



## Machine and Accessories

| Item Description | Item Number |
|---|---|
| Force 50 | 950-749 |
| Finisher (FS-103)*** (3 way stapling 50 sheets) | Part Number 950-752 |
| IP-301 Controller*** | 950-769 |
| PS Kit | 950-771 |
| Network Card (KN-101) | 947-942 |
| Network Card (KN-201) | 950-772 |
| User's Manual* | Part Number OP-01-DPFORCE50 |
| Weekly Timer w/KRDS (WT-101) | 950-763 |
| Memory Modules | |
| 16MB (MU-101) | 950-760 |
| 32MB (MU-102) | 950-761 |
| Key Counter | See Table |

## Maintenance Kit

**Item Number 950-756**

| *(All maintenance items are supplied with unit)* | |
|---|---|
| Cleaning Blade | Charge & Discharge Wires |
| Fixing Cleaning Roller | Fixing Oil Roller |
| Pad (O) | Dustproof Filter |
| Filter (S) & Filter (H) | Collection Roller Assembly |
| Wire Cleaning Material (1) & (2) | Charging Cleaning Block Assembly |

## Key Counter

| | Service Parts | | |
|---|---|---|---|
| **Type** | **Receptacle** | **Holder** | **Item No.** |
| Standard | Part No. U021-0020 | Part No. 006011960 | 944-907 |
| Xerox Compatible | U050-0120 | Not Required | 943-102 |

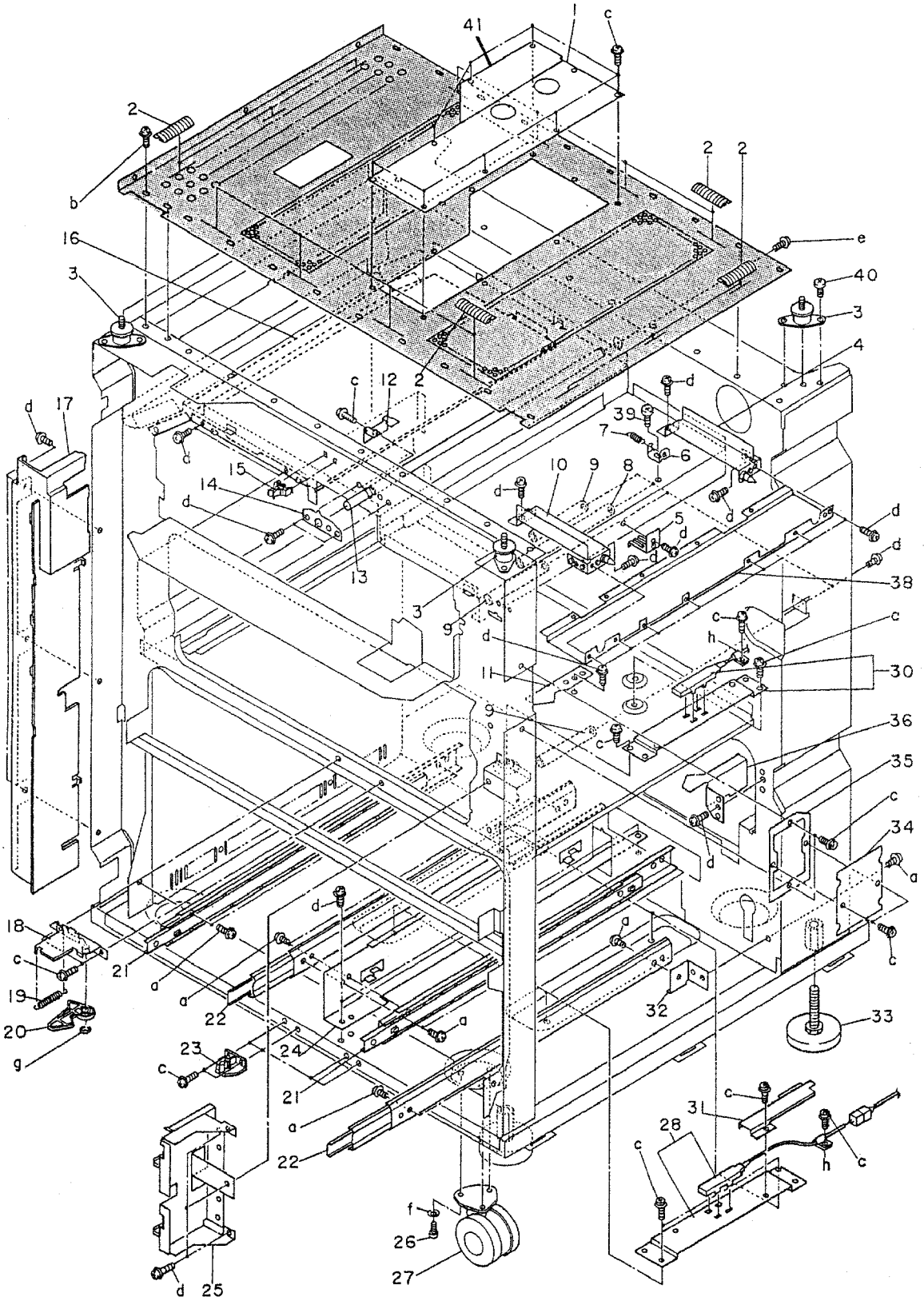
## Supplies

| Item Description | Item Number |
|---|---|
| Toner | 950-757 |
| Developer* | 950-754 |
| Staples (FS-103)** | 950-764 |
| Drum* | 950-755 |
| Maintenance Kit | See Table |

Power Requirements:
NEMA-5-20R
115v/60Hz (20 AMP Outlet)
Dedicated Line Advised

**Supplied with printer*
*** (3) Cartridges per carton, 5k each*
*(2) Cartridges used each time*
****Must be ordered with printer*

## Main frame unit

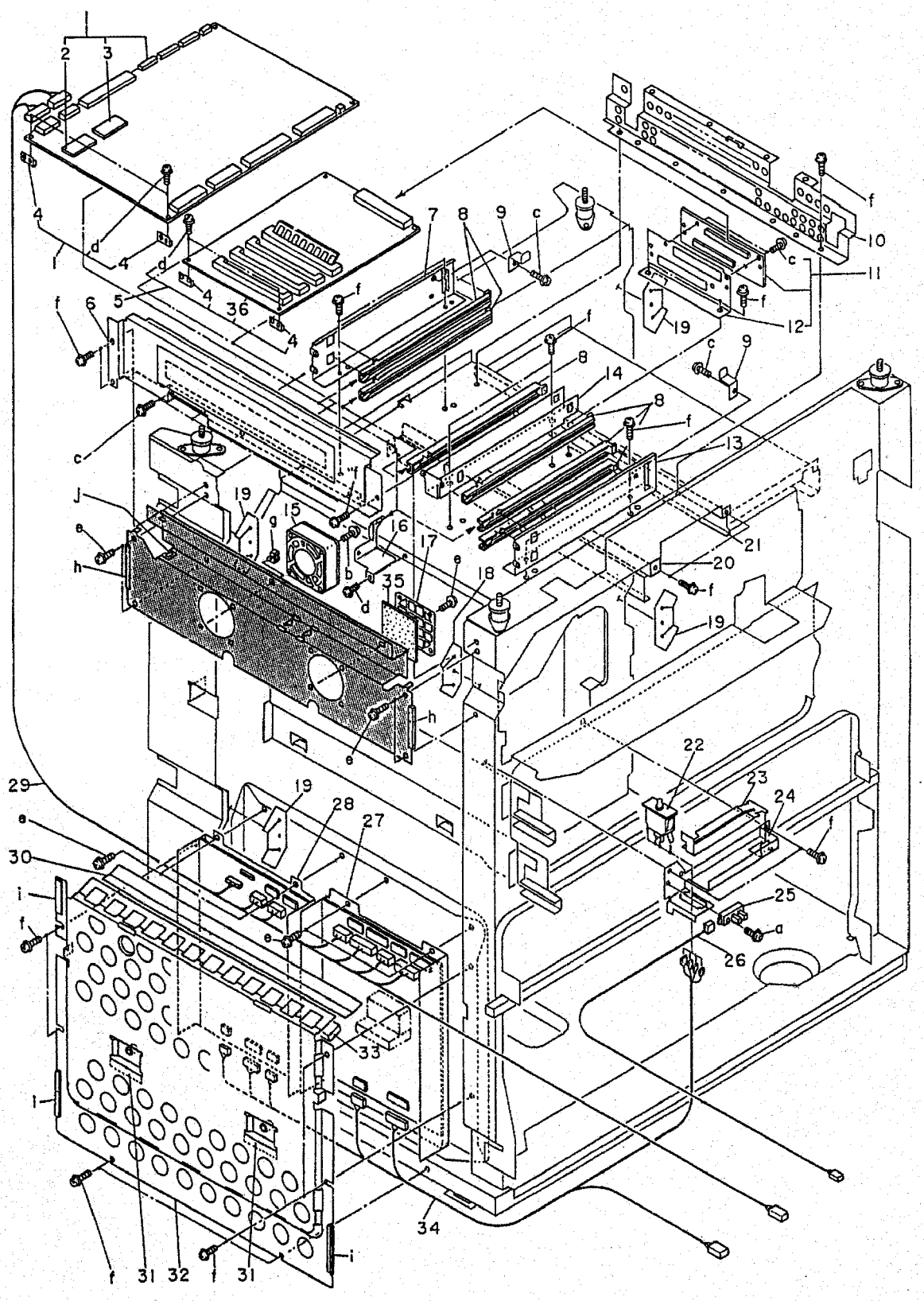


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA10321 | Plate, Cover |
| 2 | 25SA-1080 | Plate Assy., Ground Spring |
| 3 | 25SA10200 | Support, Rubber |
| 4 | 25SA-6760 | Rail, Guide (Rear) |
| 5 | 25SA10450 | Spring, Side Ground |
| 6 | 25SA67050 | Plate, Tension |
| 7 | 25AA20520 | Spring, Developer Mounting |
| 8 | 25SA10410 | Shaft, External Support |
| 9 | 25SA10400 | Shaft, Panel Support |
| 10 | 25SA-6750 | Rail, Guide (Front) |
| 11 | 25SA10120 | Bracket, ADU Support (B) |
| 12 | 25SA67160 | Plate, Write Guide |
| 13 | 25SA67011 | Shaft, Write Positioning ** |
| 14 | 25SA67020 | Plate, Shaft Fixed (Front) |
| 15 | 540047191 | Stopper, Cassette |
| 16 | 25SA10040 | Plate, Fuser Heat Insulating |
| 17 | 25SA12100 | Cover, Wiring |
| 18 | 25SA-1040 | Plate, Cassette Catch |
| 19 | 25BA47480 | Spring, Cassette Fixed |
| 20 | 25SA10190 | Catch, Cassette Positioning |
| 21 | 25SA10250 | Rail, Slide |
| 22 | 25SA10220 | Rail, Slide (Right) |
| 23 | 12EJ11180 | Lock, LCT |
| 24 | 25SA10260 | Plate, LCT Support (A) |
| 25 | 25SA10070 | Rail, Main Mounting |
| 26 | 25SA10431 | Screw, Locking |
| 27 | 25SA10480 | Caster |
| 28 | 12EA-1060 | Heater, Internal |
| 29 | 12ST73981 | Plate, Ground |
| 30 | 25SA-7380 | Heater, Internal |
| 31 | 564047380 | Cover, Heater |
| 32 | 25SA10280 | Plate, LCT Support (C) |
| 33 | 25AA10090 | Foot, Level |
| 34 | 302073150 | Cover, Key Counter Inner |
| 35 | 540012180 | Mounting Plate, Key Counter |
| 36 | 25SA10110 | Bracket, ADU Support (A) |
| 37 | 12ST73970 | Spacer, Support |
| 38 | 25SA67130 | Cover, Write Protect (A) |
| 39 | 318011310 | Screw |
| 40 | 308061360 | Screw, Stepped |
| 41 | 25SA10470 | Plate, Cover (B) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z184061 |
| b | 00Z193041 |
| c | 00Z193061 |
| d | 00Z194061 |
| e | 00Z196081 |
| f | 00Z620501 |
| g | 00Z670606 |
| h | 00Z921103 |

## Main frame unit

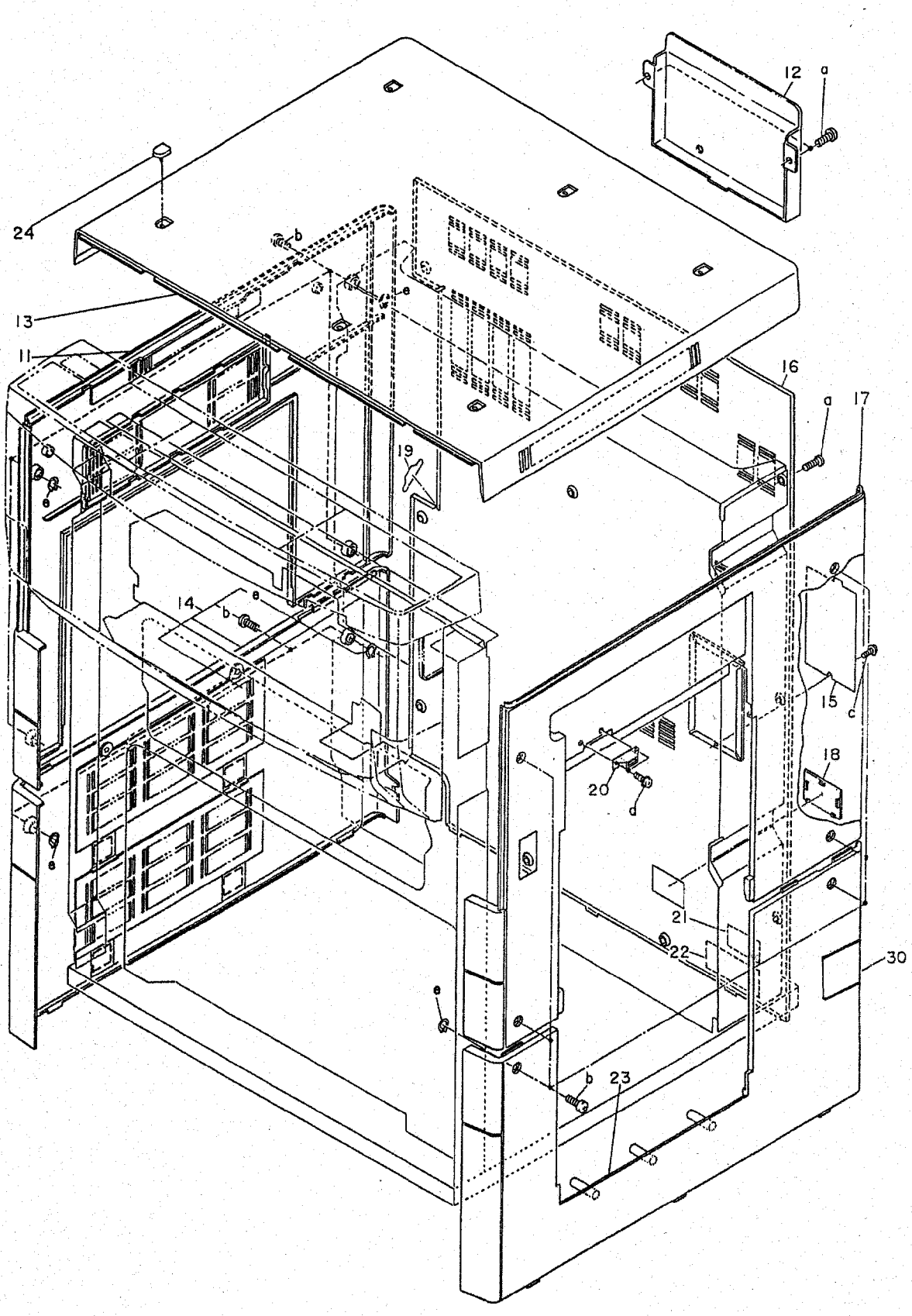


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-9508 | Board, Image Processing |
| 2 | 7050B9-19.0 | EPROM, Image Bd.,IC29,Rev 19.0 |
| 3 | 7050B0-19.0 | EPROM, Image Bd.,IC30,Rev.19.0 |
| 4 | 25SA73300 | Ground |
| 5 | 25SA-9610 | Board, RDH Processing |
| 6 | 25SA-6771 | Cover Assy. |
| 7 | 25SA73070 | Mounting Plate, Rear |
| 8 | 25SA73130 | Rail, Board (A) |
| 9 | 25SA73490 | Spring, Ground (A) |
| 10 | 25SA10390 | Mounting Plate, Board (Rear) |
| 11 | 25SA-9590 | Board, RDH I/F |
| 12 | 25SA73440 | Mounting Plate, Board (Middle) |
| 13 | 25SA73060 | Mounting Plate, Board (Front) |
| 14 | 25SA73470 | Mounting Plate, Board (Lower) |
| 15 | 25SA80540 | Motor, Fan |
| 16 | 25SA73280 | Plate, Board Support |
| 17 | 25AA73221 | Plate, Filter Support |
| 18 | 25SA73480 | Mylar, Wiring |
| 19 | 25SA73410 | Mylar, Wiring |
| 20 | 25SA20030 | Rail, Drum Guide (Left) |
| 21 | 25SA20020 | Rail, Drum Guide (Right) |
| 22 | 25SA86010 | Switch, Door Interlock |
| 23 | 25SA53630 | Spring, Lever Detect |
| 24 | 25SA53620 | Plate, Lever Detect |
| 25 | 540085510 | Photosensor |
| 26 | 25BA90121 | Wiring, Sensor |
| 27 | 25SA84511 | Board, DC Power Supply (A) |
| 28 | 25SA84520 | Board, DC Power Supply (B) |
| 29 | 55JE90050 | Wiring, DC Power Supply |
| 30 | 25SA73460 | Filter, Power Supply (B) |
| 31 | 25SA10460 | Seal, Power Supply Dust Proof |
| 32 | 25SA-1120 | Plate, Side |
| 33 | 25SA10210 | Cushion, Heat Insulating (F) |
| 34 | 55JE90030 | Wiring, Power Supply |
| 35 | 25AA73230 | Filter, Cleaner Cooling |
| 36 | 25SA-9620 | Board, RDH Processing |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z164121 |
| b | 00Z184301 |
| c | 00Z193041 |
| d | 00Z193061 |
| e | 00Z194041 |
| f | 00Z194061 |
| g | 00Z921301 |
| h | 00Z924512 |
| i | 00Z924516 |
| j | 00Z926258 |

## External unit

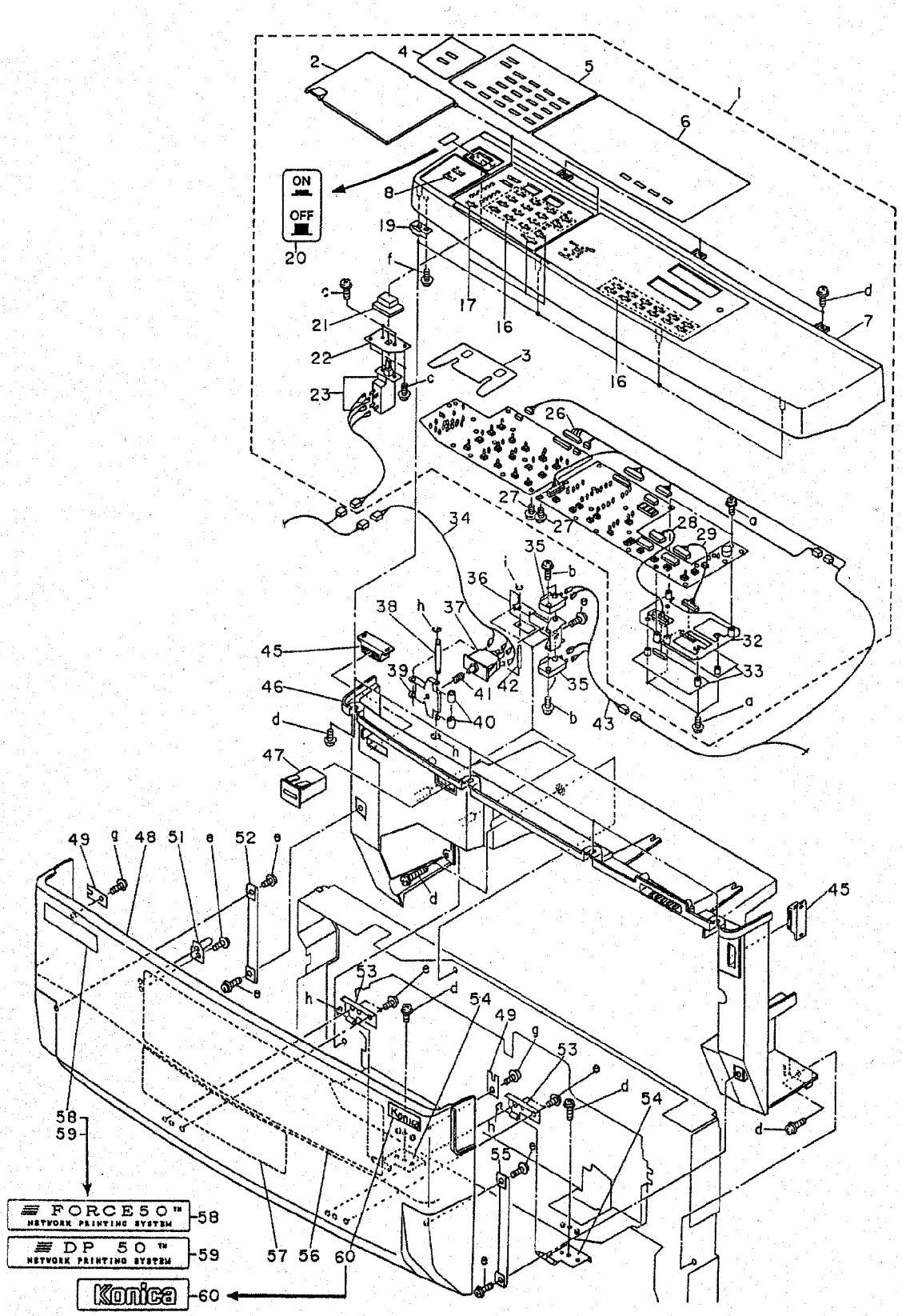


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 11 | 25SA12060 | Cover, Side (D) |
| 12 | 540012245 | Plate, Guide |
| 13 | 55JE12020 | Cover, Main (Upper) |
| 14 | 25SA-1290 | Cover Assy., Lower |
| 15 | 25SA12191 | Panel, External Auxiliary |
| 16 | 25SA12071 | Cover, Rear |
| 17 | 25SA12041 | Cover, Side (B) |
| 18 | 25SA12280 | Cover, Key Counter |
| 19 | 25SA12430 | Seal, Power Supply Dust (B) |
| 20 | 083020140 | Stopper |
| 21 | 25AE97390 | Label |
| 22 | 462297100 | Label, FCC Caution |
| 23 | 25SA12032 | Cover, Side (A) |
| 24 | 55JE12040 | Cover, Screw |
| 30 | 25SA12440 | Plate, External Auxiliary |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z144062 |
| b | 00Z144102 |
| c | 00Z183062 |
| d | 00Z253081 |
| e | 00Z600402 |

## External unit

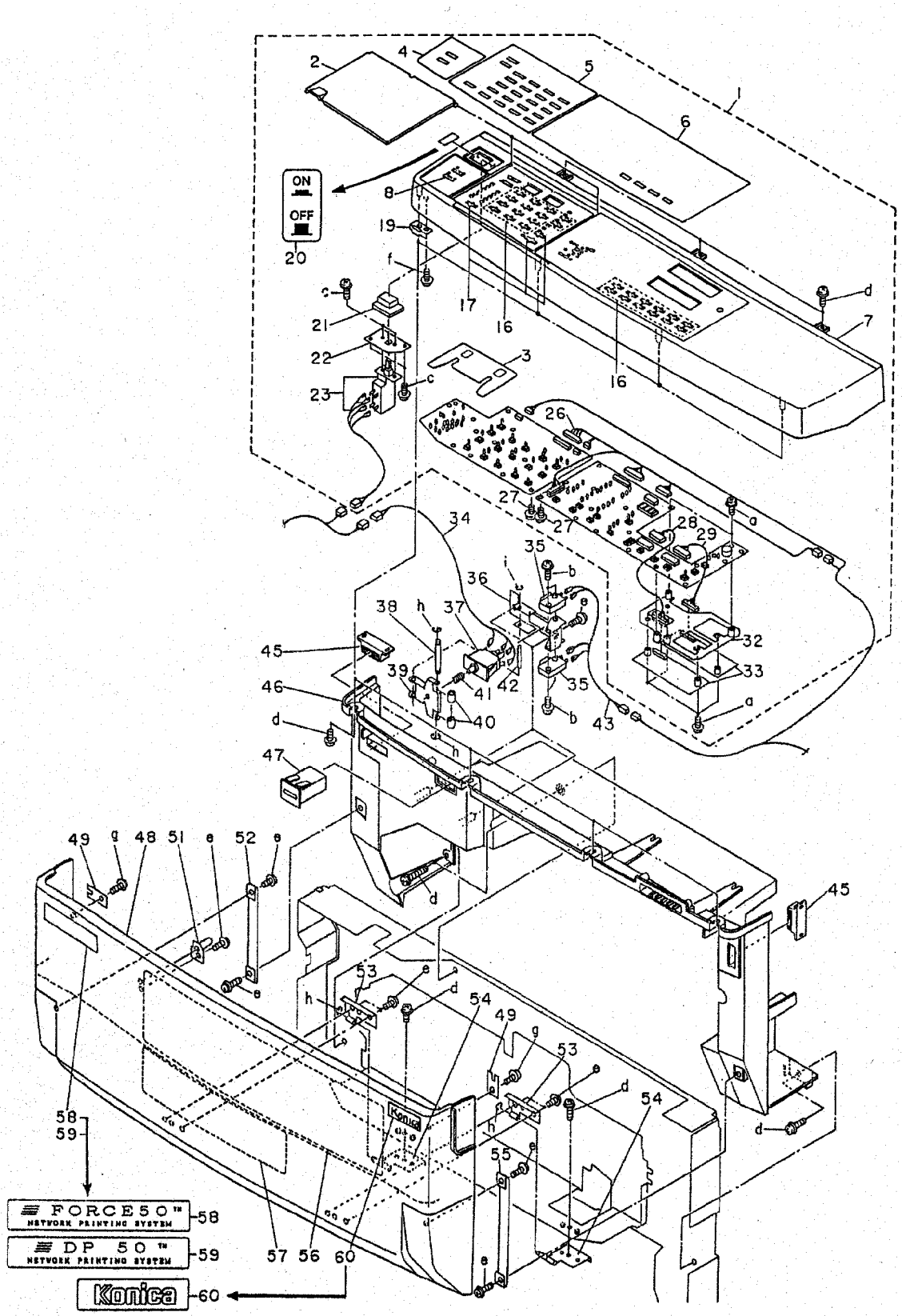


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 55JE-7000 | Board, Operation Complete |
| 2 | 25SA70051 | Cover, Open/Close |
| 3 | 25SA62150 | Sheet, Operation Protect |
| 4 | 55JE70030 | Sheet, Operation (Left) |
| 5 | 55JE70020 | Sheet, Operation (Middle) |
| 6 | 55JE70010 | Sheet, Operation (Right) |
| 7 | 55JE12010 | Cover, Operation |
| 8 | 55JE70040 | Button, Operation |
| 16 | 540070130 | Button, Operation (E) |
| 17 | 540070120 | Button, Operation (D) |
| 19 | 25SA12400 | Plate, Operation Fixed |
| 20 | 466097020 | Label, Main Switch |
| 21 | 462011223 | Button, Main Switch |
| 22 | 25SA12220 | Mounting Plate, Switch (M) |
| 23 | 25SA-8300 | Switch Assy., On/Off |
| 26 | 55JE91010 | Wiring, Operation (B) |
| 28 | 25SA91020 | Wiring, Operation (C) |
| 29 | 25SA91030 | Wiring, Operation (D) |
| 32 | 25SA-7020 | Plate Assy., Operation Support |
| 33 | 25SA88050 | Board, Indicator |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183061 |
| b | 00Z183161 |
| c | 00Z193061 |
| d | 00Z194061 |
| e | 00Z253081 |
| f | 00Z254081 |
| g | 00Z264081 |
| h | 00Z670306 |
| i | 00Z670406 |

## External unit

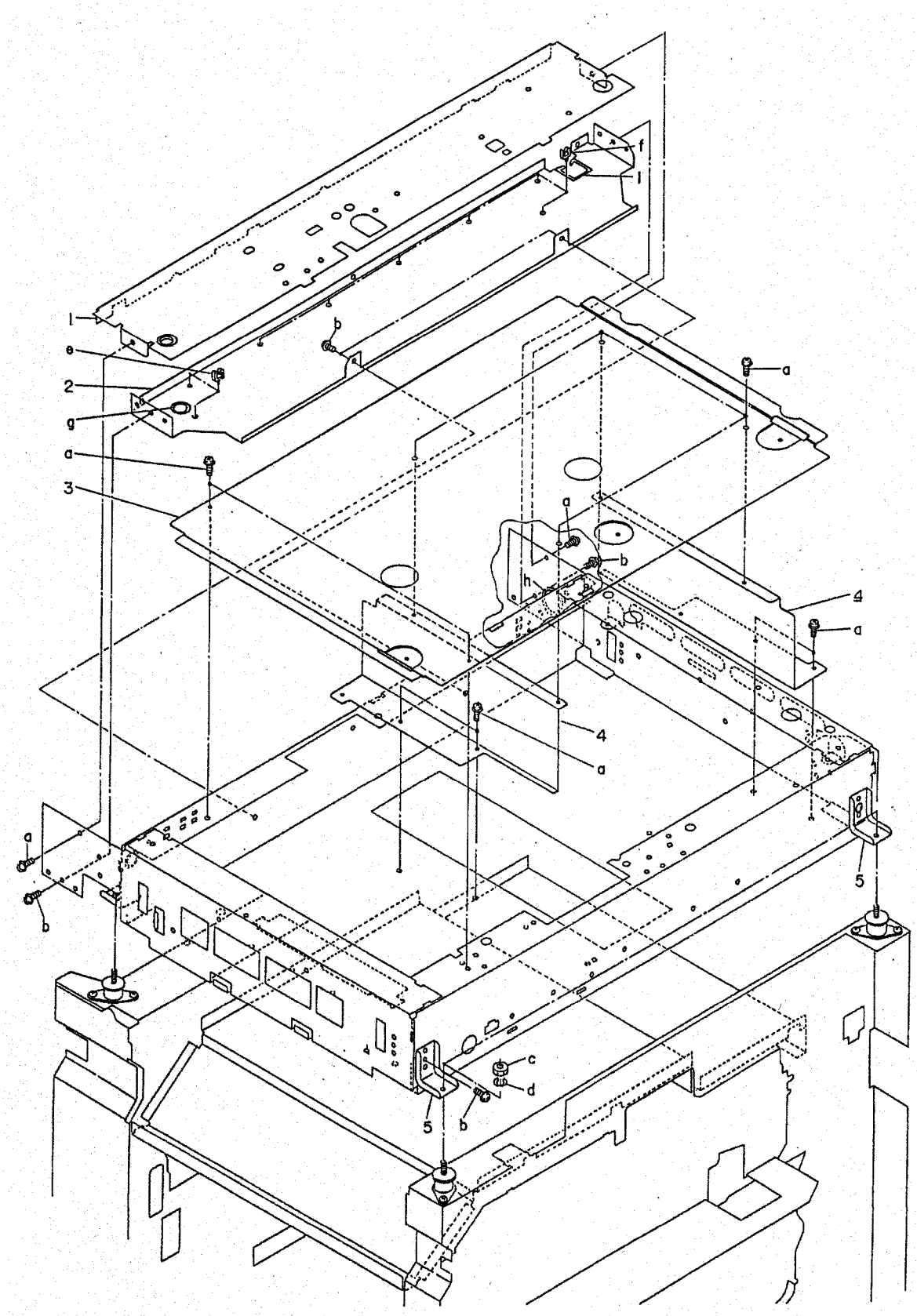


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 34 | 25SA90020 | Wiring, Door Detect |
| 35 | 197085010 | Switch, Cover |
| 36 | 25SA12111 | Mouting Plate, Switch (A) |
| 37 | 25SA86010 | Switch, Door |
| 38 | 25SA12310 | Shaft, Switch Driven |
| 39 | 25SA12120 | Actuator, Switch |
| 40 | 25sa12320 | Roller, Switch Driven Shaft |
| 41 | 25SA12420 | Spring, Switch Auxiliary |
| 42 | 25SA12300 | Shaft, Switch Fulcrum |
| 43 | 25SA90150 | Wiring, Laser Interlock |
| 45 | 300011180 | Catch, Magnet |
| 46 | 25SA12081 | Cover, Operation (Lower) |
| 47 | 25SA88200 | Counter, Total |
| 48 | 25SA12022 | Door, Front |
| 49 | 300011191 | Plate, Magnet |
| 51 | 454011200 | Actuator, Door Switch |
| 52 | 304011290 | Band, Door (Right) |
| 53 | 25SA12162 | Plate, Hinge (C) |
| 54 | 25SA-1240 | Hinge, Front Door |
| 55 | 25SA12291 | Belt, Front Door Support |
| 56 | 55JE97011 | Label, Jam |
| 57 | 25SA97040 | Label, Toner Supply |
| 58 | 55JE97020 | Label, FORCE 50 |
| 59 | 55JE97030 | Label, DP 50 |
| 60 | 55JE97040 | Label, KONICA |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183061 |
| b | 00Z183161 |
| c | 00Z193061 |
| d | 00Z194061 |
| e | 00Z253081 |
| f | 00Z254081 |
| g | 00Z264081 |
| h | 00Z670306 |
| i | 00Z670406 |

## Upper frame

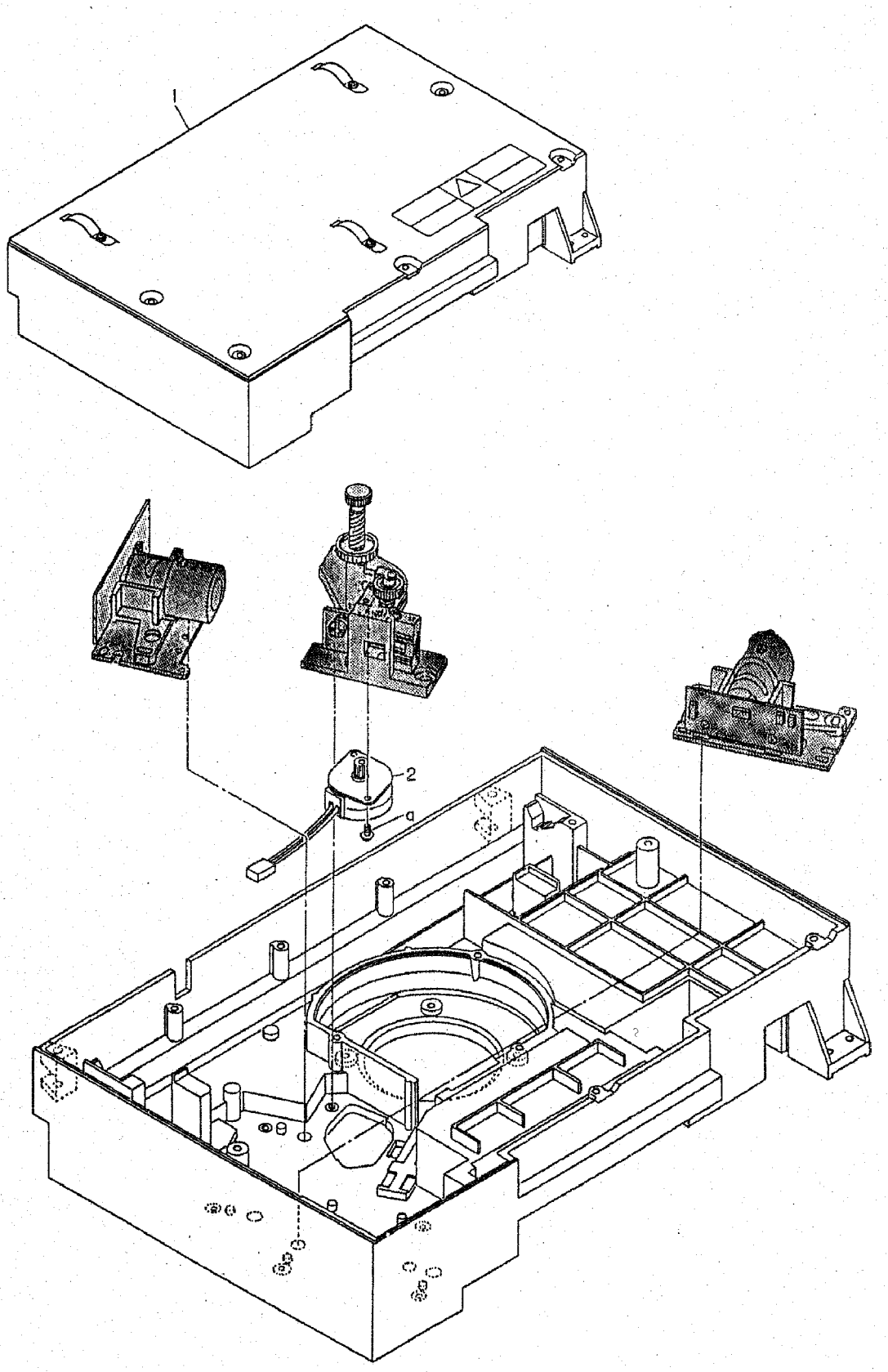


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA61060 | Mounting Plate, Hinge |
| 2 | 25SA61970 | Support, Wiring |
| 3 | 55JE73010 | Plate, Electric Protect Upper |
| 4 | 55JE73020 | Plate, Electric Reinforcing |
| 5 | 25SA61960 | Support, Read |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z194041 |
| b | 00Z194061 |
| c | 00Z510601 |
| d | 00Z620201 |
| e | 00Z921301 |
| f | 00Z921302 |
| g | 00Z924635 |
| h | 00Z924649 |
| i | 00Z926259 |

## Write unit

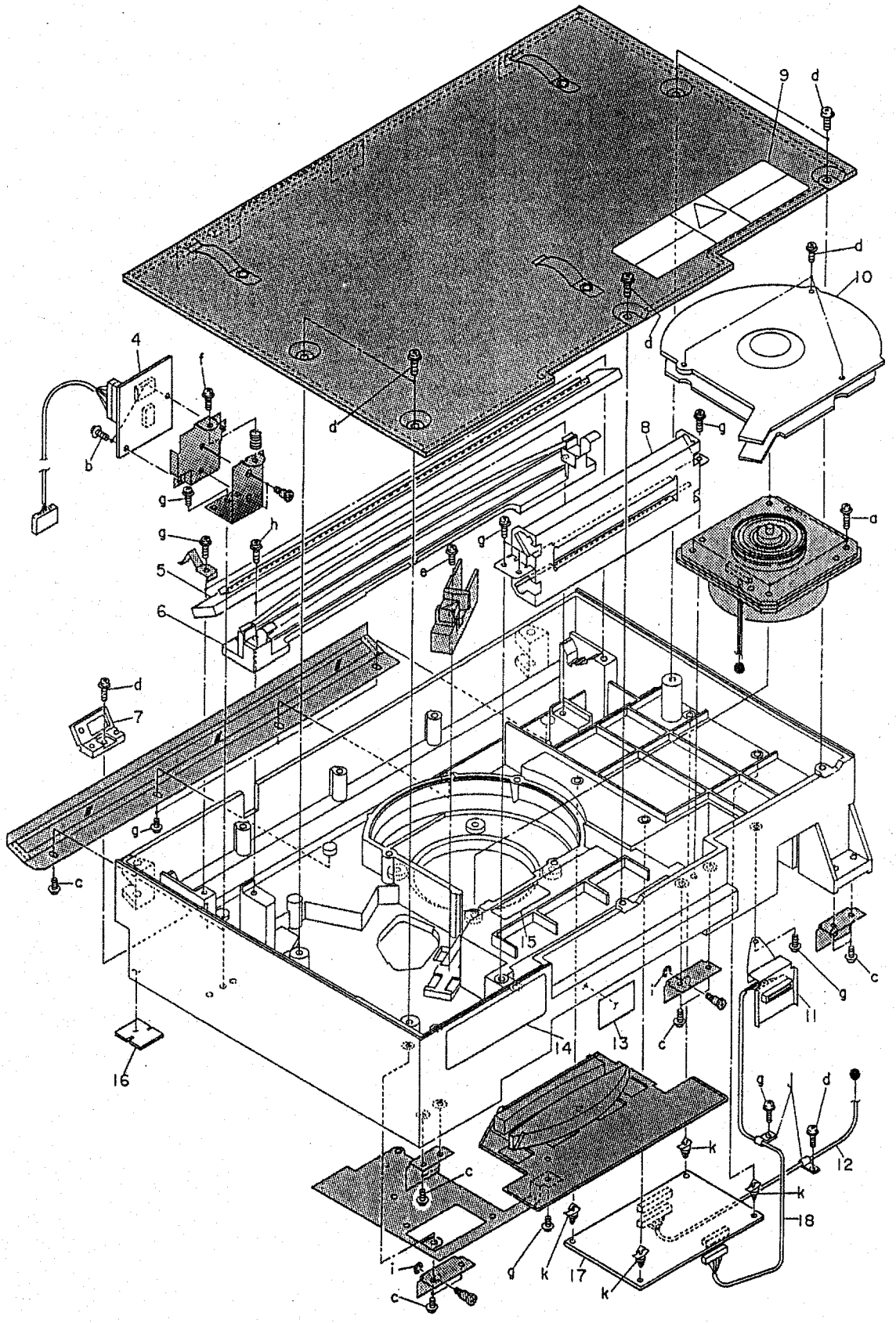


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-6504 | Write Unit |
| 2 | 25SA-6730 | Motor, Laser Correction |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z113043 |

## Write unit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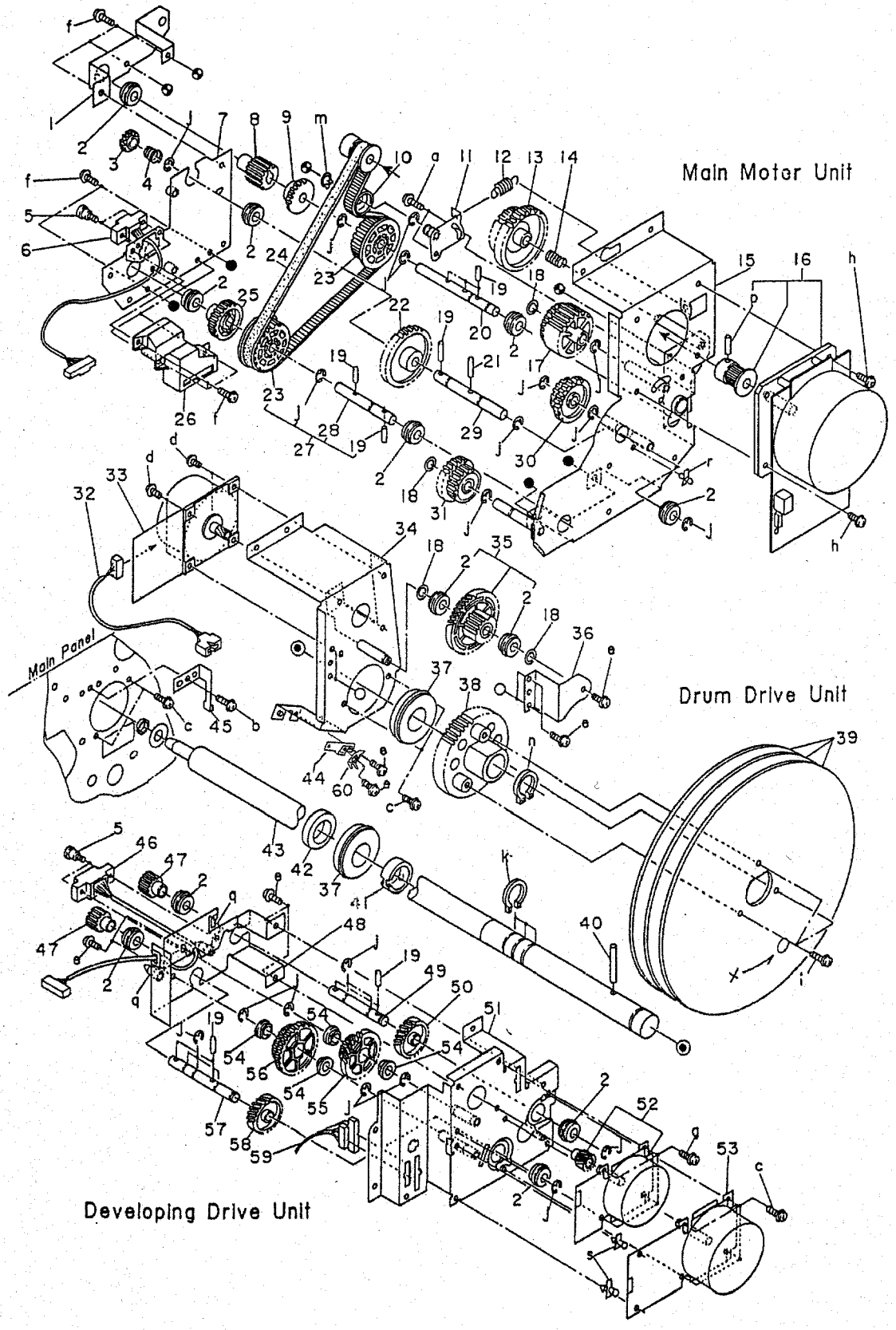
c

| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 4 | 25SA-9540 | Board, Indexer Detect |
| 5 | 25SA-6630 | Mirror Assy., (3) |
| 6 | 25SA-6620 | Lens Unit, CY2 |
| 7 | 25SA-6650 | Mirror, Indexer |
| 8 | 25SA-6640 | Mirror Assy., (2) |
| 9 | 25SA97070 | Label, Laser |
| 10 | 25SA-6690 | Cover, Polygon |
| 11 | 25SA66110 | Cover, Board |
| 12 | 55JE90300 | Wiring, Polygon Drive (A) |
| 13 | 25SA66420 | Sheet, Write Light Shield |
| 14 | 25SA97080 | Label, Write |
| 15 | 462297090 | Label, Laser Caution (S) |
| 16 | 25SA66770 | Seal, Wiring |
| 17 | 25SA87170 | Board, Polygon Driver |
| 18 | 25SA90320 | Wiring, Polygon Drive (B) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z164081 |
| b | 00Z193043 |
| c | 00Z193061 |
| d | 00Z193063 |
| e | 00Z193083 |
| f | 00Z193123 |
| g | 00Z253083 |
| h | 00Z253123 |
| i | 00Z113043 |
| j | 00Z921103 |
| k | 00Z925103 |

## Drive unit

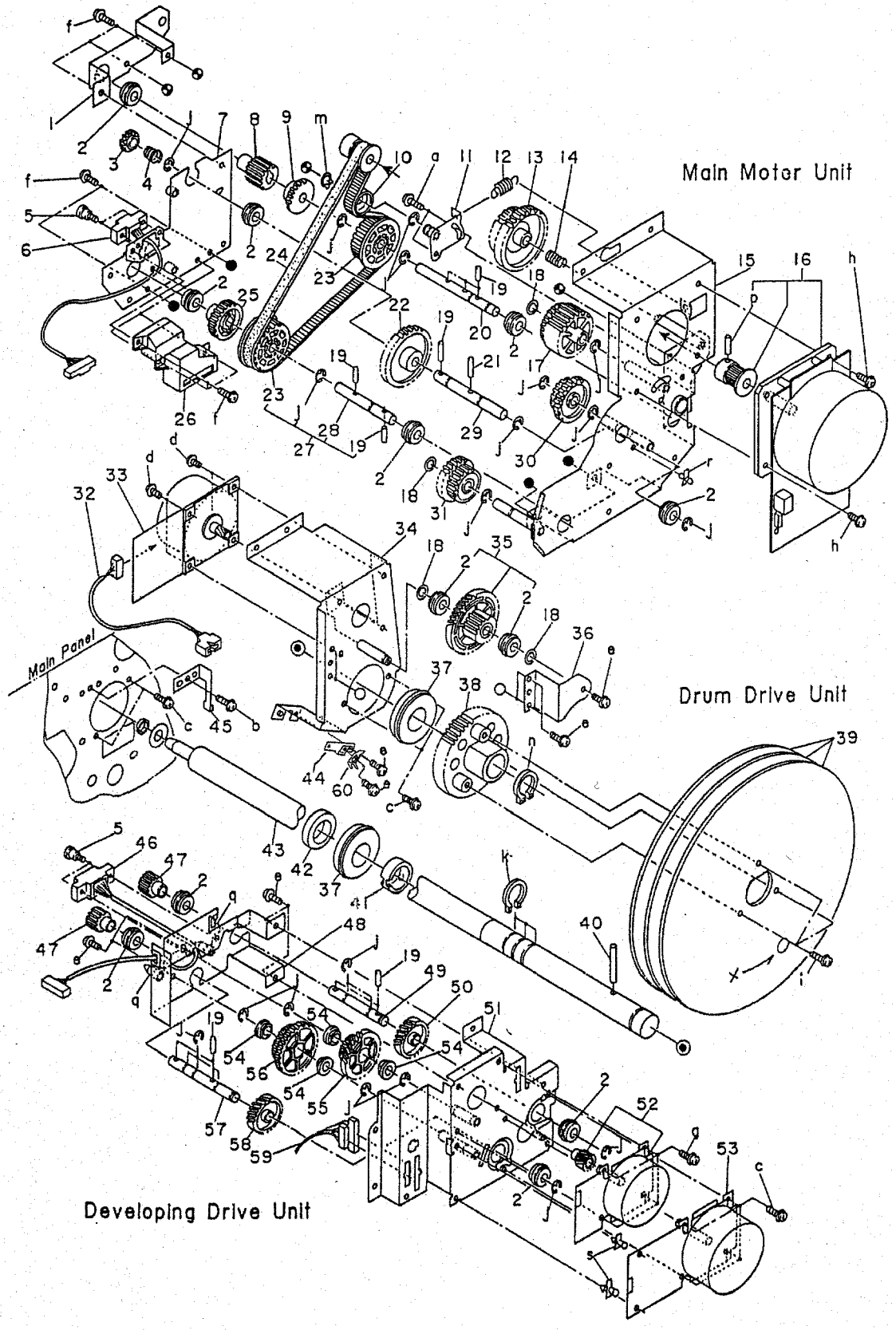

Main Motor Unit
Drum Drive Unit
Developing Drive Unit
Main Panel

| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA15260 | Panel, Fuser Drive |
| 2 | 540076050 | Holder, Drive Shaft |
| 3 | 25SA77110 | Gear, Cleaner Input (Z=21) |
| 4 | 540015191 | Spring, Pressure |
| 5 | 066079020 | Screw |
| 6 | 25SA90190 | Wiring, Drum Internal (B) |
| 7 | 25SA-1540 | Panel, Conveyance Drive (A) |
| 8 | 25BA77242 | Gear, Fuser Drive (Z=18) |
| 9 | 300077410 | Gear, Fuser (Z=28) |
| 10 | 540015162 | Roller, Belt Tension |
| 11 | 25SA-1590 | Bracket, Belt Tension Lever |
| 12 | 25BA15100 | Spring, Belt Tension |
| 13 | 25BA77261 | Gear, Fuser Input (Z=50,36) |
| 14 | 25SA15250 | Spring, Fuser Coupling |
| 15 | 25SA-1510 | Panel, Conveyance Drive (B) |
| 16 | 25SA-1520 | Motor Assy., Main (with Pulley) |
| 17 | 25BA77251 | Gear, Conveyance Input (Z=36,30) |
| 18 | 554010900 | Spacer, Drive |
| 19 | 300078030 | Pin, (B) |
| 20 | 25SA15120 | Shaft, Fuser Drive |
| 21 | 300078010 | Pin, (A) |
| 22 | 304077040 | Gear, Drum Drive (A) (Z=64) |
| 23 | 25BA76531 | Pulley, Main Drive (Z=40) |
| 24 | 25SA77520 | Belt, Main Drive (L=510) |
| 25 | 25BA77211 | Gear, Developing Drive (Z=31) |
| 26 | 25SA15320 | Cover, Wiring Guide |
| 27 | 25SA-1570 | Shaft Assy., Paper Feed Drive |
| 28 | 25SA15360 | Shaft, Paper Feed Drive |
| 29 | 25SA15150 | Shaft, Cleaner Drive |
| 30 | 25SA77330 | Gear, Manual Feed Idler (Z=25,34) |
| 31 | 25BA77231 | Gear, Paper Feed Input (Z=31,43) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z164061 |
| c | 00Z184061 |
| d | 00Z184081 |
| e | 00Z193041 |
| f | 00Z193061 |
| g | 00Z193081 |
| h | 00Z194061 |
| i | 00Z194081 |
| j | 00Z670606 |
| k | 00Z680203 |
| m | 00Z680806 |
| n | 00Z682003 |
| p | 00Z713186 |
| q | 00Z921330 |
| r | 00Z921931 |
| s | 00Z925103 |

## Drive unit

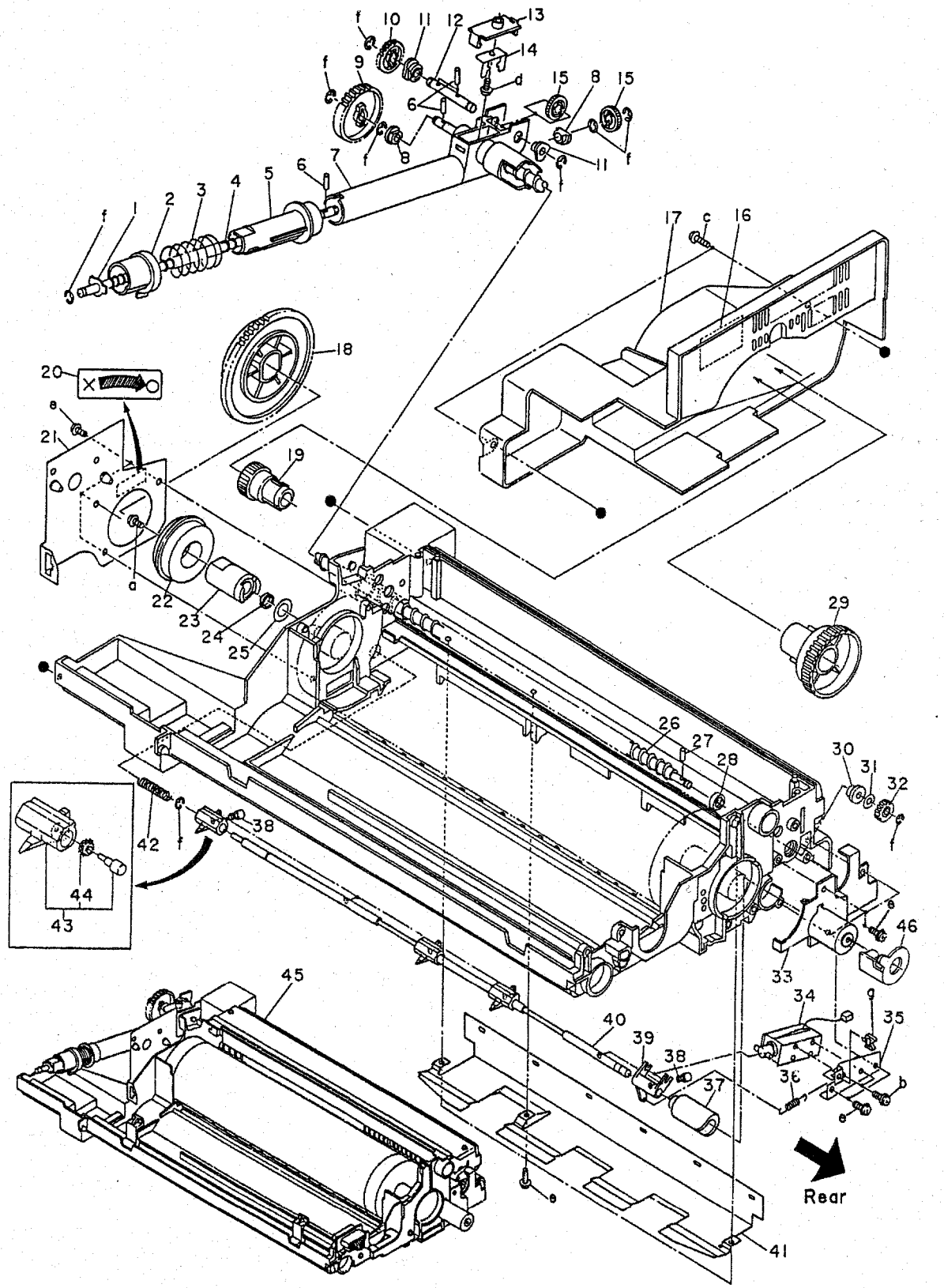

Main Motor Unit
Drum Drive Unit
Developing Drive Unit
Main Panel

| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 32 | 25SA90360 | Wiring, Drum Drive (B) |
| 33 | 25SA80081 | Motor, Drum Drive |
| 34 | 25SA-1610 | Panel, Drum Drive (A) |
| 35 | 25SA-1620 | Gear Assy., Drum Drive (A) (Z=81,27) |
| 36 | 25SA15040 | Panel, Drum Drive (B) |
| 37 | 25SA75010 | Holder, Drum Rotary Shaft |
| 38 | 25SA77100 | Gear, Drum Drive (B) (Z=93) |
| 39 | 55JE15010 | Plate, Rotary |
| 40 | 25SA15390 | Pin, Drive Positioning |
| 41 | 25SA15270 | Holder, Ground Shaft |
| 42 | 25SA75020 | Holder, Base Shaft |
| 43 | 25SA15220 | Shaft, Drum Rotary |
| 44 | 25SA15401 | Plate, Clutch Fixed (must use w/ ref.# 60) |
| 45 | 25SA15280 | Spring, Drum Ground |
| 46 | 25SA90170 | Wiring, Drum Internal (A) |
| 47 | 25SA77050 | Gear, Screw Input (Z=18) |
| 48 | 25SA-1710 | Panel, Developing Drive (B) |
| 49 | 25SA15140 | Shaft, Developing Drive |
| 50 | 25SA77040 | Gear, Developing Drive (Z=48) |
| 51 | 25SA-1640 | Panel, Developing Drive (A) |
| 52 | 25SA-1650 | Motor, Toner Supply |
| 53 | 25SA80070 | Motor, Developing Drive |
| 54 | 090075530 | Bushing |
| 55 | 25SA77020 | Gear, Screw Drive (B) (Z=27,45) |
| 56 | 25SA77030 | Gear, Screw Drive (C) (Z=30,54) |
| 57 | 25SA15180 | Shaft, Screw Drive (C) |
| 58 | 25SA77060 | Gear, Screw Drive (D) (Z=30) |
| 59 | 25SA90350 | Wiring, Drum Drive |
| 60 | 25SA15410 | Plate, Clutch Adjusting (must use w/ ref. #44) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z164061 |
| c | 00Z184061 |
| d | 00Z184081 |
| e | 00Z193041 |
| f | 00Z193061 |
| g | 00Z193081 |
| h | 00Z194061 |
| i | 00Z194081 |
| j | 00Z670606 |
| k | 00Z680203 |
| m | 00Z680806 |
| n | 00Z682003 |
| p | 00Z713186 |
| q | 00Z921330 |
| r | 00Z921931 |
| s | 00Z925103 |

## Drum carriage

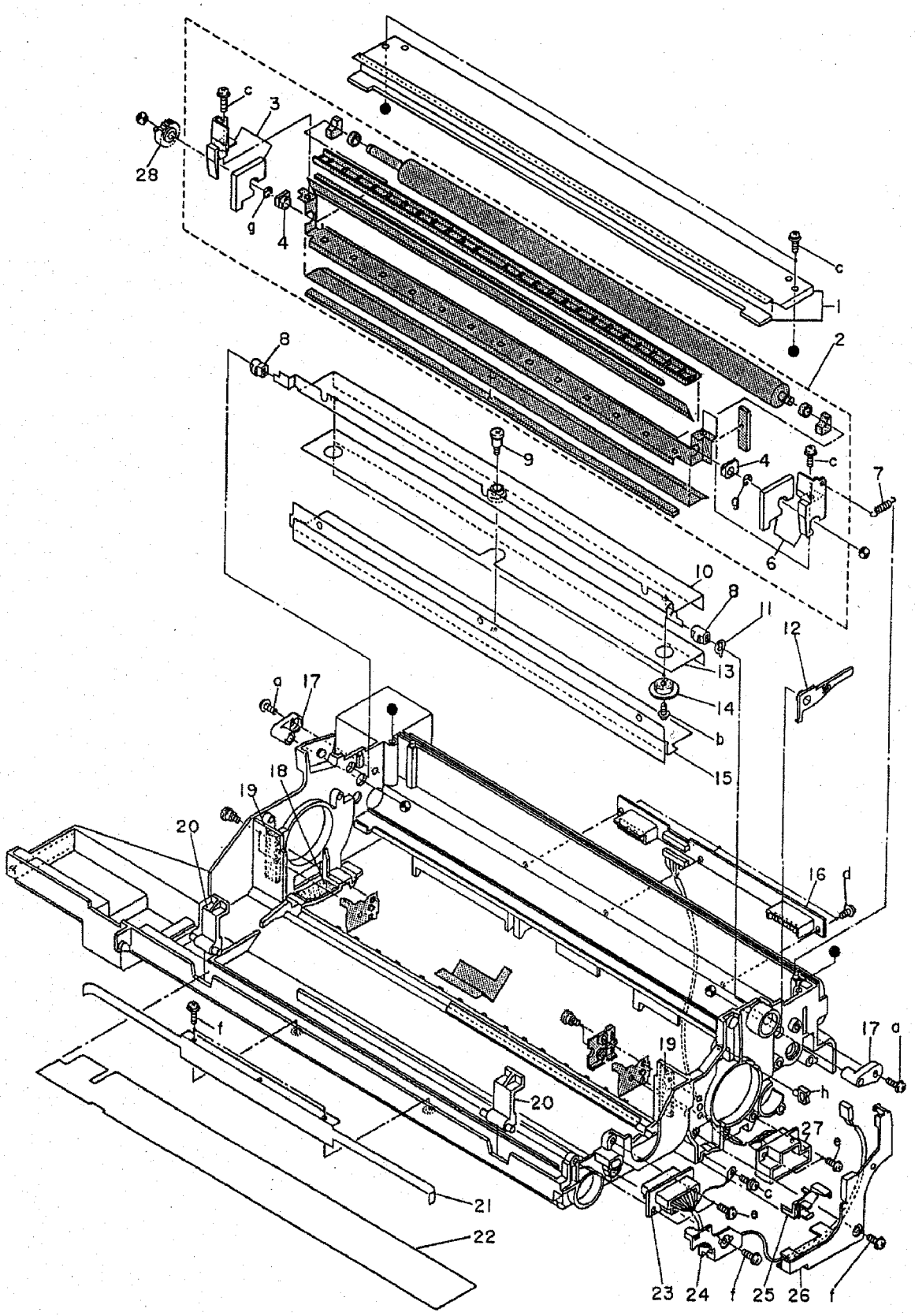


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA20670 | Holder, Toner Conveyance Shaft |
| 2 | 25SA20620 | Pipe, Open/Close |
| 3 | 25SA20680 | Spring, Open/Close |
| 4 | 25SA20660 | Screw, Toner Collection (B) |
| 5 | 25SA-2140 | Pipe, Toner Collection |
| 6 | 462078010 | Pin, (A) |
| 7 | 25SA20630 | Block, Toner Collection (A) |
| 8 | 318076190 | Holder, Shaft |
| 9 | 25SA77170 | Gear, Toner Conveyance (A) (Z=38) |
| 10 | 25SA77180 | Gear, Toner Conveyance (B) (Z=26) |
| 11 | 466076020 | Holder, Paper Feed Shaft |
| 12 | 25SA20700 | Shaft, Conveyance Idler |
| 13 | 25SA20640 | Block, Toner Collection (B) |
| 14 | 25SA20870 | Sheet, Toner Agitator |
| 15 | 25SA77190 | Gear, Toner Conveyance (C) (Z=15) |
| 16 | 020397110 | Label, Drum Caution |
| 17 | 25SA20040 | Cover, Drum |
| 18 | 25SA77200 | Gear, Cleaner Idler (A) (Z=101) |
| 19 | 25SA20740 | Shaft, Gear |
| 20 | * | Not Used |
| 21 | 25SA-2021 | Plate, Drum Support |
| 22 | 25SA75010 | Holder, Drum Rotary Shaft |
| 23 | 25SA20131 | Coupling, Drum Fixed |
| 24 | 25SA20150 | Collar, Spring Positioning |
| 25 | 25SA20140 | Spring, Drum Fixed |
| 26 | 25SA20650 | Screw, Toner Collection (A) |
| 27 | 098030300 | Pin |
| 28 | 25BA20181 | Holder, Seal Shaft |
| 29 | 25SA20780 | Shaft, Gear |
| 30 | 304076040 | Holder, Shaft |
| 31 | 25SA20880 | Spacer, Screw |
| 32 | 25SA77080 | Gear, Toner Collection (Z=22) |
| 33 | 25SA20511 | Block, Rocking |
| 34 | 25SA-2170 | Solenoid Assy. |
| 35 | 25SA20561 | Mounting Plate, Solenoid |
| 36 | 25SA20581 | Spring, Solenoid Release |
| 37 | 25SA20520 | Clutch, Rocking |
| 38 | 25SA20500 | Screw |
| 39 | 25SA20540 | Lever, Rocking |
| 40 | 25SA20530 | Shaft, Rocking |
| 41 | 25SA-2210 | Cover, Panel |
| 42 | 25SA20590 | Spring, Shaft Delivery |
| 43 | 25SA-2190 | Claw, Drum Separator |
| 44 | 113620270 | Wheel, Claw |
| 45 | 25SA-9900 | Drum Cartridge |
| 46 | 25SA-2240 | Plate Assy., Clutch Support |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z164141 |
| b | 00Z192641 |
| c | 00Z193061 |
| d | 00Z253061 |
| e | 00Z253081 |
| f | 00Z670406 |
| g | 00Z921931 |

## Drum carriage

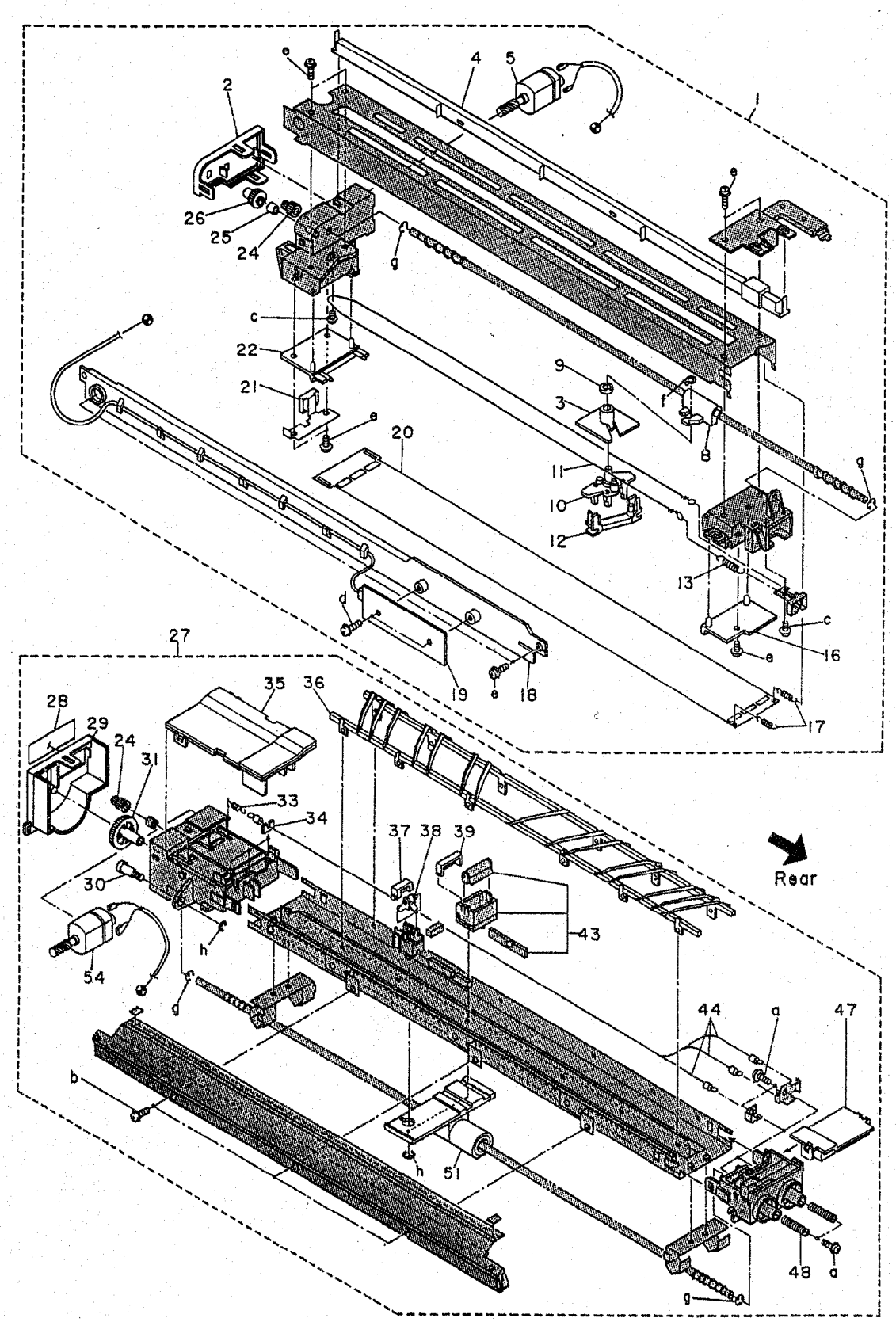


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-2040 | Lid Assy., Cleaner |
| 2 | 25SA-2082 | Roller Assy., Toner Collection |
| 3 | 25SA-2121 | Block, Toner Guide (Rear) |
| 4 | 25SA20450 | Holder, Toner Collection Shaft |
| 5 | * | Not Available Separately |
| 6 | 25SA-2111 | Block, Toner Guide (Front) |
| 7 | 25SA20470 | Spring, Shaft Pressure |
| 8 | 540020320 | Hinge |
| 9 | 25SA20310 | Screw, Blade Rotary |
| 10 | 25SA-2070 | Plate, Blade Fulcrum |
| 11 | 25SA20890 | Spacer, Blade |
| 12 | 25SA20290 | Holder, Blade Fulcrum Shaft |
| 13 | 25SA20270 | Plate, Blade Pressure |
| 14 | 25SA20280 | Block, Blade Positioning |
| 15 | 25SA-2060 | Blade, Cleaning |
| 16 | 25SA-9100 | Board, Toner Control |
| 17 | 25SA20460 | Cam, Shaft Positioning |
| 18 | 540020800 | Cushion, Drum Support |
| 19 | 540020790 | Seal, Drum |
| 20 | 540020390 | Lever, Developing Pressure |
| 21 | 540020380 | Spring, Developing Pressure |
| 22 | 25SA20050 | Lid, Developing Suction |
| 23 | 25SA90041 | Wiring, Drum (A) |
| 24 | 25SA20070 | Cover, Wiring (B) |
| 25 | 25SA20160 | Cover, High Voltage |
| 26 | 25SA20060 | Cover, Wiring (A) |
| 27 | 25SA90180 | Wiring, Drum (C) |
| 28 | 25SA77210 | Gear, Cleaner Idler (B) (Z=18) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z193041 |
| c | 00Z193061 |
| d | 00Z243083 |
| e | 00Z243101 |
| f | 00Z253081 |
| g | 00Z670406 |
| h | 00Z921931 |

## Corona units

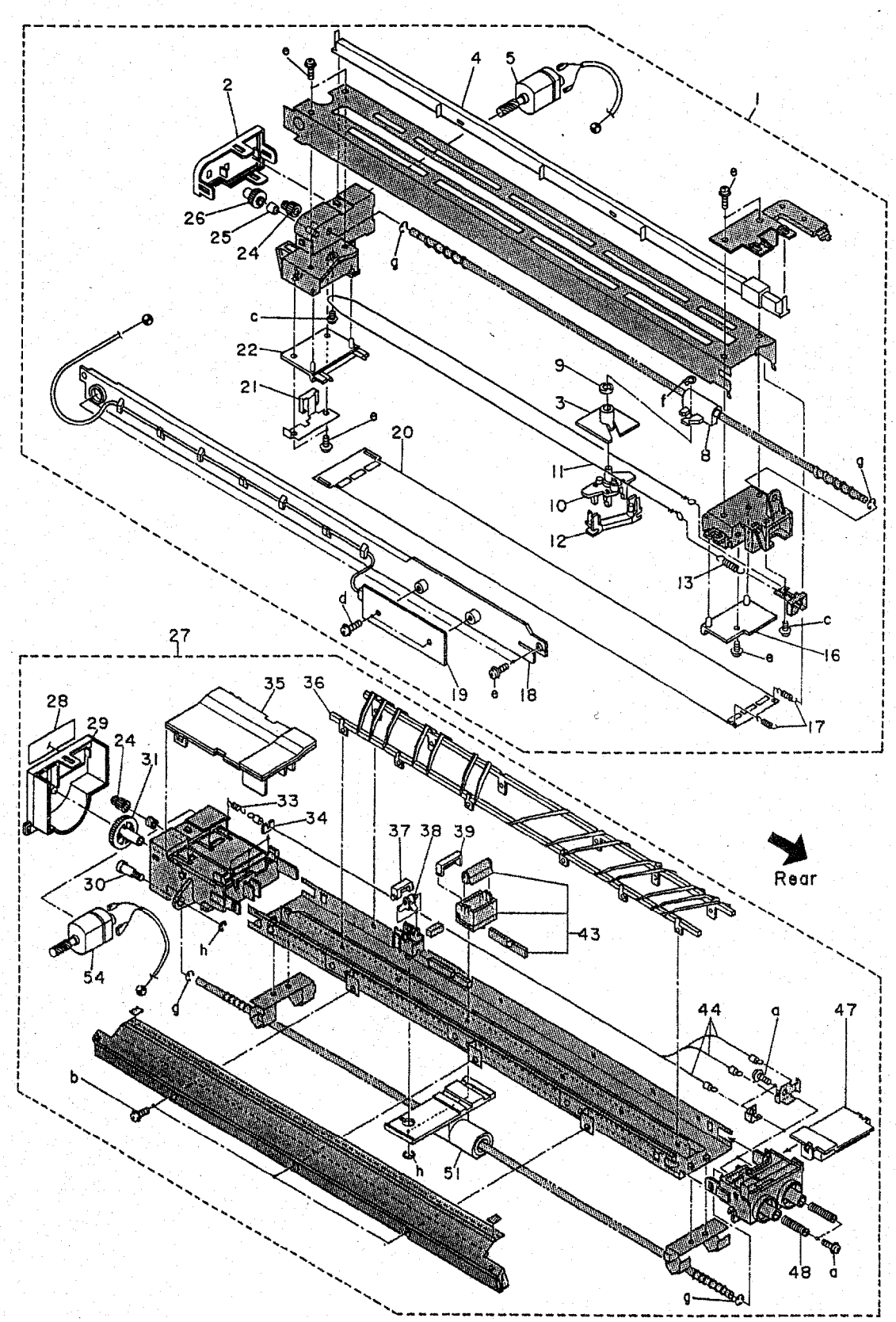


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-2501 | Corona Assy., Charging |
| 2 | 25SA25190 | Cover, Motor |
| 3 | 500025101 | Plate, Charging Slide |
| 4 | 5400-9120 | Lamp, Pre-Charge |
| 5 | 25SA80040 | Motor, Charging |
| 6 | * | Not Available Separately |
| 7 | * | Not Available Separately |
| 8 | 25SA25170 | Cam, Charging Slide |
| 9 | 25SA25180 | Collar, Charging Slide |
| 10 | 25SA-2530 | Block Assy., Cleaning (A) |
| 11 | 25SA25090 | Wire, Charge Corona |
| 12 | 25SA-2540 | Block Assy., Cleaning (B) |
| 13 | 500025230 | Spring, Wire Tension (M) |
| 14 | * | Not Available Separately |
| 15 | * | Not Available Separately |
| 16 | 25SA25040 | Cover, Charging (Rear) |
| 17 | 25SA25110 | Spring, Charging Control |
| 18 | 25SA25200 | Plate, Charging Wiring |
| 19 | 25SA-9150 | Board, Drum |
| 20 | 25SA25081 | Plate, Charging Control |
| 21 | 25SA25050 | Spring, Charging Fixed (Front) |
| 22 | 25SA25030 | Cover, Charging (Front) |
| 23 | * | Not Available Separately |
| 24 | 25SA77450 | Gear, Charging Cleaning (B) (Z=12,13) |
| 25 | 25SA25210 | Shaft, Charging Idler |
| 26 | 25SA77390 | Gear, Charging Cleaning (A) (Z=22) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z112061 |
| b | 00Z163061 |
| c | 00Z242051 |
| d | 00Z253061 |
| e | 00Z253081 |
| f | 00Z600406 |
| g | 00Z670206 |
| h | 00Z670306 |

## Corona units

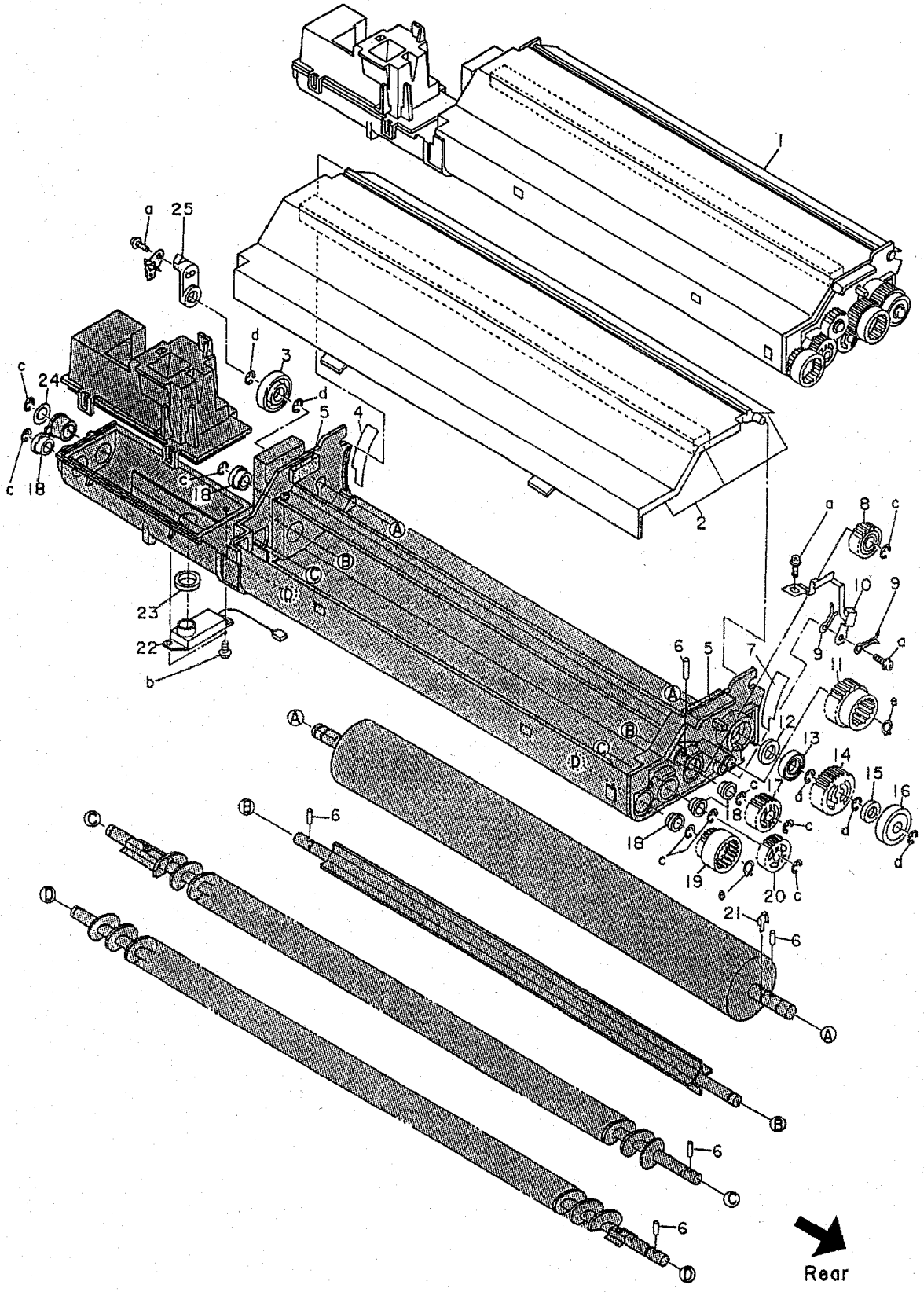


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 27 | 25SA-2601 | Corona, Transfer/Separator |
| 28 | 098097191 | Label, High Voltage Caution |
| 29 | 25SA26170 | Cover, Motor |
| 30 | 25SA26180 | Screw, Electrode Fixed |
| 31 | 25SA77240 | Gear, Transfer Cleaning (Z=44) |
| 32 | * | Not Available Separately |
| 33 | 25SA26070 | Spring, Wire Tension |
| 34 | 25SA26130 | Rubber |
| 35 | 25SA26050 | Plate, Spark Arrester (Front) |
| 36 | 25SA26042 | Bridge, Separator |
| 37 | 25SA-2630 | Block, Transfer Cleaning (Up) |
| 38 | 25SA-2650 | Block, Transfer Cleaning (Low) |
| 39 | 25SA-2640 | Block, Separator Cleaning (Up) |
| 40 | * | Not Available Separately |
| 41 | * | Not Available Separately |
| 42 | * | Not Available Separately |
| 43 | 25SA-2620 | Block, Separator Cleaning |
| 44 | 25SA26120 | Wire, Transfer/Separator |
| 45 | * | Not Available Separately |
| 46 | * | Not Available Separately |
| 47 | 25SA26060 | Plate, Spark Arrester (Rear) |
| 48 | 25SA26330 | Spring, Feeding |
| 49 | * | Not Available Separately |
| 50 | * | Not Available Separately |
| 51 | 25SA26210 | Block, Slide |
| 52 | * | Not Available Separately |
| 53 | * | Not Available Separately |
| 54 | 25SA80100 | Motor, Transfer |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z112061 |
| b | 00Z163061 |
| c | 00Z242051 |
| d | 00Z253061 |
| e | 00Z253081 |
| f | 00Z600406 |
| g | 00Z670206 |
| h | 00Z670306 |

## Developing unit

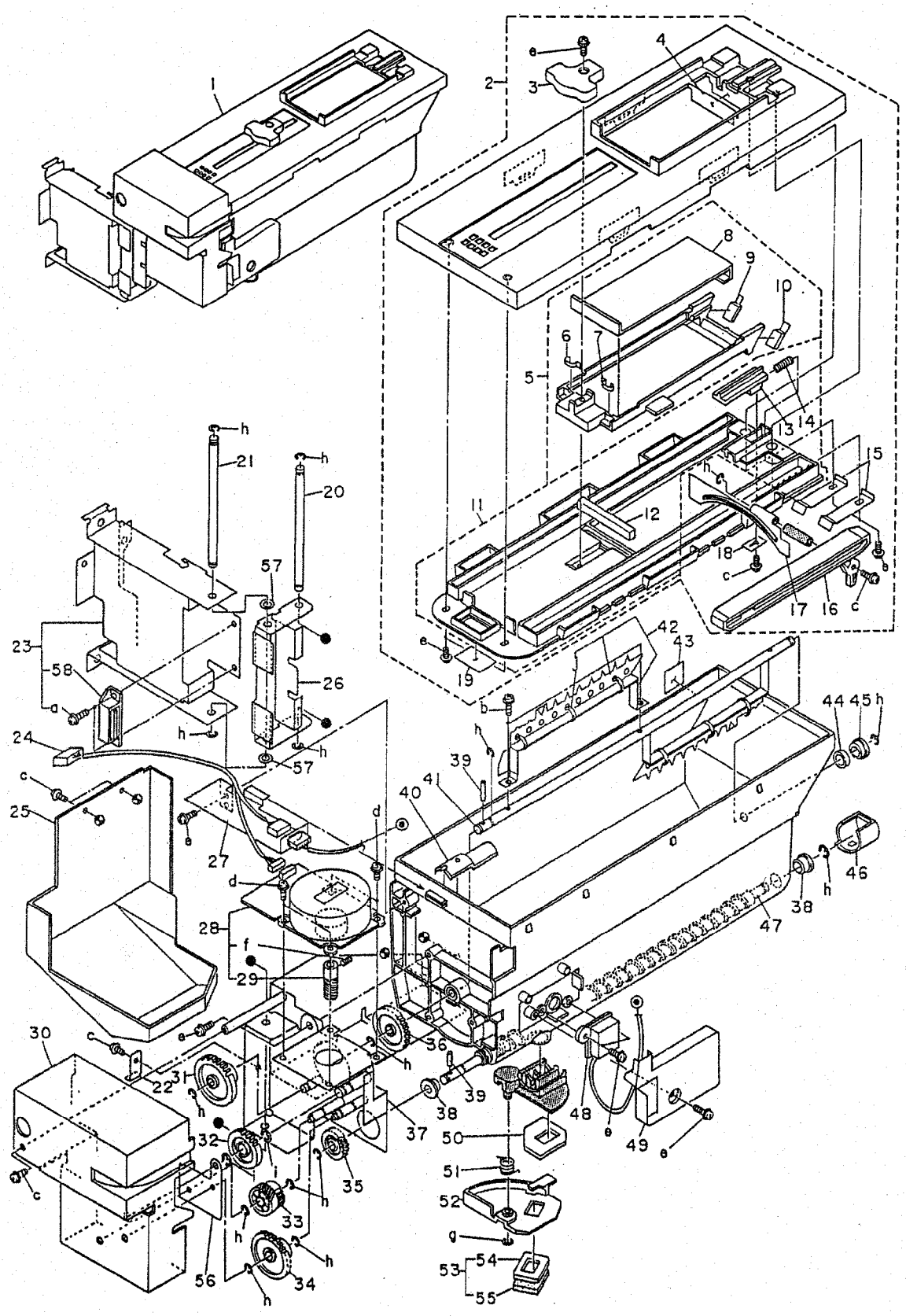


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-3002 | Developer Unit |
| 2 | 25SA-3040 | Lid Assy., Developing |
| 3 | 25BA30133 | Roller, Developing Stopper (B) |
| 4 | 25BA30222 | Sheet, Spewing Prevent (Front) |
| 5 | 25BA30251 | Pad, Spewing Prevention (A) |
| 6 | 300078030 | Pin, (B) |
| 7 | 25BA30232 | Sheet, Spew Prevention (Rear) |
| 8 | 25BA77121 | Gear, Developing Agitator (B) (Z=27) |
| 9 | 540030140 | Pin, Developing Bias |
| 10 | 25BA30111 | Ground, Developing Bias |
| 11 | 25SA77320 | Gear, Developing (Z=30) |
| 12 | 540030171 | Felt, Spew Prevention |
| 13 | 466078030 | Ball Bearing |
| 14 | 25BA77111 | Gear, Developing Agitator (A) (Z=30) |
| 15 | 462030260 | Collar |
| 16 | 25BA30122 | Roller, Developing Stopper (A) |
| 17 | 25BA77151 | Gear, Developing Idler (Z=24) |
| 18 | 318076190 | Holder, Shaft |
| 19 | 25SA77140 | Gear, Screw |
| 20 | 25BA77141 | Gear, Developing Agitator (C) (Z=27) |
| 21 | 466030710 | Contact, Bias (A) |
| 22 | 25SA88030 | Sensor, Toner Density |
| 23 | 25SA30160 | Seal, Developing Detect |
| 24 | 07BA15930 | Spacer, (B) |
| 25 | 25BA30102 | Bracket, Magnet Adjusting |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163081 |
| b | 00Z253061 |
| c | 00Z670506 |
| d | 00Z670606 |
| e | 00Z680603 |

## Toner supply unit

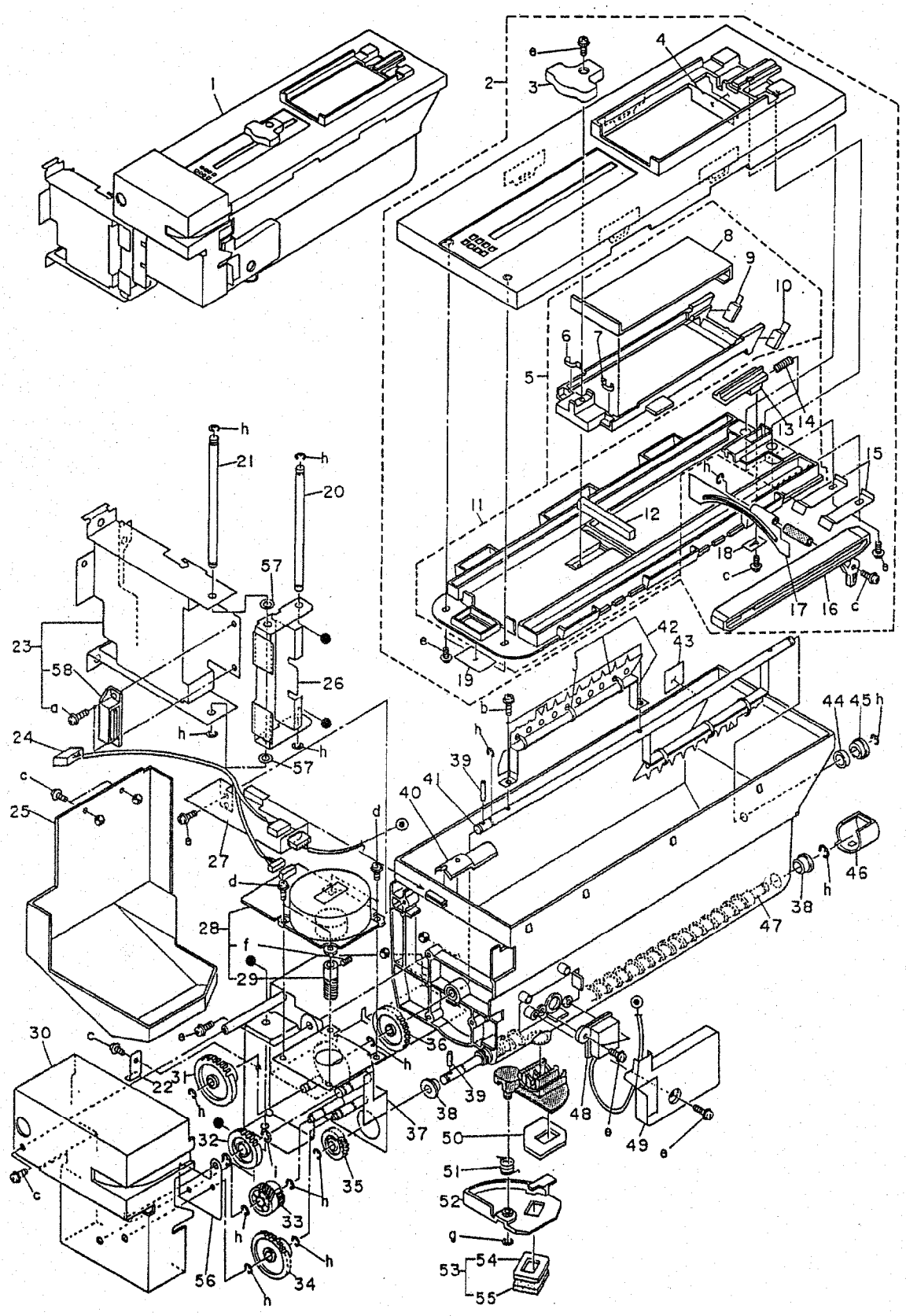


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SE-3200 | Toner Supply Unit |
| 2 | 25SE-3211 | Cover Assy., Toner Supply |
| 3 | 25SA32120 | Lever, Toner Supply |
| 4 | 540032341 | Pad, Spew Prevention (E) |
| 5 | 25SA-3231 | Door, Toner Supply |
| 6 | 300032400 | Spring, Slide Lid (B) |
| 7 | 300032390 | Spring, Slide Lid (A) |
| 8 | 5400-3400 | Lid Assy., Slide |
| 9 | 3000-3301 | Seal, (B) |
| 10 | 3000-3292 | Seal, (A) |
| 11 | 25SA-3220 | Cover, Toner Supply |
| 12 | 300032150 | Seal, Partition Plate (B) |
| 13 | 300032251 | Knob, Lock |
| 14 | 300032270 | Spring, Lock |
| 15 | 25SA32432 | Spring, Lock (B) |
| 16 | 25SA32100 | Block, Slide |
| 17 | 25SA32140 | Plate, Toner Agitator (A) |
| 18 | 25BA32260 | Pad, Cover |
| 19 | 25AA32250 | Filter, Toner Supply |
| 20 | 25SA32240 | Shaft, Hinge Rotary (A) |
| 21 | 25SA32250 | Shaft, Hinge Rotary (B) |
| 22 | 25SA32180 | Bracket, Hinge Lock |
| 23 | 25SA-3300 | Hinge Assy., Mounting |
| 24 | 25SA90260 | Wiring, Toner Supply |
| 25 | 25SA32060 | Cover, Toner Supply |
| 26 | 25SA32090 | Hinge, Toner Supply (B) |
| 27 | 25SA32320 | Plate, Wiring Guide |
| 28 | 25SA-3290 | Motor, Toner Supply |
| 29 | 25SA77280 | Worm, Toner Supply Drive |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183061 |
| b | 00Z193041 |
| c | 00Z193061 |
| d | 00Z193081 |
| e | 00Z253081 |
| f | 00Z473043 |
| g | 00Z670306 |
| h | 00Z670406 |
| i | 00Z670606 |
| j | 00Z922410 |

## Toner supply unit

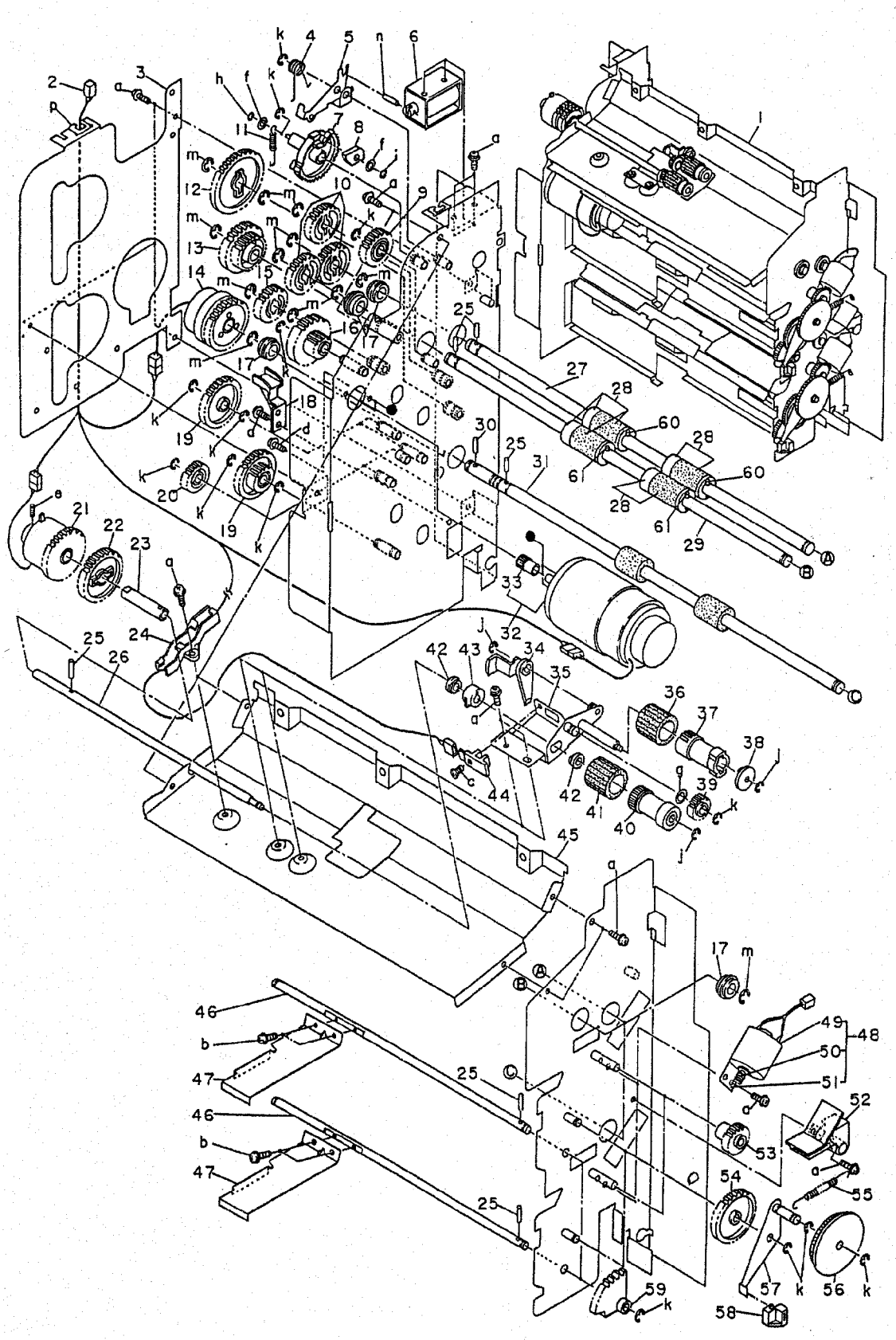


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 30 | 25SA32051 | Cover, Motor |
| 31 | 25BA77171 | Gear, Toner Supply (B) (Z=13,31) |
| 32 | 25SA77310 | Gear, Toner Supply Idler (B) (Z=33) |
| 33 | 25SA77290 | Gear, Toner Supply Idler (A) (Z=23,18) |
| 34 | 25BA77161 | Gear, Toner Supply (A) (Z=13,32) |
| 35 | 540077410 | Gear, Toner Supply (A) (Z=23) |
| 36 | 25SA77300 | Gear, Toner Agitator (Z=30) |
| 37 | 25SA-3310 | Plate, Hinge (A) |
| 38 | 466076040 | Holder, Shaft |
| 39 | 300078030 | Pin, (B) |
| 40 | 540032290 | Cover, Toner Regulation |
| 41 | 25SA32400 | Shaft, Toner Agitator |
| 42 | 25SA-3270 | Plate, Agitator |
| 43 | 368032730 | Label, Hopper Cover |
| 44 | 462030280 | Seal, Oil |
| 45 | 300076150 | Holder, Shaft (F) |
| 46 | 540032360 | Cover, Toner Seal |
| 47 | 25SA32410 | Screw, Toner Conveyance |
| 48 | 540088030 | Sensor, Toner Level Detect |
| 49 | 25SA-3260 | Cover, Wiring |
| 50 | 5400-3240 | Seal, Cover |
| 51 | 540032122 | Spring, Open/Close |
| 52 | 25BA32111 | Door, Toner Open/Close |
| 53 | 25BA-3280 | Seal, Cover |
| 54 | 25BA32250 | Seal, Cover |
| 55 | 25BA32260 | Pad, Cover |
| 56 | 25SA32350 | Plate, Drive Reinforcing |
| 57 | 25SA32440 | Spacer, (A) |
| 58 | 07BA12351 | Catch, Magnet |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183061 |
| b | 00Z193041 |
| c | 00Z193061 |
| d | 00Z193081 |
| e | 00Z253081 |
| f | 00Z473043 |
| g | 00Z670306 |
| h | 00Z670406 |
| i | 00Z670606 |
| j | 00Z922410 |

## Paper feed unit

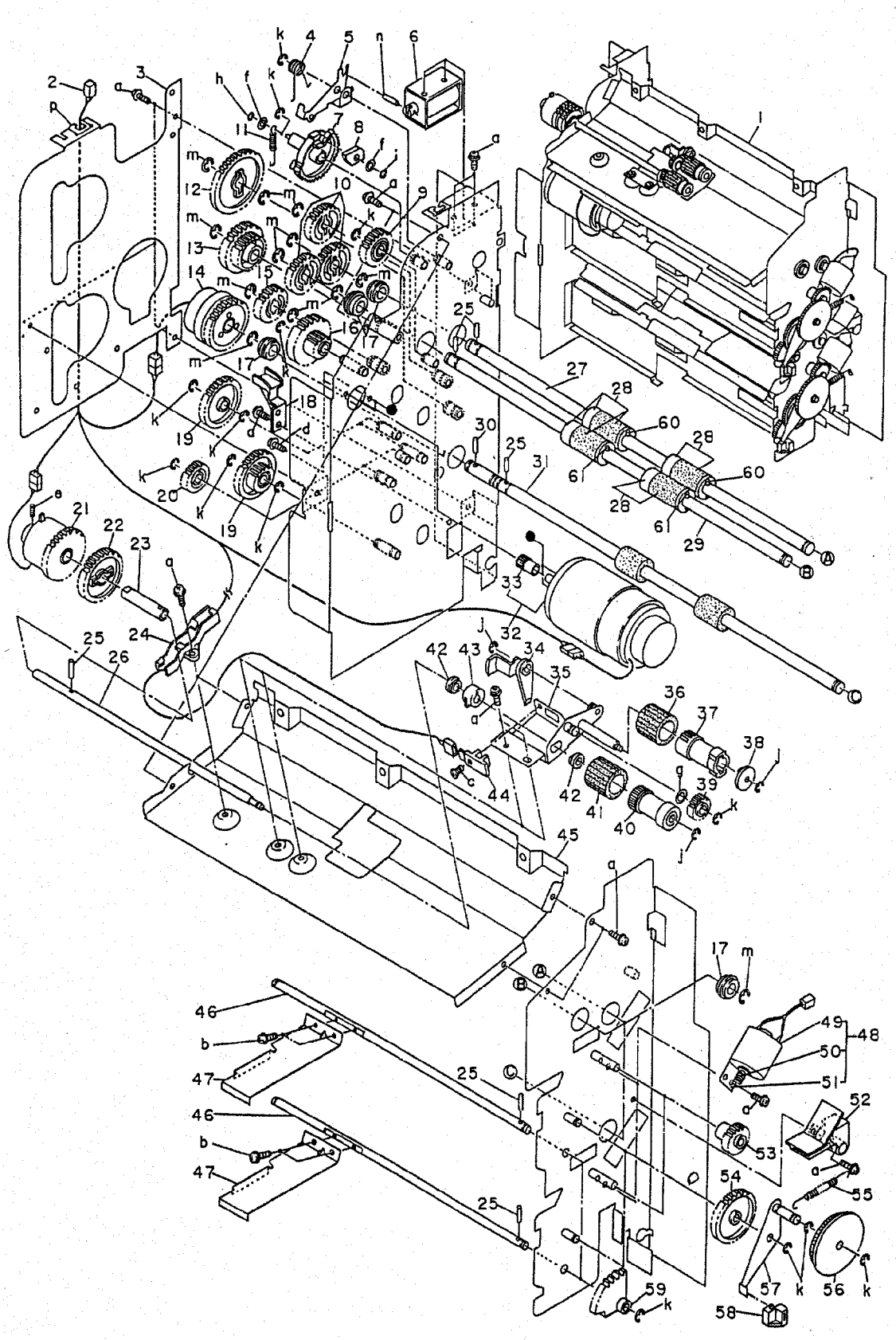


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-4001 | Paper Feed Unit |
| 2 | 25SA90100 | Wiring, Paper Feed (A) |
| 3 | 25SA40120 | Cover, Wiring (Rear) |
| 4 | 25SA40810 | Spring, Cam |
| 5 | 25SA40800 | Plate, Manual Feed Regulating |
| 6 | 098082530 | Solenoid |
| 7 | 25SA77220 | Gear, Manual Feed Lift Up (Z=23) |
| 8 | 540042340 | Rubber, Manual Feed Stopper |
| 9 | 25SA77260 | Gear, Regulating (Upper) (Z=23) |
| 10 | 312077120 | Gear, Drive (Z=25) |
| 11 | 25BA42160 | Spring, Pressure |
| 12 | 466077070 | Gear, Developing Drive (A) (Z=44) |
| 13 | 25SA77330 | Gear, Idler (Z=25,34) |
| 14 | 25SA82030 | Clutch, Paper Feed |
| 15 | 462077450 | Gear, Conveyance (A) (Z=23) |
| 16 | 25BA77041 | Gear, Paper Feed Idler (A) (Z=44,18) |
| 17 | 540076050 | Holder, Drive Shaft |
| 18 | 25SA40300 | Plate, Clutch Support |
| 19 | 466077220 | Gear, Double Stepped (Z=34,17) |
| 20 | 25SA77270 | Gear, Paper Feed Idler (A) (Z=19) |
| 21 | 25SA82020 | Clutch, Paper Feed (B) |
| 22 | 25SA77230 | Gear, Manual Feed Connection (Z=37) |
| 23 | 25SA40830 | Pipe, Auxiliary |
| 24 | 540042181 | Cover, Solenoid Wiring |
| 25 | 300078010 | Pin, (A) |
| 26 | 25SA40850 | Shaft, Manual Feed Drive |
| 27 | 25SA40482 | Roller, Paper Feed Conveyance (Upper) |
| 28 | 25SA-4851 | Roller, Paper Feed Conveyance |
| 29 | 25SA40750 | Shaft, Paper Feed Conveyance |
| 30 | 368016360 | Pin, Parallel |
| 31 | 25SA40490 | Roller, Conveyance (Middle) |
| 32 | 25SA-4240 | Motor Assy., Paper Feed |
| 33 | 25BA77031 | Gear, Motor (Z=15) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z193041 |
| b | 00Z193061 |
| c | 00Z193101 |
| d | 00Z194061 |
| e | 00Z473053 |
| f | 00Z610401 |
| g | 00Z610601 |
| h | 00Z660306 |
| i | 00Z660406 |
| j | 00Z670306 |
| k | 00Z670406 |
| m | 00Z670606 |
| n | 00Z713106 |
| p | 00Z921370 |

## Paper feed unit

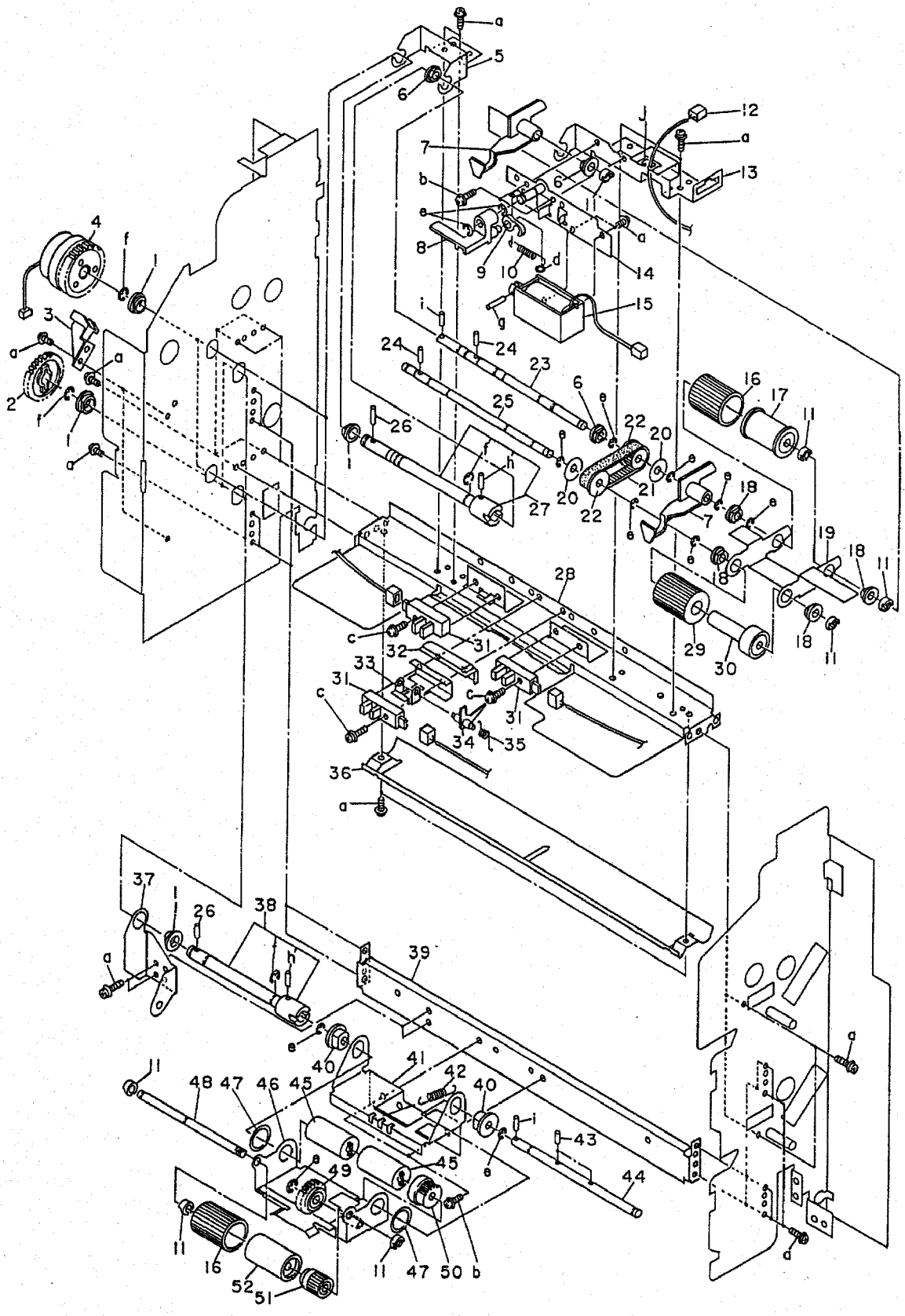


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 34 | 25BA42141 | Actuator, Manual Feed |
| 35 | 5400-4221 | Plate, Manual Feed Delivery |
| 36 | 25BA40320 | Tire, Paper Delivery |
| 37 | 540042140 | Roller, Paper Feed (Manual) |
| 38 | 540040381 | Cover |
| 39 | 466077060 | Gear, (D) (Z=16) |
| 40 | 25SA42060 | Roller, Manual Paper Feed |
| 41 | 540040562 | Tire, Paper Supply |
| 42 | 466076020 | Holder, Paper Feed Shaft |
| 43 | 25SA42050 | Cam, Manual Feed Regulating |
| 44 | 540085510 | Photosensor |
| 45 | 540042041 | Plate, Manual Feed Top |
| 46 | 25SA40290 | Shaft, Paper Lift Up |
| 47 | 25SA40280 | Plate, Paper Lift Up |
| 48 | 25BA-4053 | Motor, Lift Up (U) |
| 49 | 197080012 | Motor |
| 50 | 25BA77312 | Worm, Motor |
| 51 | 25BA40260 | Mounting Plate, Motor |
| 52 | 25SA40540 | Cover, Paper Feed Wiring (F) |
| 53 | * | Use ref. # 54 |
| 54 | SE95-2520 | Kit, Paper Lift Up Gear |
| 55 | 25BA40250 | Spring, Cassette Lift Up |
| 56 | * | Use ref. # 54 |
| 57 | 5400-4122 | Lever, Gear Connection |
| 58 | 540040542 | Cover, Slide |
| 59 | * | Use ref. # 54 |
| 60 | 25SA40760 | Pin, Regulating |
| 61 | 300078030 | Pin, (B) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z193041 |
| b | 00Z193061 |
| c | 00Z193101 |
| d | 00Z194061 |
| e | 00Z473053 |
| f | 00Z610401 |
| g | 00Z610601 |
| h | 00Z660306 |
| i | 00Z660406 |
| j | 00Z670306 |
| k | 00Z670406 |
| m | 00Z670606 |
| n | 00Z713106 |
| p | 00Z921370 |

## Paper feed unit

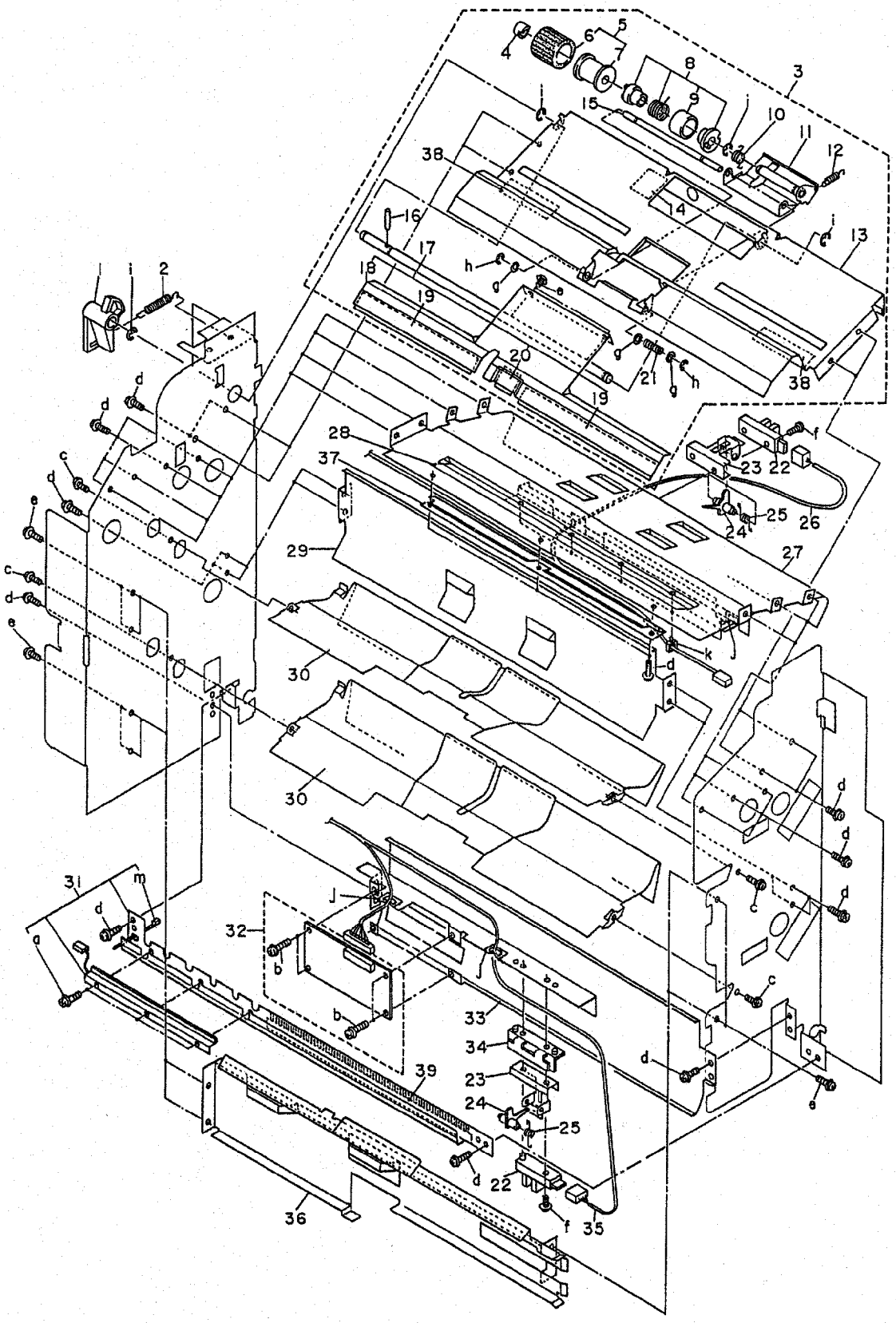


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 090075530 | Bushing |
| 2 | 25SA77340 | Gear, Paper Feed Reverse (Z=33) |
| 3 | 25SA40300 | Plate, Clutch Support |
| 4 | 25SA82030 | Clutch, Paper Feed |
| 5 | 25SA40180 | Plate, Drive Positioning (R) |
| 6 | 131075510 | Bushing, (A) |
| 7 | 25SA40200 | Actuator, Paper Feed Base |
| 8 | 25SA40550 | Plate, Paper Feed Rocking |
| 9 | 25SA40770 | Plate, Solenoid Connecting |
| 10 | 25SA40580 | Spring, Paper Feed Lift Up |
| 11 | 396040681 | Ring, Stopper |
| 12 | 25SA90110 | Wiring, Paper Feed (B) |
| 13 | 25SA40190 | Plate, Drive Positioning (F) |
| 14 | 25SA-4160 | Mounting Plate, Solenoid |
| 15 | 12EF82510 | Solenoid, Conveyance |
| 16 | 25SA40960 | Tire, Double Feed Prevention |
| 17 | 25AA40100 | Roller, Delivery (B) |
| 18 | 392015650 | Holder, Slide Shaft (C) |
| 19 | 25SA40150 | Plate, Paper Feed Oscillate |
| 20 | 197545110 | Collar, Roller |
| 21 | 25SA77561 | Belt, Paper Feed Drive (L=126) |
| 22 | 059076510 | Pulley, (A) (Z=15) |
| 23 | 25SA40380 | Shaft, Paper Feed Oscillate (R) |
| 24 | 396078020 | Pin, (B) |
| 25 | 25SA58210 | Shaft, Paper Feed (A) |
| 26 | 368016360 | Pin, Parallel |
| 27 | 25SA-4230 | Shaft Assy., Drive Connection (U) |
| 28 | 25SA40040 | Plate, Paper Feed Delivery |
| 29 | 25AA40011 | Tire, Paper Feed (A) |
| 30 | 25AA40030 | Roller, Paper Feed (A) |
| 31 | 540085510 | Photosensor |
| 32 | 25SA40270 | Cover, Paper Feed Wiring (M) |
| 33 | 25SA40520 | Mounting Plate, Sensor |
| 34 | 25SA40530 | Actuator, Paper Feed Detect |
| 35 | 25SA40560 | Spring, Sensor Pressure |
| 36 | 25SA40130 | Plate, Delivery Bottom |
| 37 | 25SA40210 | Plate, Cassette Lift Up Side |
| 38 | 25SA-4220 | Shaft Assy., Drive Connection (L) |
| 39 | 25SA40030 | Bracket, Double Feed Base |
| 40 | 008478610 | Bushing |
| 41 | 25SA40140 | Mounting Plate, Double Feed Prevent |
| 42 | 25SA40570 | Spring, Double Feed Prevent |
| 43 | 098030300 | Pin |
| 44 | 25SA40310 | Shaft, Oscillate (R) |
| 45 | 25SA40950 | Limiter, Torque |
| 46 | 25SA-4170 | Plate, Double Feed Prevent |
| 47 | 25AA40120 | Spacer |
| 48 | 25SA40320 | Shaft, Oscillate (Left) |
| 49 | 25AA77930 | Gear, Idler (A) (Z=20) |
| 50 | 25AA77920 | Gear, Paper Feed Reverse (B) (Z=13) |
| 51 | 25AA77910 | Gear, Paper Feed Reverse (A) (Z=12) |
| 52 | 25AA40220 | Roller, Reverse |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z193041 |
| b | 00Z193061 |
| c | 00Z193121 |
| d | 00Z660306 |
| e | 00Z670406 |
| f | 00Z670606 |
| g | 00Z713106 |
| h | 00Z713146 |
| i | 00Z713166 |
| j | 00Z921370 |

## Paper feed unit

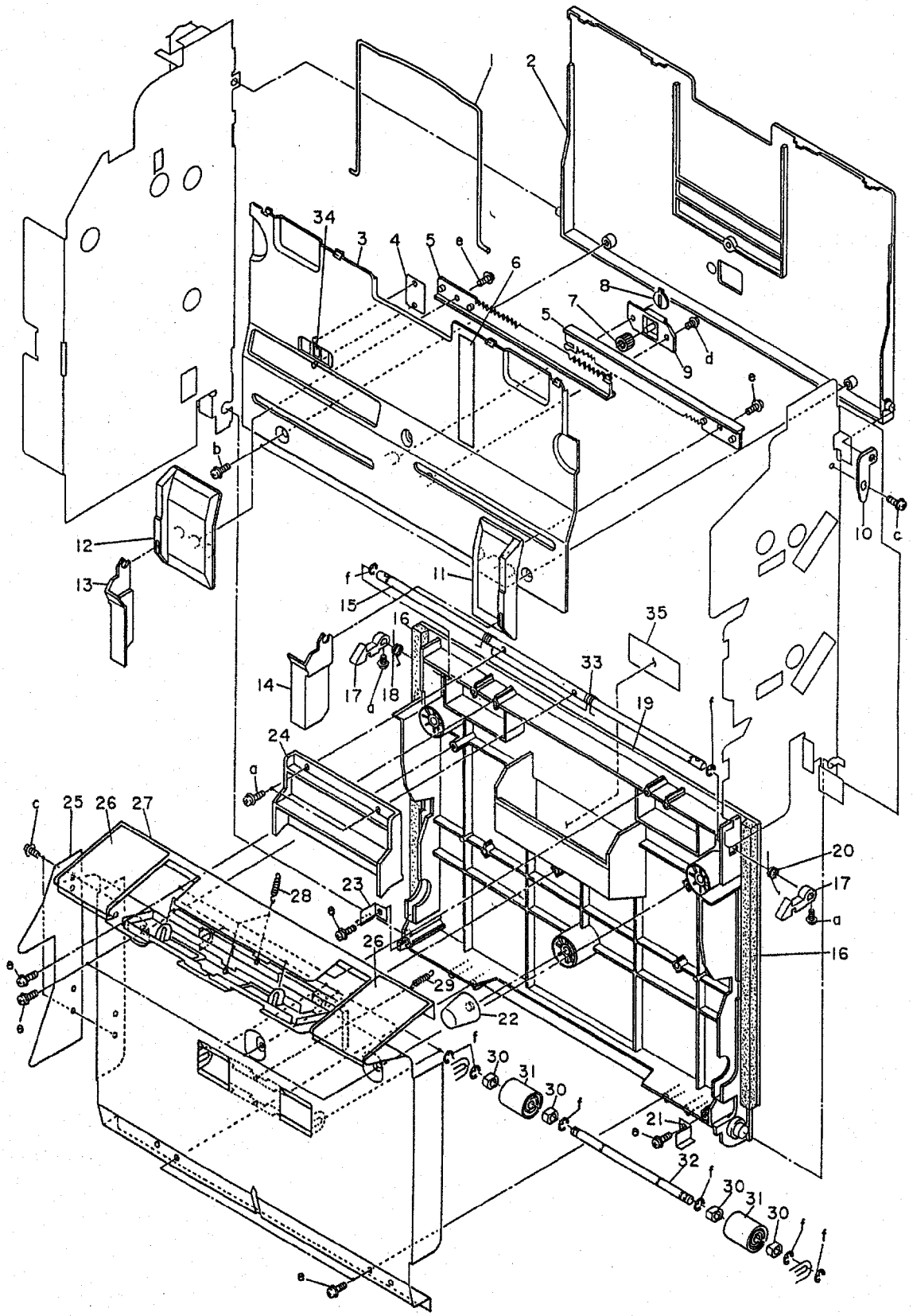


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25BA42181 | Plate, Manual Feed Pressure (B) |
| 2 | 540053090 | Spring |
| 3 | 25SA-4270 | Plate Assy., By Pass Bottom |
| 4 | 396040681 | Ring, Stopper |
| 5 | 5400-4301 | Roller Assy., Double Feed Prev |
| 6 | 540040562 | Tire, Paper Supply |
| 7 | 540040181 | Roller, Double Feed Prevent |
| 8 | 5400-4393 | Limiter, Torque (By Pass) |
| 9 | 540042372 | Collar, Spring Protect (A) |
| 10 | 540040742 | Spring, Double Feed Prevent (A) |
| 11 | 25SA-4840 | Plate Assy., Double Feed Prev. |
| 12 | 25SA42070 | Spring, Double Feed Prevent |
| 13 | 25BA42032 | Plate, By Pass Paper Feed |
| 14 | 540042330 | Sheet, Paper Guide (Upper) |
| 15 | 540042390 | Shaft, By Pass Fulcrum |
| 16 | 300078010 | Pin, (A) |
| 17 | 25BA-4111 | Plate, Pressure (U) |
| 18 | 25BA42051 | Plate, Pressure (A) |
| 19 | 540042240 | Mylar, Pressure Plate |
| 20 | 540042350 | Plate, Double Feed Prevent |
| 21 | 540042400 | Spring, By Pass Regulating |
| 22 | 540085510 | Photosensor |
| 23 | 25SA40520 | Mounting Plate, Sensor |
| 24 | 25SA40530 | Actuator, Paper Feed Detect |
| 25 | 25SA40560 | Spring, Sensor Pressure |
| 26 | 25SA90130 | Wiring, Paper Feed (C) |
| 27 | 25SA40100 | Plate, Paper Guide (Upper) |
| 28 | 25SA40240 | Sheet, Paper Guide (Upper) |
| 29 | 25SA40060 | Plate, Paper Guide (Lower) |
| 30 | 25SA-4260 | Plate Assy., Open/Close |
| 31 | 25SA-4151 | LED, Paper Detect |
| 32 | 25SA-9200 | Board, Paper Feed Detect |
| 33 | 25SA40070 | Mounting Plate, Board |
| 34 | 25SA40270 | Cover, Paper Feed Wiring (M) |
| 35 | 25SA90280 | Wiring, Paper Detect Board |
| 36 | 25SA-4280 | Rail Assy. |
| 37 | 25SA40980 | Spring, Resist Adjusting |
| 38 | 25SA40921 | Mylar, Paper Guide (C) |
| 39 | 12AR10550 | Brush, Neutralizing (A) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z112041 |
| b | 00Z113041 |
| c | 00Z113061 |
| d | 00Z193041 |
| e | 00Z193061 |
| f | 00Z193121 |
| g | 00Z610401 |
| h | 00Z670206 |
| i | 00Z670406 |
| j | 00Z921370 |
| k | 00Z921941 |
| m | 00Z922410 |

## Paper feed unit

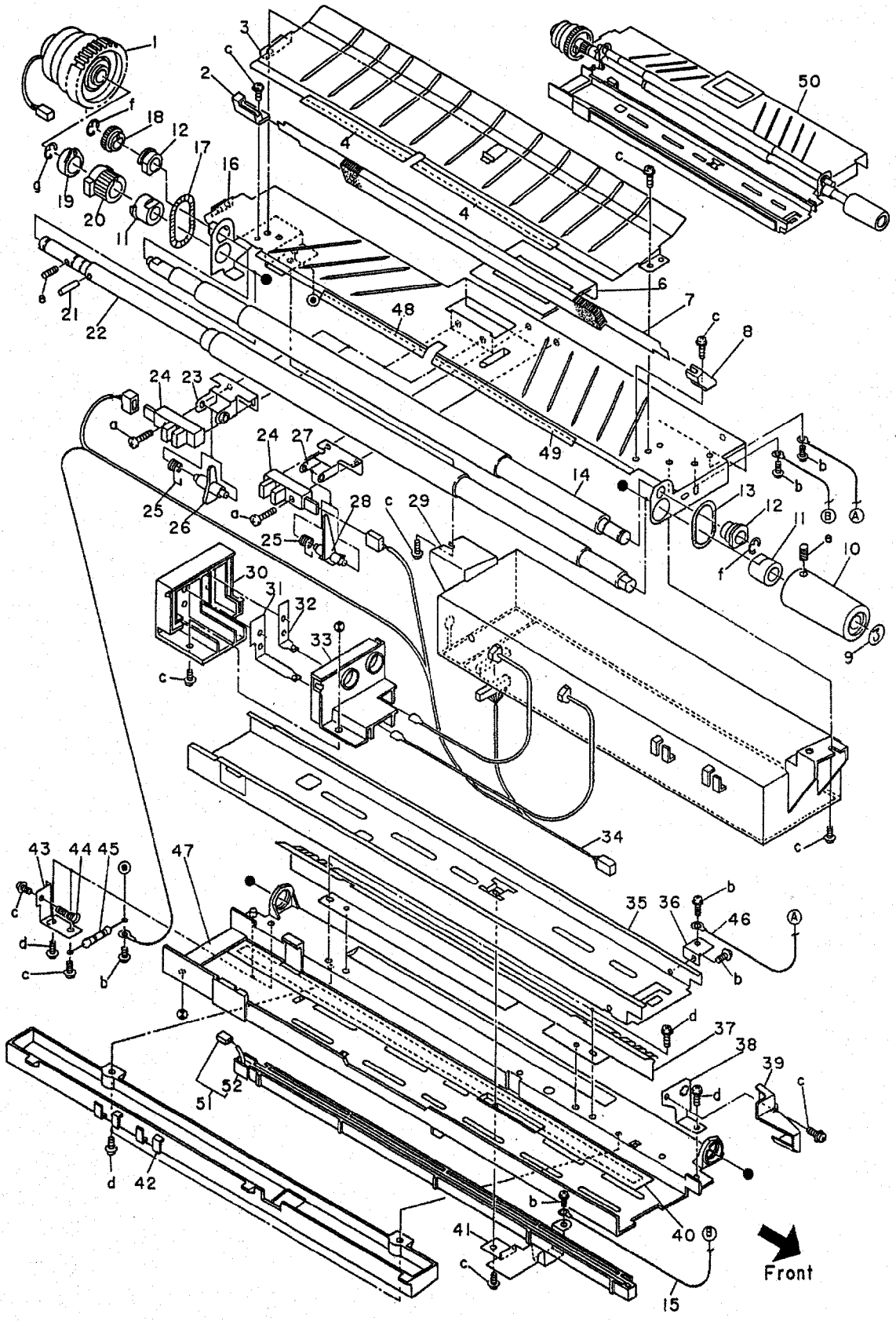


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 540042130 | Shaft, Manual Feed Guide |
| 2 | 25SA42010 | Lid, By Pass |
| 3 | 540042021 | Cover, By Pass |
| 4 | 540042290 | Plate, Magnet Stopper |
| 5 | 396040611 | Rack, (Z=45) |
| 6 | 540297100 | Label, By Pass |
| 7 | 466077130 | Pinion, (Z=14) |
| 8 | 25SA42300 | Lid, Screw Adjusting |
| 9 | 540042120 | Holder, Slide |
| 10 | 540042251 | Plate, Fulcrum |
| 11 | 540042061 | Plate, Slide Side (Front) |
| 12 | 540042071 | Plate, Slide Side (Rear) |
| 13 | 25BA42121 | Plate, Paper Guide Side (R) |
| 14 | 25BA42111 | Plate, Paper Guide Side (F) |
| 15 | 25SA40681 | Shaft, Fulcrum |
| 16 | * | Not Used |
| 17 | 25SA40671 | Lock |
| 18 | 25SA40720 | Spring, Lock (Rear) |
| 19 | 25SA40611 | Door, Paper Feed Open/Close |
| 20 | 25SA40710 | Spring, Lock (Front) |
| 21 | 25SA40590 | Stopper, Open/Close (Front) |
| 22 | 540045350 | Stopper |
| 23 | 25SA40600 | Stopper, Open/Close (Rear) |
| 24 | 25SA40621 | Knob, Release |
| 25 | 25SA40650 | Plate, Lift Up |
| 26 | 25SA40880 | Sheet, Paper Guide (A) |
| 27 | 25SA40630 | Plate, Paper Feed Guide (A) |
| 28 | 25SA40910 | Spring, Conveyance Pressure (B) |
| 29 | 25SA40900 | Spring, Conveyance Pressure (A) |
| 30 | 25AA75530 | Holder, Slide Shaft |
| 31 | 25AA44160 | Roller, Conveyance Driven (R) |
| 32 | 25SA40740 | Shaft, Paper Feed Driven |
| 33 | 25SA40660 | Spring, Lock (Middle) |
| 34 | 25SA42080 | Label, Manual Feed Adjusting |
| 35 | 392297050 | Label, Platen Cover |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163081 |
| b | 00Z183062 |
| c | 00Z193041 |
| d | 00Z193061 |
| e | 00Z253081 |
| f | 00Z670406 |

## Second paper feed unit

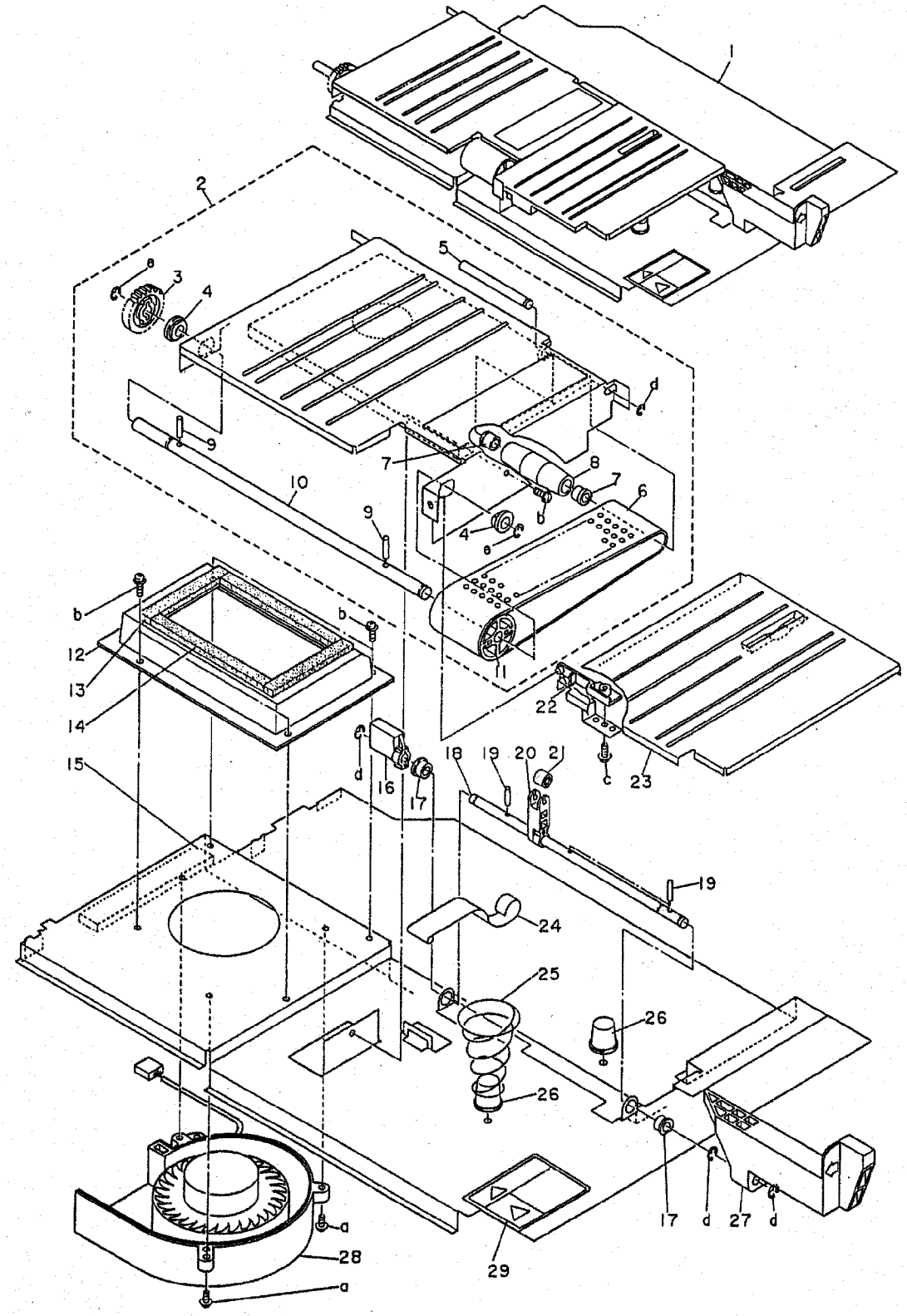


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA82010 | Clutch, Paper Feed (B) |
| 2 | 540041090 | Holder, (Rear) |
| 3 | 25SA41041 | Plate, Paper Feed Resist (U) |
| 4 | 25SA41250 | Mylar, Resist Conveyance |
| 5 | * | Not Used |
| 6 | 25SA41121 | Sheet, Paper Feed Guide |
| 7 | 540041071 | Brush, Cleaning |
| 8 | 540041080 | Holder, (Front) |
| 9 | 25SA97280 | Label, "3" |
| 10 | 454040480 | Knob, Roller |
| 11 | 540076030 | Holder, Shaft (Lower) |
| 12 | 540076020 | Holder, Shaft (Upper) |
| 13 | 25SA41170 | Spring, Paper Resist (F) |
| 14 | 25SA41061 | Roller, Resist (Upper) |
| 15 | 540090221 | Cord, Conveyance Ground |
| 16 | 25SA41030 | Plate, Paper Feed Resist (L) |
| 17 | 25SA41180 | Spring, Paper Resist (Rear) |
| 18 | 25SA77830 | Gear, Paper Resist (Upper) (Z=20) |
| 19 | 540076070 | Holder, Shaft (Rear) |
| 20 | 540077100 | Gear, Paper Resist (Lower) (Z=20) |
| 21 | 304078040 | Pin, (B) |
| 22 | 25SA41050 | Roller, Resist (Lower) |
| 23 | 540041051 | Plate, Sensor Fixed |
| 24 | 540085510 | Photosensor |
| 25 | 540041103 | Spring, Cleaning Pressure |
| 26 | 540041112 | Actuator, Resist |
| 27 | 25SA41190 | Plate, Sensor Fixed |
| 28 | 25SA41200 | Actuator, (A) |
| 29 | 25SA84023 | High Voltage Power Supply (B) |
| 30 | 25SA73221 | Connector, Electrode Input (A) |
| 31 | 25SA73260 | Plate, Terminal (B) |
| 32 | 25SA73250 | Plate, Terminal (A) |
| 33 | 25SA73230 | Connector, Electrode Input (B) |
| 34 | 25SA90220 | Wiring, High Voltage Power (B) |
| 35 | 25SA41021 | Plate, Electrode Guide |
| 36 | 25SA41110 | Plate, Ground (C) |
| 37 | 25SA41131 | Bracket, Paper Guide |
| 38 | 25SA41090 | Plate, Electrode Fixed |
| 39 | 25SA41140 | Cover, Electrode |
| 40 | 25SA41220 | Seal, Lamp Dust Proof |
| 41 | 25SA41072 | Plate, Ground (A) |
| 42 | 25SA41211 | Cover, Transfer Exposure |
| 43 | 25SA41080 | Plate, Ground (B) |
| 44 | 25SA41100 | Spring, Ground |
| 45 | 25HA81511 | Ground, Guide Plate |
| 46 | 25SA90610 | Cord, Conveyance Ground (B) |
| 47 | 25SA41011 | Rail, Electrode Support |
| 48 | 25SA41241 | Mylar, Paper Regulating Rear |
| 49 | 25SA41231 | Mylar, Paper Regulating Front |
| 50 | 25SA-3804 | Second Paper Feed Unit |
| 51 | 5400-9130 | Lamp Assy., Pre-Transfer [PTL] |
| 52 | 540020410 | Cover, Pre-Transfer Lamp |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163121 |
| b | 00Z193041 |
| c | 00Z193061 |
| d | 00Z253081 |
| e | 00Z474043 |
| f | 00Z670506 |
| g | 00Z670806 |

## Conveyance unit

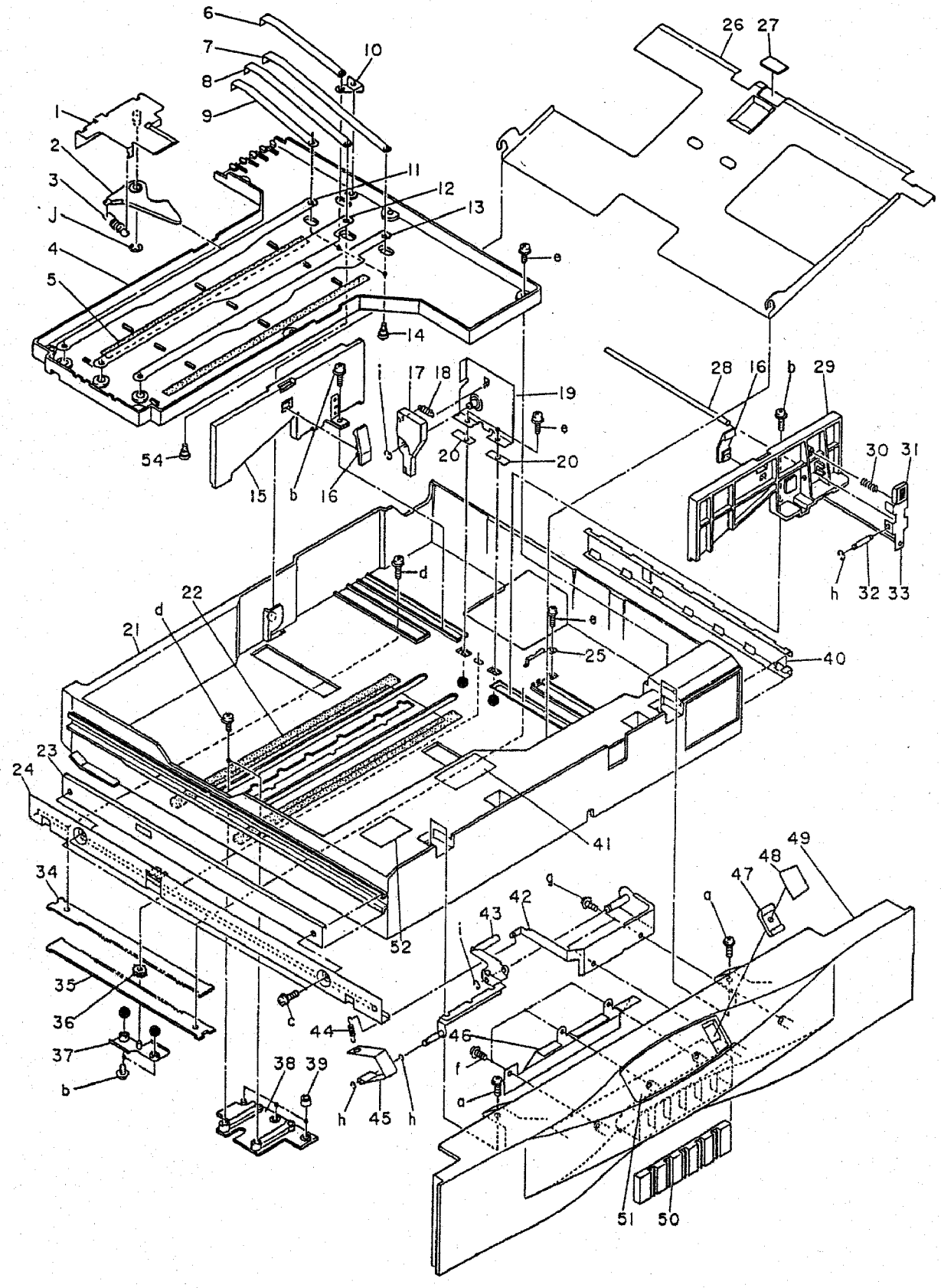


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-4503 | Conveyance Unit |
| 2 | 25SA-4510 | Drive Assy., Conveyance |
| 3 | 25BA77271 | Gear, Conveyance (Z=37) |
| 4 | 090075530 | Bushing |
| 5 | 25SA45130 | Shaft, Conveyance Driven |
| 6 | 25SA45070 | Belt, Conveyance (L=350) |
| 7 | 25SA76010 | Holder, Slide Shaft |
| 8 | 25SA45110 | Roller, Conveyance Driven |
| 9 | 300078010 | Pin, (A) |
| 10 | 25SA45050 | Shaft, Conveyance Drive |
| 11 | 25SA45170 | Roller, Conveyance Drive |
| 12 | 25SA45040 | Casing, Conveyance Suction |
| 13 | 544073120 | Seal, Conveyance (B) |
| 14 | 544073090 | Seal, Conveyance (A) |
| 15 | 25BA73100 | Seal, Ozone (A) |
| 16 | 540045280 | Cam, Electrode Pressure |
| 17 | 300076040 | Holder, Shaft (B) |
| 18 | 25SA45061 | Shaft, Electrode Pressure |
| 19 | 462078010 | Pin, (A) |
| 20 | 25SA45150 | Cam, Conveyance Lift Up |
| 21 | 25SA45160 | Roller, Conveyance Lift Up |
| 22 | 540045210 | Hinge |
| 23 | 25SA45030 | Plate, Conveyance Guide |
| 24 | 25SA45080 | Spring, Electrode Pressure |
| 25 | 25SA45180 | Spring, Conveyance Lift Up |
| 26 | 540045350 | Stopper |
| 27 | 25SA45140 | Lever, Electrode Release |
| 28 | 25SA80531 | Motor, Suction Fan |
| 29 | 35AE97222 | Label, Arrow |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183081 |
| b | 00Z193041 |
| c | 00Z253081 |
| d | 00Z670406 |
| e | 00Z670606 |

## Cassette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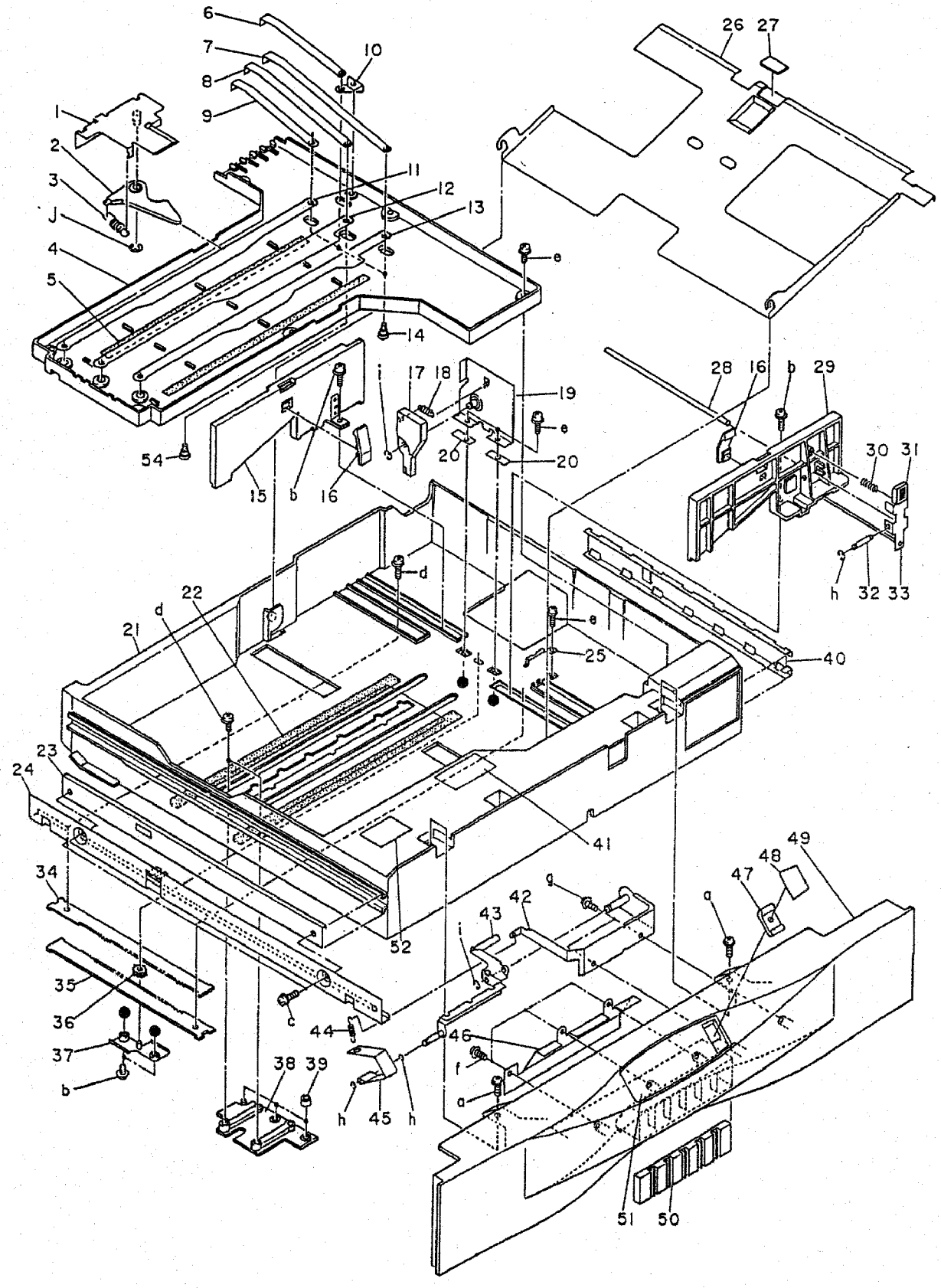
| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25BA-4661 | Plate, Cassette Catch |
| 2 | 25BA47461 | Catch, Cassette Positioning (U) |
| 3 | 25BA47480 | Spring, Cassette Fixed |
| 4 | 25BA47024 | Lid, Cam Holder (U) |
| 5 | 25BA47600 | Sheet, Cassette Slide |
| 6 | 25BA47100 | Arm, (D) |
| 7 | 25BA47090 | Arm, (C) |
| 8 | 25BA47080 | Arm, (B) |
| 9 | 25BA47070 | Arm, (A) |
| 10 | 25BA47240 | Switch, Guide |
| 11 | 25BA47041 | Cam, (A) |
| 12 | 25BA47050 | Cam, (B) |
| 13 | 25BA47060 | Cam, (C) |
| 14 | 197510290 | Screw, Stepped |
| 15 | 25BA47215 | Plate, Paper Positioning (R) |
| 16 | 540047200 | Claw, Paper Regulating |
| 17 | 25BE47190 | Knob, Paper Positioning (R) |
| 18 | 25BA47180 | Spring, Paper Positioning (R) |
| 19 | 25BE-4891 | Plate, Paper Positioning (R) |
| 20 | 25BA47630 | Plate, Screw Holder |
| 21 | 25BA47015 | Housing, Cassette |
| 22 | 25BA47612 | Pad, Friction |
| 23 | 25SA47020 | Plate, Cassette Auxiliary (B) |
| 24 | 25SA47010 | Plate, Cassette Auxiliary (A) |
| 25 | 25BA47320 | Plate, Shaft Fixed |
| 26 | 25BA47031 | Plate, Paper Lift Up (U) |
| 27 | 540047030 | Plate, Double Feed Prevent |
| 28 | 25BA47310 | Shaft, Lock |
| 29 | 25BA47228 | Plate, Paper Positioning (F) |
| 30 | 25BA47281 | Spring, Switch Fixed |
| 31 | 25BA47270 | Knob, Switch |
| 32 | 25BA47300 | Shaft, Switch Fixed |
| 33 | 25BA47260 | Plate, Lock |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z164081 |
| b | 00Z183061 |
| c | 00Z193041 |
| d | 00Z193061 |
| e | 00Z253081 |
| f | 00Z254081 |
| g | 00Z254101 |
| h | 00Z670306 |
| i | 00Z670406 |
| j | 00Z670606 |

## Cassette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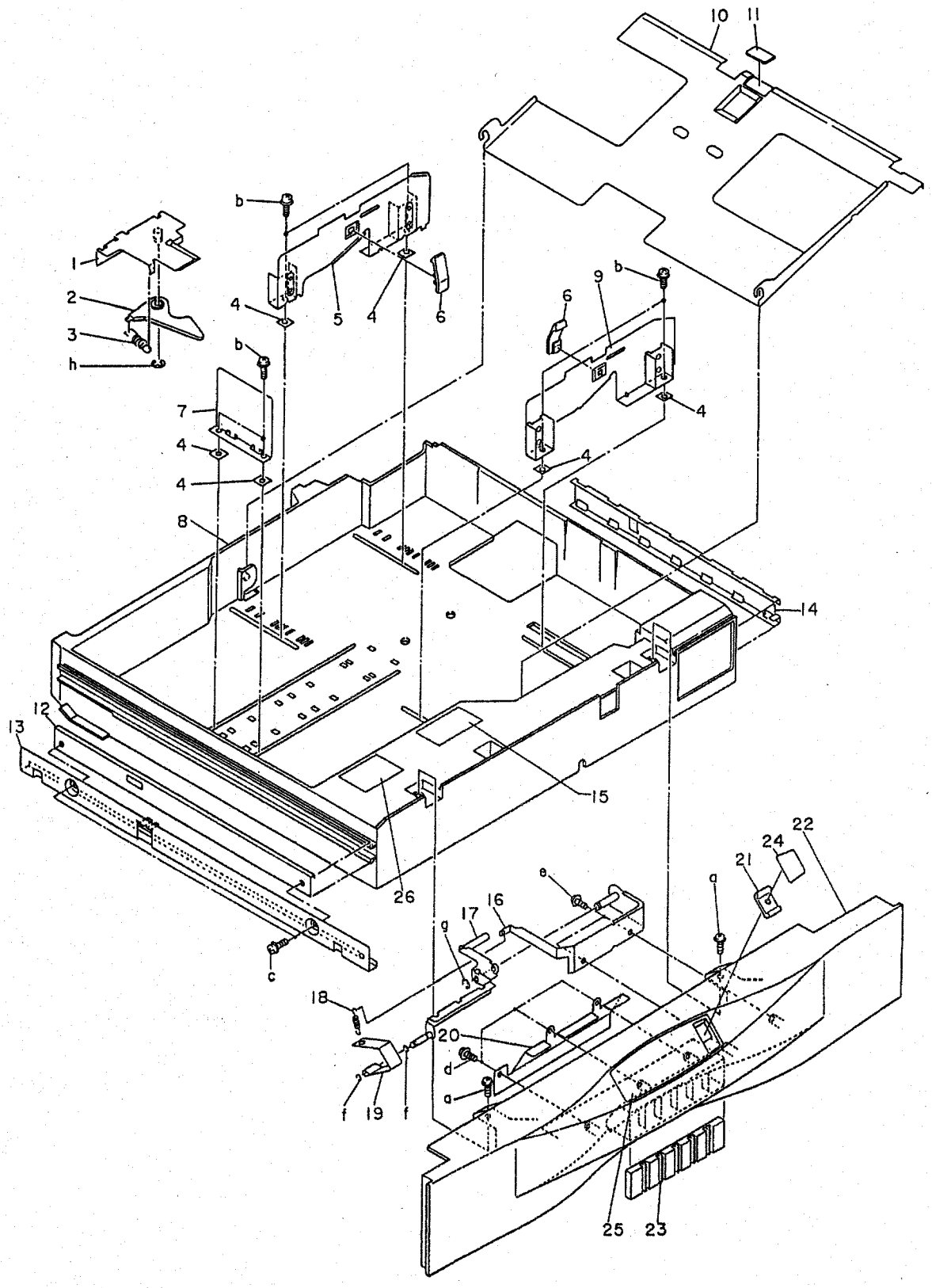
| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 34 | 25BA47340 | Rack, (Rear) |
| 35 | 25BA47230 | Rack, (Front) |
| 36 | 25BA77301 | Pinion, Cassette (Z=14) |
| 37 | 25BA47292 | Plate, Holder |
| 38 | 25BA47152 | Plate, Cam Drive |
| 39 | 25BA47251 | Roller, Cam Drive |
| 40 | 25SA47090 | Rail, Cassette |
| 41 | 25BE97181 | Label, Cassette Guide (A) |
| 42 | 25SA-4740 | Plate, Paper Detect Board |
| 43 | 25BA-4800 | Plate, Paper Elevating |
| 44 | 25BA47421 | Spring, Paper Remainder Detect |
| 45 | 25SA47080 | Sheet, Indication |
| 46 | 25SA12630 | Plate, Cassette Auxiliary |
| 47 | 25BA47410 | Holder |
| 48 | 25SA12370 | Plate, Paper Feed Stopper |
| 49 | 25SA12090 | Cover, Cassette |
| 50 | 25SA12360 | Knob, Cassette Open/Close |
| 51 | 25SE97060 | Label, Universal |
| 52 | 25SA97180 | Label, Paper Supply |
| 53 | 25SA97170 | Label, Cassette Indication |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z164081 |
| b | 00Z183061 |
| c | 00Z193041 |
| d | 00Z193061 |
| e | 00Z253081 |
| f | 00Z254081 |
| g | 00Z254101 |
| h | 00Z670306 |
| i | 00Z670406 |
| j | 00Z670606 |

## Cassette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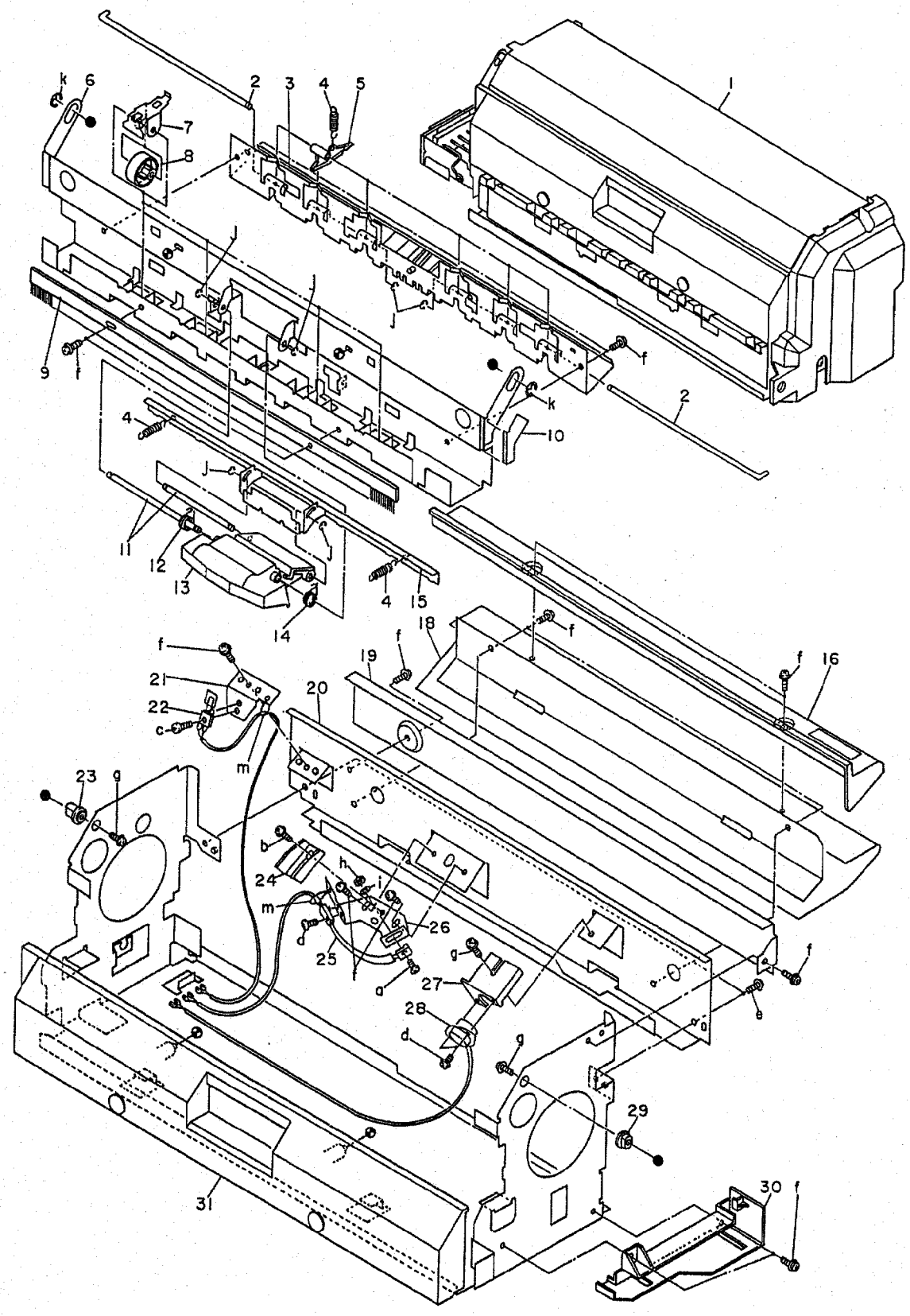
| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25BA-4661 | Plate, Cassette Catch |
| 2 | 25BA47461 | Catch, Cassette Positioning |
| 3 | 25BA47480 | Spring, Cassette Fixed |
| 4 | 540047090 | Plate, Screw |
| 5 | 25SA47110 | Plate, Positioning (Rear) |
| 6 | 540047200 | Claw, Paper Regulation |
| 7 | 25BA47540 | Plate, Positioning (R) |
| 8 | 25BA47503 | Housing, Cassette |
| 9 | 25SA47101 | Plate, Positioning (Front) |
| 10 | 25BA47031 | Plate, Paper Lift Up (U) |
| 11 | 540047030 | Plate, Double Feed Prevent |
| 12 | 25SA47020 | Plate, Cassette Auxiliary (B) |
| 13 | 25SA47010 | Plate, Cassette Auxiliary (A) |
| 14 | 25SA47090 | Rail, Cassette |
| 15 | 25BE97191 | Label, Cassette Guide (B) |
| 16 | 25SA-4740 | Plate, Paper Detect Board |
| 17 | 25BA-4800 | Plate, Paper Elevating |
| 18 | 25BA47421 | Spring, Paper Remainder Detect |
| 19 | 25SA47080 | Sheet, Indication |
| 20 | 25SA12630 | Plate, Cassette Auxiliary |
| 21 | 25BA47410 | Holder |
| 22 | 25SA12090 | Cover, Cassette |
| 23 | 25SA12360 | Knob, Cassette Open/Close |
| 24 | 25SA12370 | Plate, Paper Feed Stopper |
| 25 | 25SE97050 | Label, Cassette Indication |
| 26 | 25SA97180 | Label, Paper Supply |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z164081 |
| b | 00Z183061 |
| c | 00Z193041 |
| d | 00Z254081 |
| e | 00Z254101 |
| f | 00Z670306 |
| g | 00Z670406 |
| h | 00Z670606 |

## Fixing unit

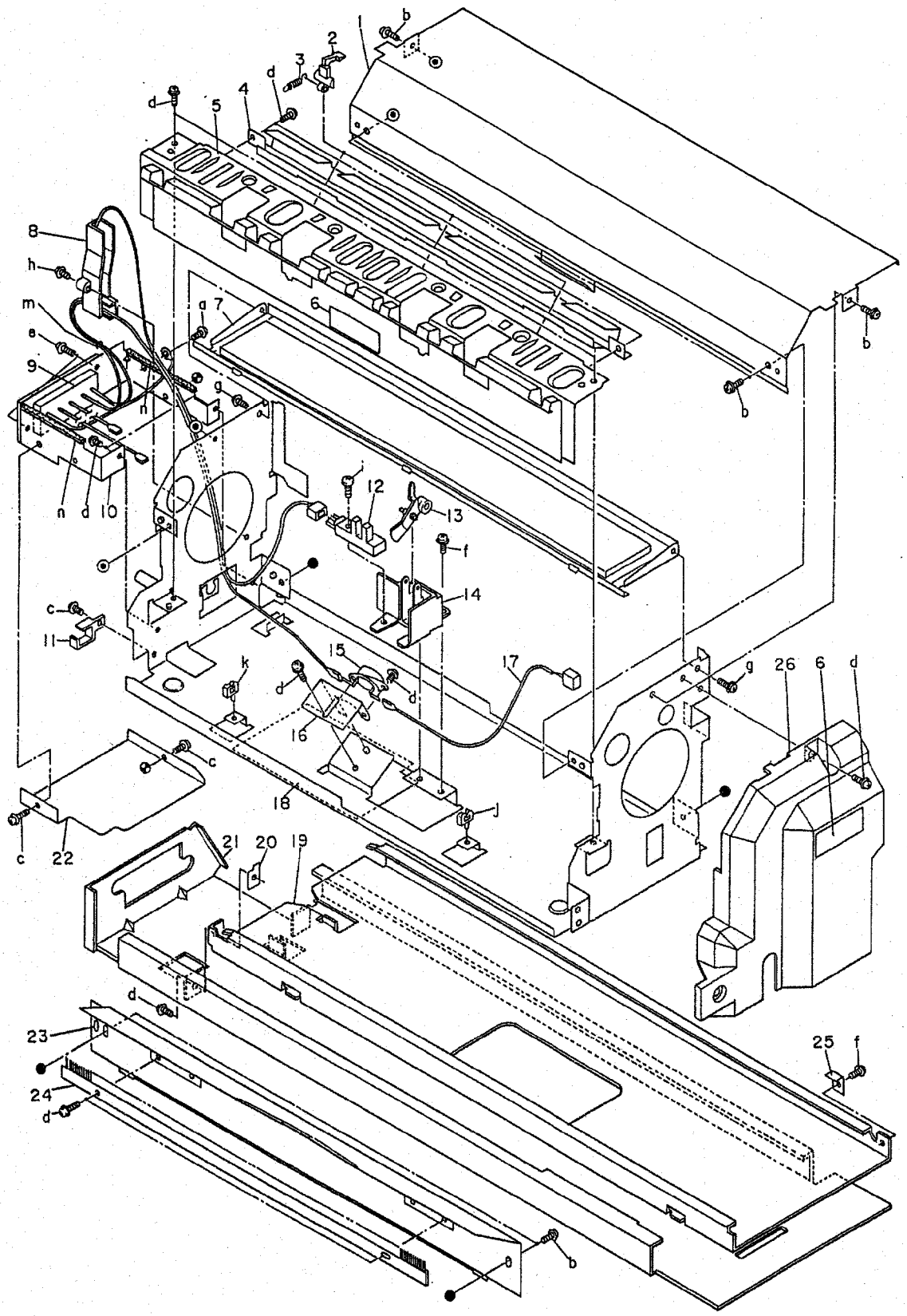


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SE-5305 | Fuser Unit |
| 2 | 25SA53730 | Shaft, Holder |
| 3 | 25SA-5442 | Plate, Paper Exit Guide |
| 4 | 540053090 | Spring, Separating (Upper) |
| 5 | 25SA53150 | Claw, Fuser Upper (set of 6) |
| 6 | 25SA53040 | Plate, Fuser Paper Exit (U) |
| 7 | 25BA53220 | Spring, Holder |
| 8 | 540053220 | Roller, Paper Exit |
| 9 | 540053630 | Brush, Neutralizing |
| 10 | 25SA53810 | Sheet, Heat Insulating |
| 11 | 25SA53440 | Shaft, Lever |
| 12 | 25SA53470 | Spring, Lever Pressure (Rear) |
| 13 | 25SA53161 | Lever, Jam Processing |
| 14 | 25SA53460 | Spring, Lever Pressure (Front) |
| 15 | 25SA53182 | Plate, Separator Release |
| 16 | 25SA53770 | Cover, Fuser (Right) |
| 17 | * | Not Used |
| 18 | 25SA53760 | Plate, Fuser Entrance (Upper) |
| 19 | 25SA53090 | Plate, Heat Insulating |
| 20 | 25SA53280 | Bracket, Wiring Guide |
| 21 | 25SA53570 | Bracket, Sensor Support |
| 22 | 25SA88440 | Sensor, Temperature [TS2] |
| 23 | 25SA53490 | Shaft, Support (Rear) |
| 24 | 25SA53690 | Mounting Plate, Sensor |
| 25 | 25SA88430 | Sensor, Temperature [TS1] |
| 26 | 25SA53680 | Plate, Sensor Support |
| 27 | 540053540 | Mounting Plate, Fuse |
| 28 | 25SA88420 | Thermostat [TH1] |
| 29 | 25SA53480 | Shaft, Support (Front) |
| 30 | 25SA53261 | Plate, Wiring Guide |
| 31 | 25SA53130 | Cover, Jam Processing |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z113101 |
| b | 00Z163061 |
| c | 00Z163081 |
| d | 00Z183041 |
| e | 00Z193041 |
| f | 00Z193061 |
| g | 00Z194061 |
| h | 00Z510301 |
| i | 00Z620301 |
| j | 00Z670206 |
| k | 00Z670606 |
| m | 00Z922320 |

## Fixing unit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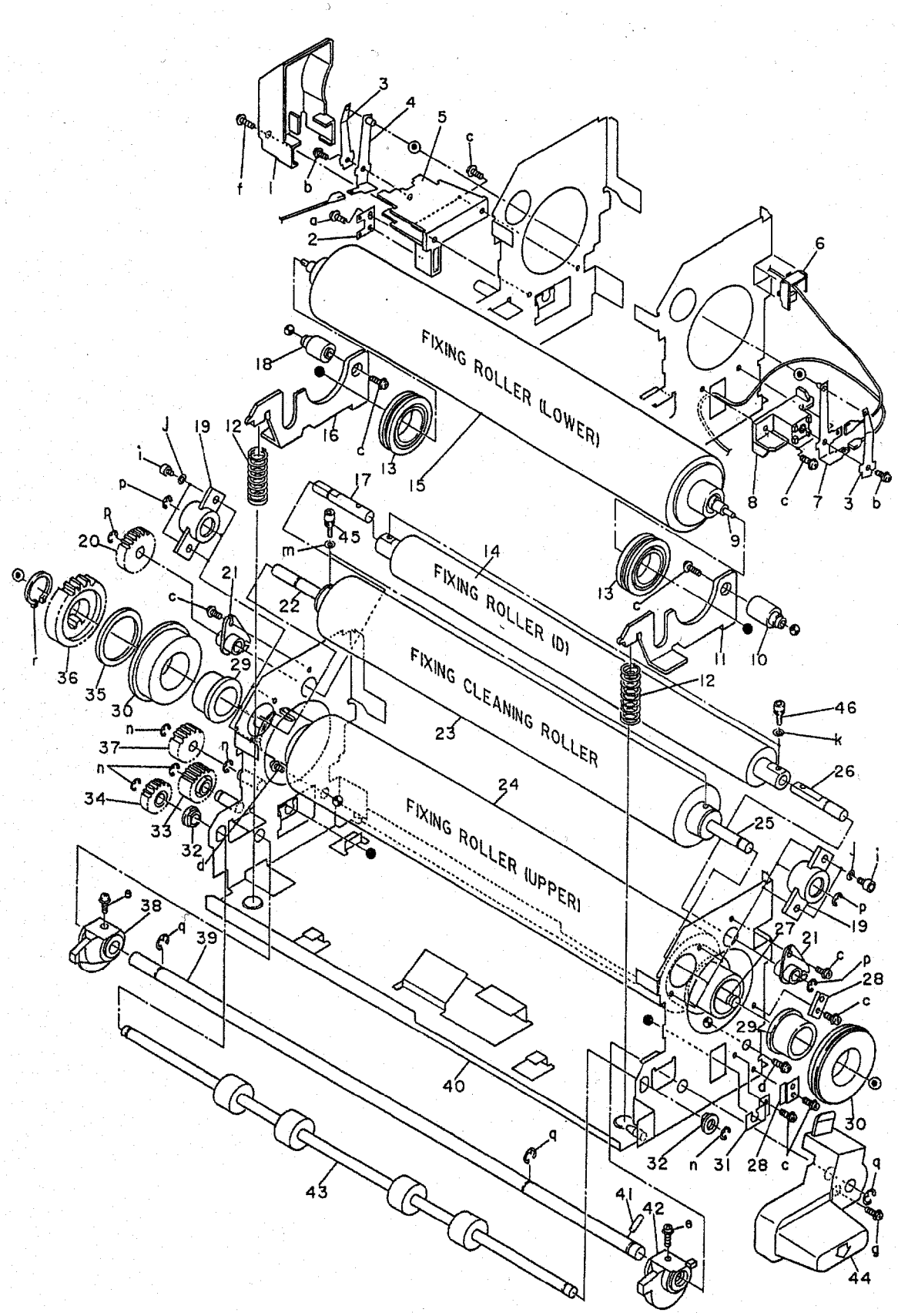
25
f
b

| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SE53080 | Plate, Fuser Top |
| 2 | 25BA53330 | Claw, Fuser Lower |
| 3 | 25BA53271 | Spring, Separating (Lower) |
| 4 | 25SA53750 | Plate, Paper Exit (B) |
| 5 | 25SA53051 | Plate, Fuser Paper Exit (Low) |
| 6 | 492097093 | Label, Temperature Caution |
| 7 | 25SA-5350 | Pad Assy. |
| 8 | 25BA53122 | Guide, Wiring (R) |
| 9 | 25SA90080 | Wiring, Fuser (A) |
| 10 | 25SA53580 | Mounting Plate, Wiring |
| 11 | 25BA53090 | Plate, Wiring Guide |
| 12 | 540085510 | Photosensor |
| 13 | 25BA53250 | Actuator |
| 14 | 462053090 | Mounting Plate, Sensor |
| 15 | 25BA88470 | Thermostat, (B) |
| 16 | 25BA53261 | Mounting Plate, Sensor |
| 17 | 25SA90090 | Wiring, Fuser (B) |
| 18 | 25SA53740 | Sheet, Insulating |
| 19 | 25SA53030 | Rail, Fuser Guide |
| 20 | 25SA53560 | Stopper |
| 21 | 25SA53020 | Rial, Main Fixed |
| 22 | 25BA53241 | Panel, Wiring (A) |
| 23 | 25SA53101 | Plate, Fuser Entrance (Lower) |
| 24 | 048644480 | Brush, Neutralizing |
| 25 | 25SA53800 | Stopper, Fusing (B) |
| 26 | 25SA53110 | Cover, Fuser (Front) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z164061 |
| b | 00Z183061 |
| c | 00Z193041 |
| d | 00Z193061 |
| e | 00Z193101 |
| f | 00Z194061 |
| g | 00Z194141 |
| h | 00Z253081 |
| i | 00Z254121 |
| j | 00Z921930 |
| k | 00Z921941 |
| m | 00Z922410 |
| n | 00Z924512 |

## Fixing unit

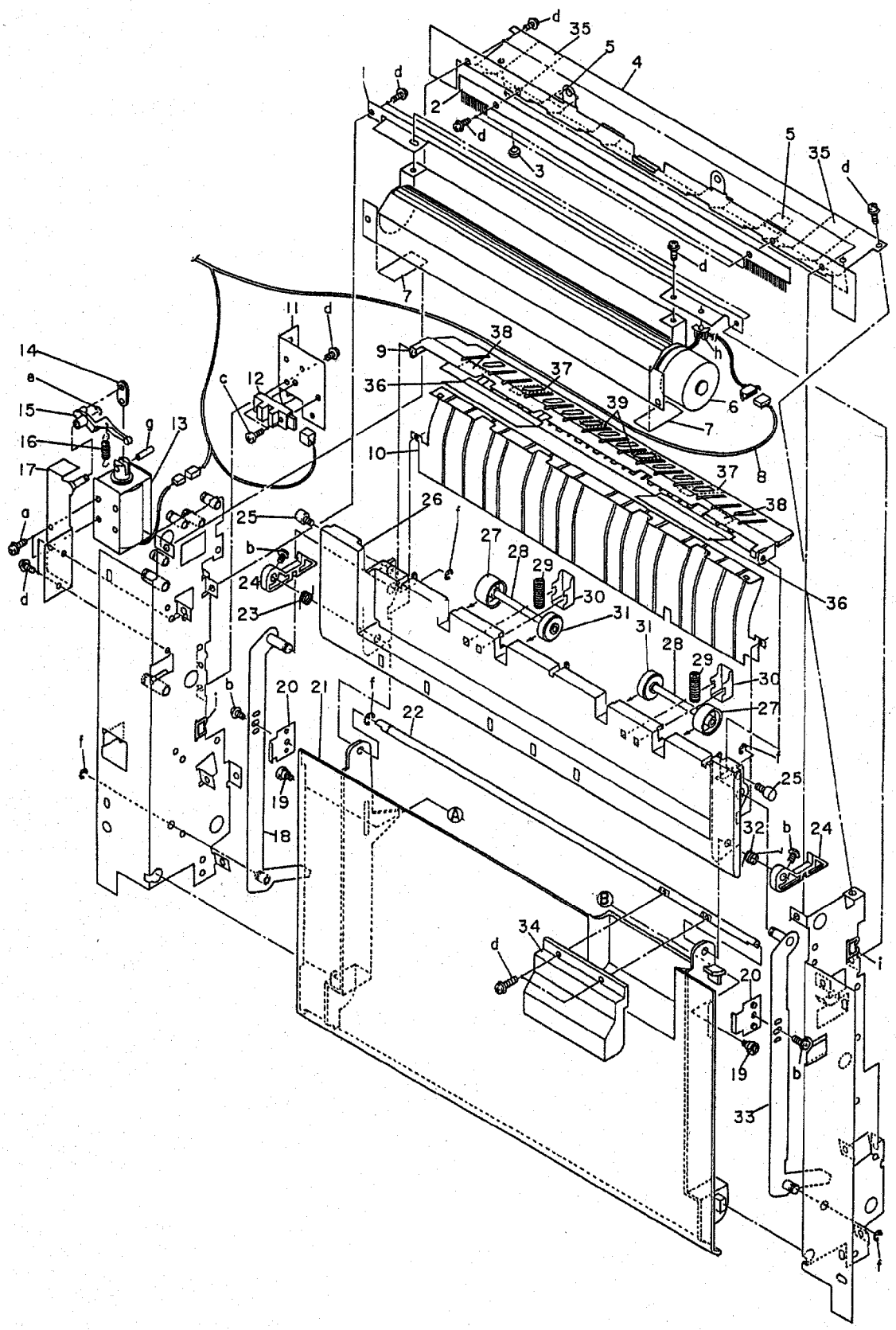

FIXING ROLLER (LOWER)
FIXING ROLLER (D)
FIXING CLEANING ROLLER
FIXING ROLLER (UPPER)

| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 544053712 | Cover, Lamp (Rear) |
| 2 | 25SA53700 | Plate, Terminal (A) |
| 3 | 544053680 | Plate, Lamp Support (C) |
| 4 | 5440-5261 | Plate, Lamp Support (B) |
| 5 | 25SA53250 | Plate, Lamp Support (Rear) |
| 6 | 25SA53270 | Plate, Wiring Guide (B) |
| 7 | 25SA-5400 | Plate, Lamp Support (A) |
| 8 | 25SA53240 | Plate, Lamp Support (Front) |
| 9 | 25SE83050 | Lamp, Fuser [L2] |
| 10 | 25SA53420 | Shaft, Pressure (Front) |
| 11 | 25BA53021 | Lever, Release (Front) |
| 12 | 25BA53131 | Spring, Pressure |
| 13 | 25BA76030 | Holder, Shaft |
| 14 | 25SA53211 | Roller, Fuser (D) |
| 15 | 25SA53720 | Roller, Fuser Lower |
| 16 | 25BA53031 | Lever, Release (Rear) |
| 17 | 25SA53350 | Shaft, Drive (Rear) |
| 18 | 25SA53430 | Shaft, Pressure (Rear) |
| 19 | 25SA-5340 | Holder Assy., Shaft |
| 20 | 25SA77150 | Gear, Fuser (Z=25) |
| 21 | 25SA76020 | Holder, Shaft |
| 22 | 25SA53330 | Shaft, Cleaning (Rear) |
| 23 | 25SA53200 | Roller, Fuser Cleaning |
| 24 | 25SA53070 | Roller, Fuser Upper |
| 25 | 25SA53320 | Shaft, Cleaning (Front) |
| 26 | 25SA53340 | Shaft, Drive (Front) |
| 27 | 25SE83030 | Lamp, Fuser [L2] |
| 28 | 25SA53780 | Plate, Bearing Holder |
| 29 | 454053391 | Sleeve, Heat Insulating |
| 30 | 454075040 | Ball Bearing |
| 31 | 25BA53010 | Mounting Plate, Heater |
| 32 | 192141710 | Holder, Shaft |
| 33 | 25SA77250 | Gear, Fuser Idler (Z=20) |
| 34 | 25SA77160 | Gear, Fuser Paper Exit (Z=19) |
| 35 | 25SA53790 | Collar, Fuser |
| 36 | 544077201 | Gear, Fuser Drive (B) (Z=50) |
| 37 | 25BA77191 | Gear, Fuser Idler (Black) (Z=19) |
| 38 | 25BA53150 | Cam, Pressure (B) |
| 39 | 25BA53071 | Shaft, Fuser Release |
| 40 | 25SA-5310 | Frame, Fuser |
| 41 | 540053690 | Pin, (A) |
| 42 | 25BA53140 | Cam, Pressure (A) |
| 43 | 25SA53140 | Roller, Fuser Paper Exit (Low) |
| 44 | 25SA53170 | Lever, Fuser |
| 45 | 25SA53830 | Screw, Locked |
| 46 | 25SA53821 | Screw, Locked |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z163081 |
| c | 00Z193061 |
| d | 00Z194061 |
| e | 00Z194081 |
| f | 00Z253081 |
| g | 00Z253121 |
| i | 00Z464062 |
| j | 00Z610401 |
| k | 00Z620301 |
| m | 00Z620401 |
| n | 00Z670406 |
| p | 00Z670606 |
| q | 00Z670706 |
| r | 00Z680303 |

## ADU

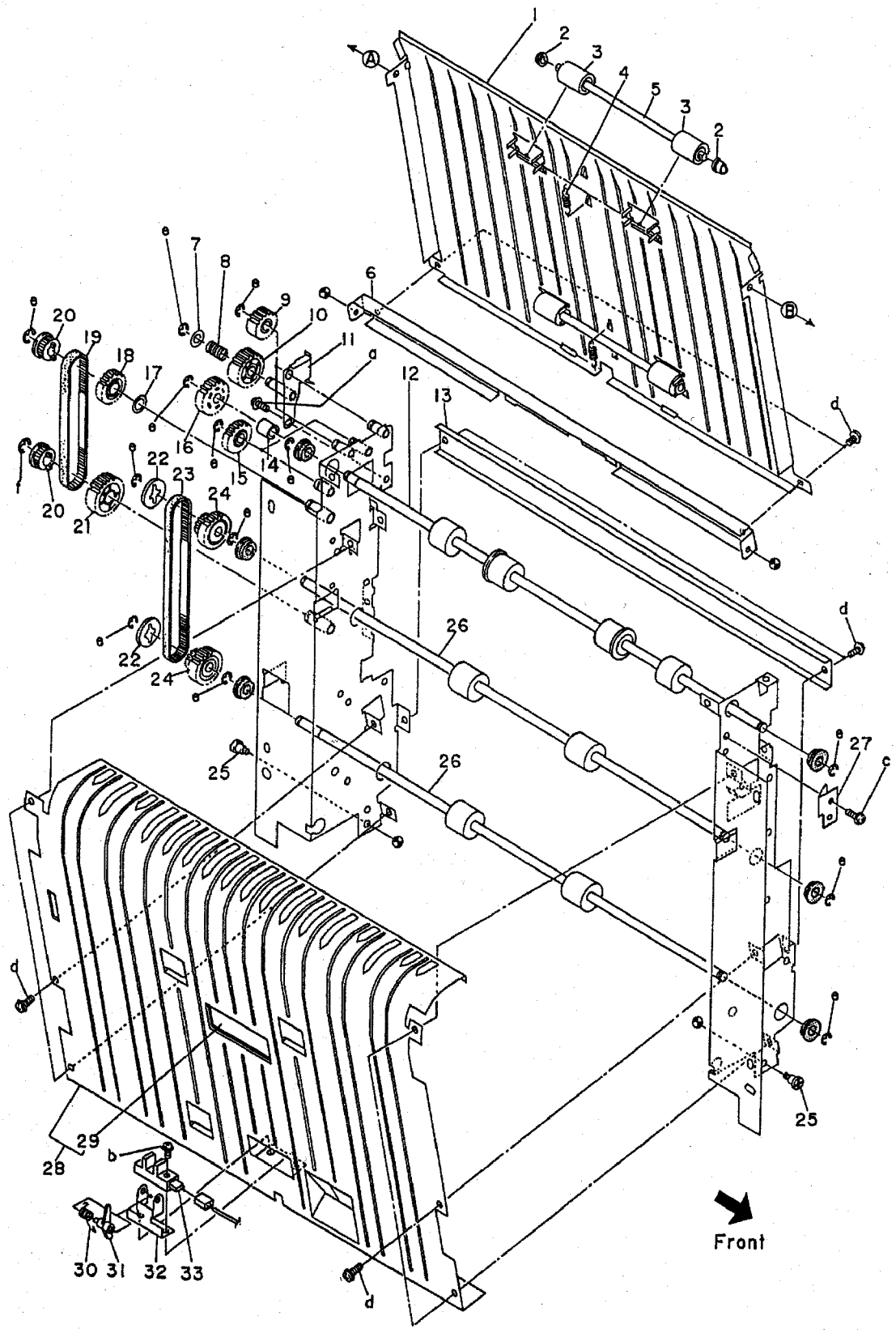


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA43120 | Mounting Plate, Fan |
| 2 | 048644480 | Brush, Neutralizing |
| 3 | 25SA43300 | Stopper |
| 4 | 25SA43090 | Plate, Paper Exit Guide (Up) |
| 5 | 25SA43380 | Sheet, Paper Exit Guide |
| 6 | 25SA80550 | Motor, Conveyance Fan |
| 7 | 25SA43280 | Sheet, Fan Cover |
| 8 | 25SA90300 | Wiring, ADU Interface |
| 9 | 25SA43070 | Plate, Paper Guide (Middle) |
| 10 | 25SA43060 | Plate, Paper Guide (Upper) |
| 11 | 25SA43340 | Plate, Wiring Fixed |
| 12 | 540085510 | Photosensor |
| 13 | 25SA82650 | Solenoid Paper Exit |
| 14 | 107640440 | Lever, Claw Operation Lever (B) |
| 15 | 25SA43270 | Lever, Conveyance Guide |
| 16 | 12EF44500 | Spring, Lever Holder |
| 17 | 25SA-4400 | Mounting Plate, Solenoid |
| 18 | 0486-4890 | Plate, Support (Rear) |
| 19 | 25SA43210 | Screw, Door Open/Close |
| 20 | * | Not Used |
| 21 | 25SA43031 | Door, Lower |
| 22 | 048644200 | Shaft, Door |
| 23 | 048644420 | Spring, (Rear) |
| 24 | 048644330 | Lock, Door |
| 25 | 460041250 | Shaft, Fulcrum (D) |
| 26 | 25SA43020 | Door, Upper |
| 27 | 25SA43330 | Roller, Paper Exit Driven (B) |
| 28 | 048644250 | Shaft, Lower |
| 29 | 048644260 | Spring, Lower |
| 30 | 048644320 | Bracket, Spring Support |
| 31 | 25SA43320 | Roller, Paper Exit Driven (A) |
| 32 | 048644350 | Spring, Front |
| 33 | 0486-4880 | Plate, Support (Front) |
| 34 | 25SA43390 | Lever, Door Open/Close |
| 35 | 25SA43430 | Mylar, Paper Exit Guide (Up) |
| 36 | 25SA43440 | Mylar, Paper Exit Conveyance |
| 37 | 25SA43410 | Mylar, Paper Exit Guide |
| 38 | 554048670 | Rubber, Stopper |
| 39 | 25SA43450 | Mylar, Paper Exit Conveyance (Lower) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183051 |
| b | 00Z183061 |
| c | 00Z183101 |
| d | 00Z193061 |
| e | 00Z670306 |
| f | 00Z670406 |
| g | 00Z713086 |
| h | 00Z921930 |
| i | 00Z926251 |

**ADU**

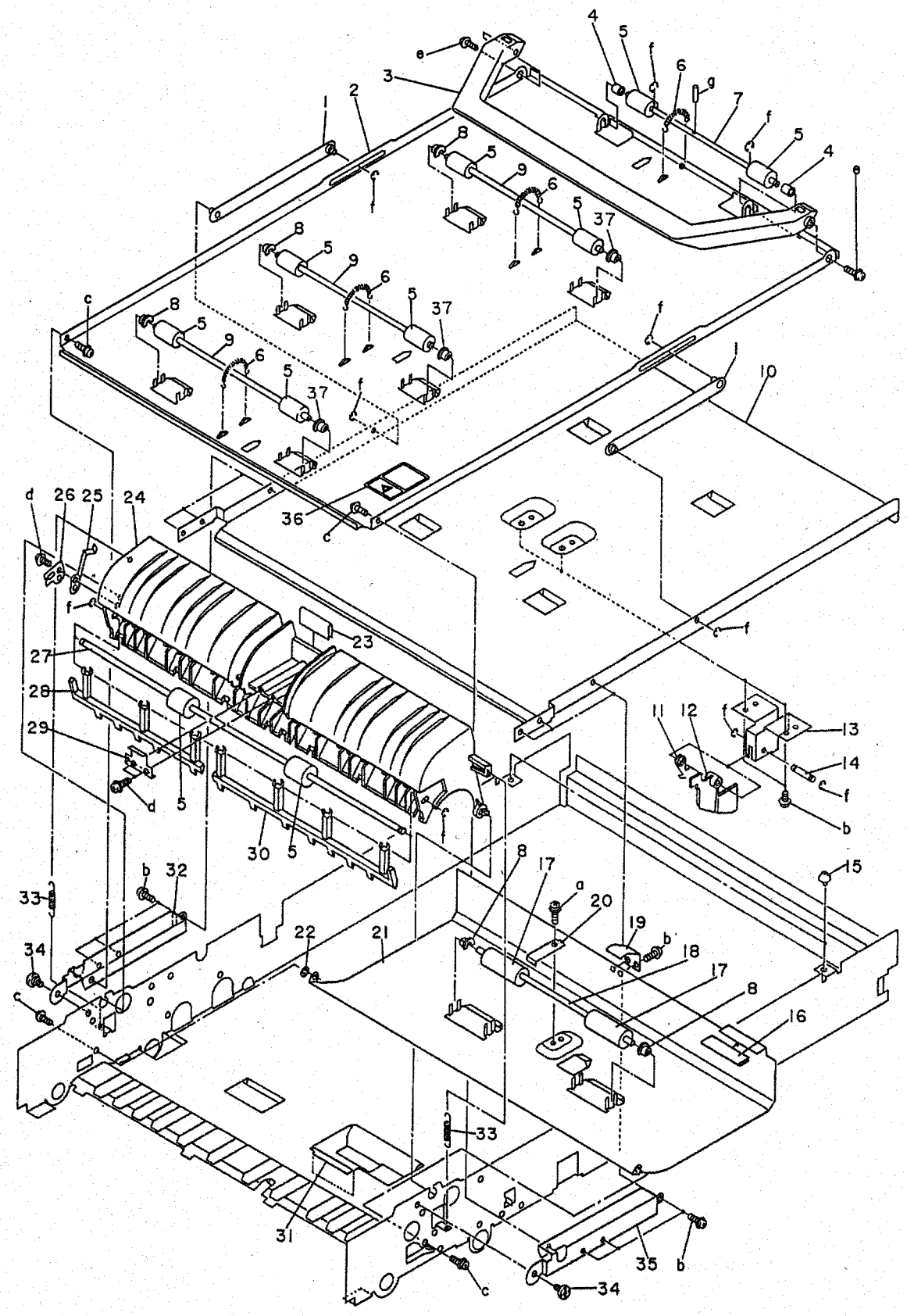


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA43080 | Plate, Paper Guide (Lower) |
| 2 | 25SA43310 | Holder, Driven Shaft |
| 3 | 25SA43420 | Roller, Paper Exit Driven |
| 4 | 25SA43180 | Spring, Conveyance Pressure (A) |
| 5 | 25SA43220 | Shaft, Conveyance Driven |
| 6 | 25SA43110 | Plate, Fulcrum (Left) (s/n cut off 25SE08006) |
| 6 | 25SA43111 | Plate, Fulcrum (Left) (s/n cut in 25SE08007 and up) |
| 7 | 190041410 | Polyslider |
| 8 | 048644140 | Spring, (A) |
| 9 | 25SA77120 | Gear, Paper Exit Idler (A) (Z=16) |
| 10 | 25SA77070 | Gear, Paper Exit Idler (Z=21) |
| 11 | 25SA-4410 | Plate, Shaft Support |
| 12 | 25SA43400 | Roller, Paper Exit Conveyance |
| 13 | 048644031 | Bracket |
| 14 | 066710790 | Collar, Hinge Pin |
| 15 | 466077210 | Gear, LCT Connection (Z=17) |
| 16 | 048677081 | Gear, Paper Exit Drive (Z=19) |
| 17 | 190041420 | Polyslider |
| 18 | 302277250 | Gear, (Q) (Z=21) |
| 19 | 25SA77540 | Belt, Paper Exit Conveyance (A) (L=215) |
| 20 | 048676510 | Pulley, (A) (Z=24) |
| 21 | 25SA77130 | Gear, Paper Exit Idler (B) (Z=24) |
| 22 | 25SA43350 | Spacer, Pulley Regulation (A) |
| 23 | 25SA77550 | Belt, Paper Exit Conveyance (B) (L=309) |
| 24 | 25SA76551 | Pulley, Paper Exit Conveyance (Z=22) |
| 25 | 25SA43210 | Screw, Door Open/Close |
| 26 | 25SA43100 | Roller, Paper Conveyance |
| 27 | 048644430 | Plate, Ground |
| 28 | 25SA-4420 | Plate, Paper Guide (Right) |
| 29 | 492097093 | Label, Temperature Caution |
| 30 | 25SA43200 | Spring, Sensor Pressure |
| 31 | 540041112 | Actuator, Resist |
| 32 | 25SA43170 | Plate, Sensor Fixed (A) |
| 33 | 540085510 | Photosensor |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z184101 |
| c | 00Z193041 |
| d | 00Z193061 |
| e | 00Z670406 |
| f | 00Z670606 |

**ADU**

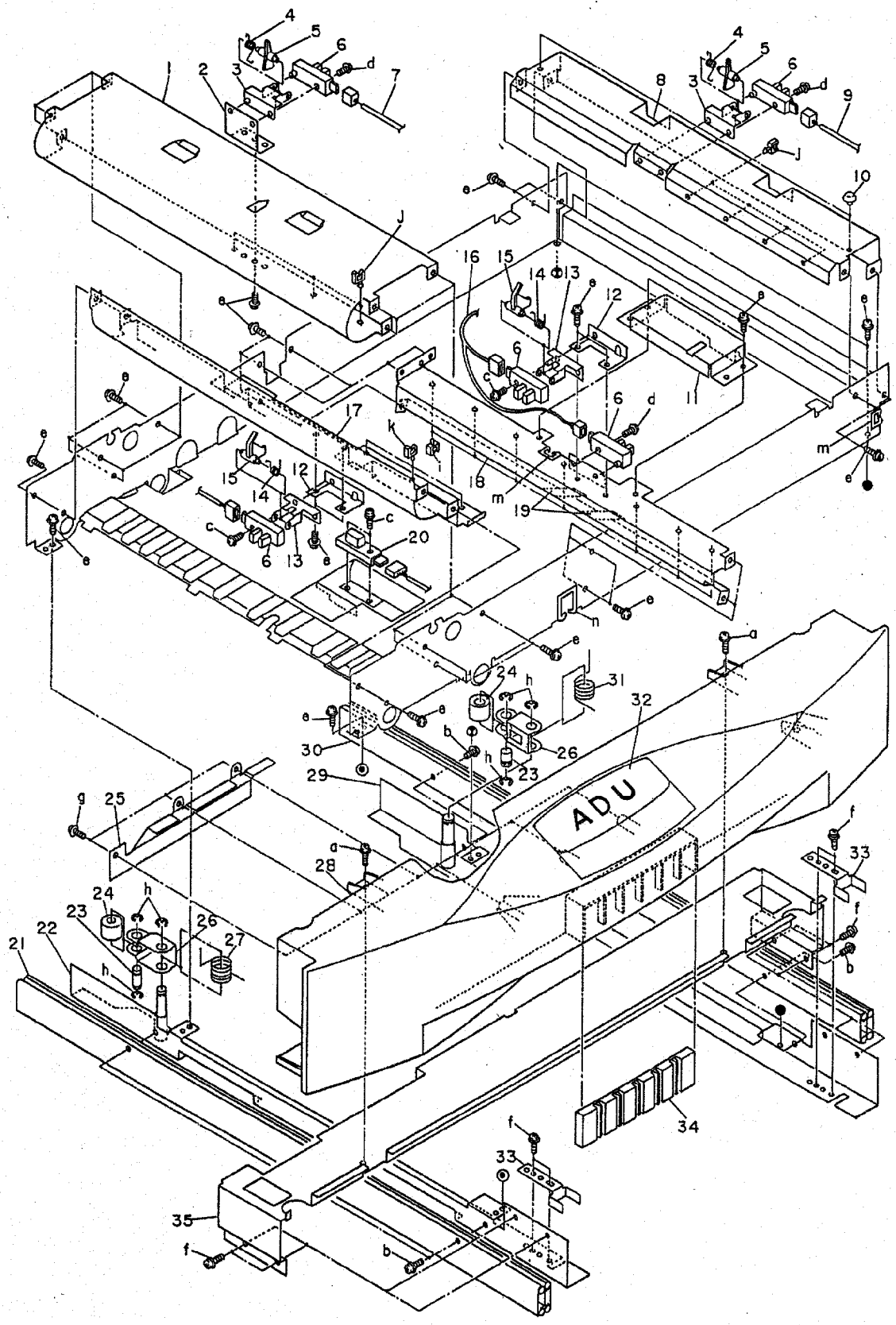


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 0486-4600 | Plate Assy., Support |
| 2 | 25SA50021 | Plate, Conveyance Guide (Up) |
| 3 | 048645350 | Knob, Conveyance |
| 4 | 552012250 | Roller, (B) |
| 5 | 12AR46170 | Roller, Paper Exit Guide |
| 6 | 25SA43180 | Spring, Conveyance Pressure (A) |
| 7 | 25SA50580 | Shaft, Conveyance Driven (D) |
| 8 | 25SA43310 | Holder, Driven Shaft |
| 9 | 25SA50241 | Shaft, Conveyance Driven (B) |
| 10 | 25SA50030 | Plate, Conveyance Guide (Low) |
| 11 | 25SA50521 | Spring, Sensor Pressure (B) |
| 12 | 25SA50450 | Actuator, Paper Detect (A) |
| 13 | 25SA50480 | Plate, Sensor Fixed (B) |
| 14 | 25SA50470 | Shaft, Sensor Rotary |
| 15 | 048645260 | Stopper |
| 16 | 392097171 | Label, Knob (B) |
| 17 | 25SA50220 | Roller, Conveyance Driven |
| 18 | 25SA50250 | Shaft, Conveyance Driven (C) |
| 19 | 25SA50410 | Spring, Conveyance Positioning |
| 20 | 25SA50430 | Spring, Conveyance Pressure (B) |
| 21 | 25SA50080 | Plate, Conveyance Guide (B) |
| 22 | 318041440 | Collar, (B) |
| 23 | 25SA97410 | Label, Jam Open/Close |
| 24 | 25SA50041 | Plate, Paper Guide (A) |
| 25 | 25SA50540 | Spring, Ground |
| 26 | 25SA50530 | Mounting Plate, Spring |
| 27 | 25SA50230 | Shaft, Conveyance Driven (A) |
| 28 | 25SA50051 | Bar, Paper Guide (B) |
| 29 | 25SA50440 | Spring, Conveyance Pressure (C) |
| 30 | 25SA50061 | Bar, Paper Guide (C) |
| 31 | 25SA50610 | Mylar, Conveyance Guide |
| 32 | 25SA50210 | Plate, Fulcrum (Rear) |
| 33 | 25SA50420 | Spring, Conveyance Pressure |
| 34 | 25SA50400 | Screw, Fulcrum |
| 35 | 25SA50200 | Plate, Fulcrum (Front) |
| 36 | 25SA97420 | Label, ADU Protect |
| 37 | 552012250 | Roller, (B) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183041 |
| b | 00Z193041 |
| c | 00Z193061 |
| d | 00Z253081 |
| e | 00Z254081 |
| f | 00Z670306 |
| g | 00Z711106 |

## ADU

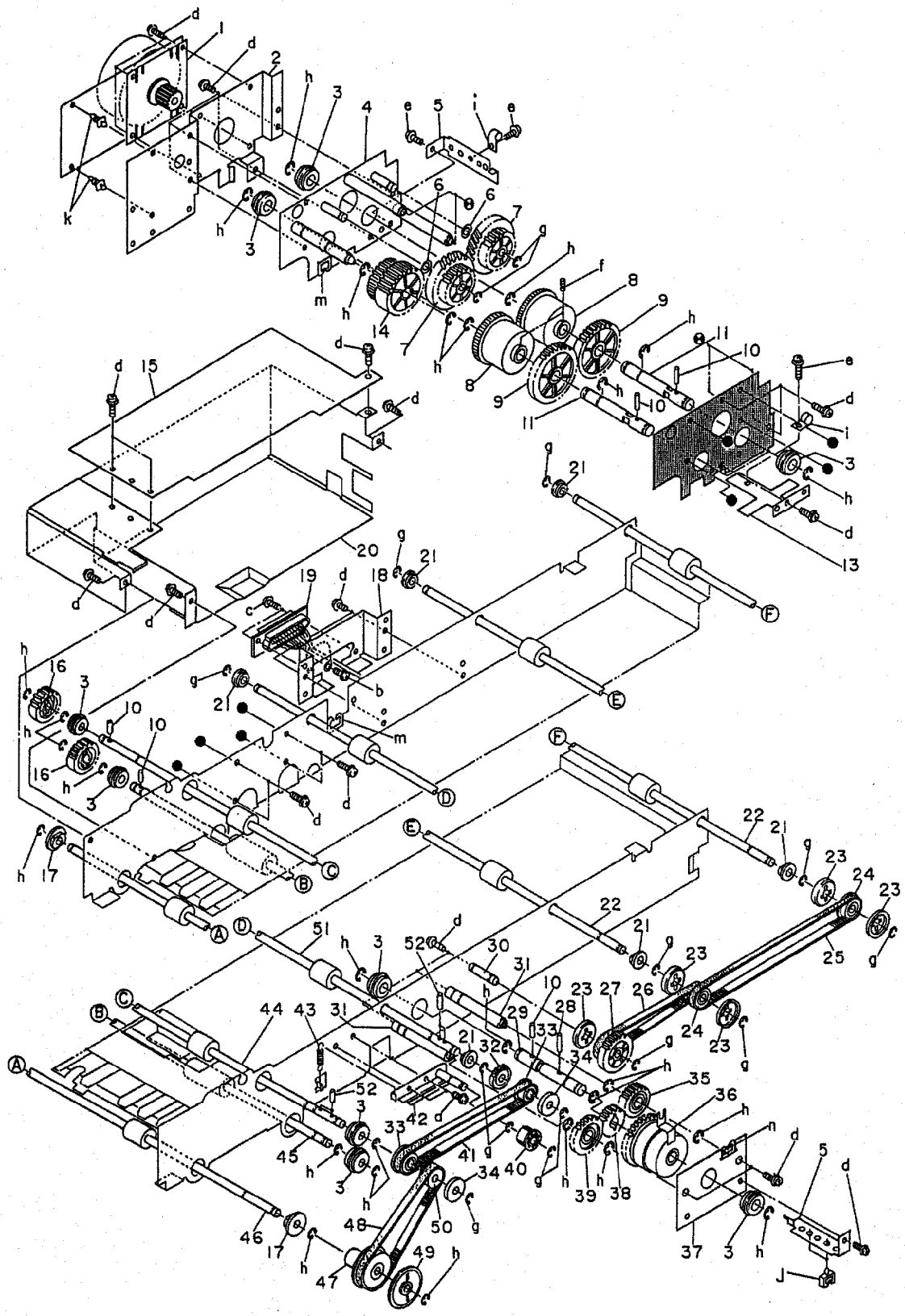


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA50091 | Plate, Conveyance Guide (C) |
| 2 | 25SA50270 | Mounting Plate, Sensor (B) |
| 3 | 25SA43170 | Plate, Sensor Fixed (A) |
| 4 | 25SA43200 | Spring, Sensor Pressure |
| 5 | 540041112 | Actuator, Resist |
| 6 | 540085510 | Photosensor |
| 7 | 25SA92040 | Wiring, ADU (A) |
| 8 | 25SA50100 | Plate, Conveyance Guide (D) |
| 9 | 25SA92050 | Wiring, ADU (B) |
| 10 | 048645260 | Stopper |
| 11 | 25SA50290 | Plate, Sensor Cover |
| 12 | 25SA50280 | Mounting Plate, Sensor (C) |
| 13 | 25SA50490 | Plate, Sensor Fixed (C) |
| 14 | 25SA50500 | Spring, Sensor Pressure (A) |
| 15 | 25SA50461 | Actuator, Paper Detect (B) |
| 16 | 25SA92061 | Wiring, ADU (C) |
| 17 | 25SA50070 | Plate, Conveyance Guide (A) |
| 18 | 25SA50110 | Mounting Plate, Sensor (A) |
| 19 | 25SA50510 | Sheet, Paper Guide |
| 20 | 070085510 | Photosensor |
| 21 | 25SA51020 | Rail, ADU Slide (Left) |
| 22 | 25SA-0350 | Bracket, Mounting Plate |
| 23 | 048610110 | Shaft, Lock (A) |
| 24 | 067642580 | Pulley, Tray Lock |
| 25 | 25SA12630 | Plate, Cassette Auxiliary |
| 26 | 25SA51050 | Plate, Lock |
| 27 | 25SA51070 | Spring, Lock (Left) |
| 28 | 25SA12610 | Cover, ADU (Front) |
| 29 | 25SA-0340 | Bracket, Mounting Plate (R) |
| 30 | 25SA51010 | Rail, ADU Slide (Right) |
| 31 | 25SA51060 | Spring, Lock (Right) |
| 32 | 25SA97210 | Label, ADU |
| 33 | 25SA51080 | Plate, ADU Stopper |
| 34 | 25SA12360 | Knob, Cassette Open/Close |
| 35 | 25SA12620 | Cover, ADU (Upper) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z144062 |
| b | 00Z183061 |
| c | 00Z183101 |
| d | 00Z184101 |
| e | 00Z193041 |
| f | 00Z194041 |
| g | 00Z253081 |
| h | 00Z670606 |
| i | 00Z921301 |
| j | 00Z921930 |
| k | 00Z921931 |
| m | 00Z926251 |
| n | 00Z926257 |

## ADU

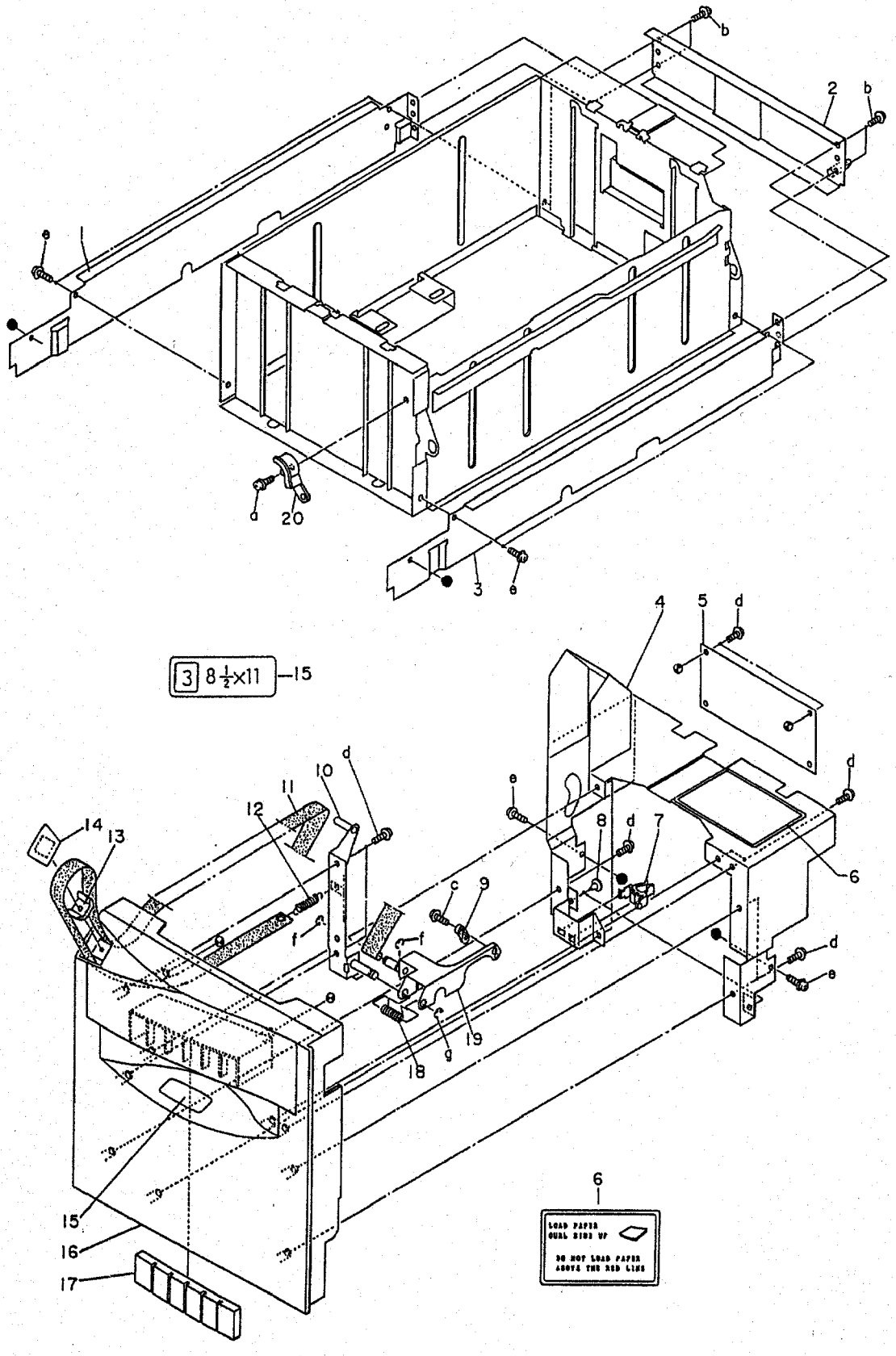


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA80210 | Motor ADU Drive |
| 2 | 25SA50180 | Mounting Plate, Motor |
| 3 | 540076050 | Holder, Drive Shaft |
| 4 | 25SA-0280 | Plate, ADU Drive |
| 5 | 25SA50300 | Plate, Wiring Guide (A) |
| 6 | 190041410 | Polyslider |
| 7 | 25SA77470 | Gear, Idler (A) (Z=76,28) |
| 8 | 25SA82220 | Clutch, ADU Drive (B) |
| 9 | 12AJ77061 | Gear, (D) (Z=42) |
| 10 | 392015180 | Pin, Parallel |
| 11 | 25SA50320 | Shaft, Clutch (A) |
| 12 | * | Not Available |
| 13 | 25SA50310 | Plate, Wiring Guide (B) |
| 14 | 25SA77480 | Gear, Idler (B) (Z=35,30) |
| 15 | 25SA50600 | Plate, Drive Cover (Upper) |
| 16 | 25SA77490 | Gear, Conveyance Reverse (Z=24) |
| 17 | 304076120 | Holder, Shaft (C) |
| 18 | 25SA50390 | Plate, ADU Wiring (Front) |
| 19 | 25SA92031 | Wiring, ADU |
| 20 | 25SA50190 | Plate, Drive Cover |
| 21 | 066743530 | Bushing |
| 22 | 25SA50160 | Roller, ADU Conveyance (E) |
| 23 | 25SA43350 | Spacer, Pulley Regulation (A) |
| 24 | 25SA76591 | Pulley, Conveyance (C) (Z=24) |
| 25 | 25SA77600 | Belt, ADU Conveyance (A) (L=354) |
| 26 | 25SA77540 | Belt, Paper Exit Conveyance (A) (L=215) |
| 27 | 25SA76570 | Pulley, Conveyance (A) (Z=27) |
| 28 | 368016360 | Pin, Parallel |
| 29 | 25SA50330 | Shaft, Clutch (B) |
| 30 | 25SA50380 | Shaft, ADU Idler (D) |
| 31 | 25SA50370 | Shaft, ADU Idler (C) |
| 32 | 192141390 | Gear, (E) (Z=15) |
| 33 | 25SA76600 | Pulley, Conveyance (D) (Z=16) |
| 34 | 192141270 | Spacer, Pulley |
| 35 | 304077080 | Gear, Fuser Drive (B) (Z=24) |
| 36 | 25SA82210 | Clutch, ADU Drive |
| 37 | 25SA50260 | Mounting Plate, Clutch |
| 38 | 25SA77460 | Gear, Clutch (Front) (Z=20) |
| 39 | 304077230 | Gear, Paper Exit (Z=28) |
| 40 | 12AR15230 | Roller, Idler |
| 41 | 25SA77620 | Belt, ADU Conveyance (C) (L=300) |
| 42 | 25SA-0330 | Plate, Belt Tension |
| 43 | 25SA50550 | Spring, Belt Tension |
| 44 | 25SA50140 | Roller, ADU Conveyance (C) |
| 45 | 25SA50130 | Roller, ADU Conveyance (B) |
| 46 | 25SA50120 | Roller, ADU Conveyance (A) |
| 47 | 25SA76580 | Pulley, Conveyance (B) (Z=44) |
| 48 | 25SA77610 | Belt, ADU Conveyance (B) (L=228) |
| 49 | 25SA50590 | Spacer, Pulley Regulating (B) |
| 50 | 107641330 | Pulley, Timing (Z=22) |
| 51 | 25SA50150 | Roller, ADU Conveyance (D) |
| 52 | 192141440 | Pin, (S) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z164061 |
| c | 00Z183081 |
| d | 00Z193041 |
| e | 00Z193061 |
| f | 00Z473041 |
| g | 00Z670406 |
| h | 00Z670606 |
| i | 00Z921102 |
| j | 00Z921931 |
| k | 00Z925108 |
| m | 00Z926251 |
| n | 00Z926257 |

## LCT (1000 sheet tray)

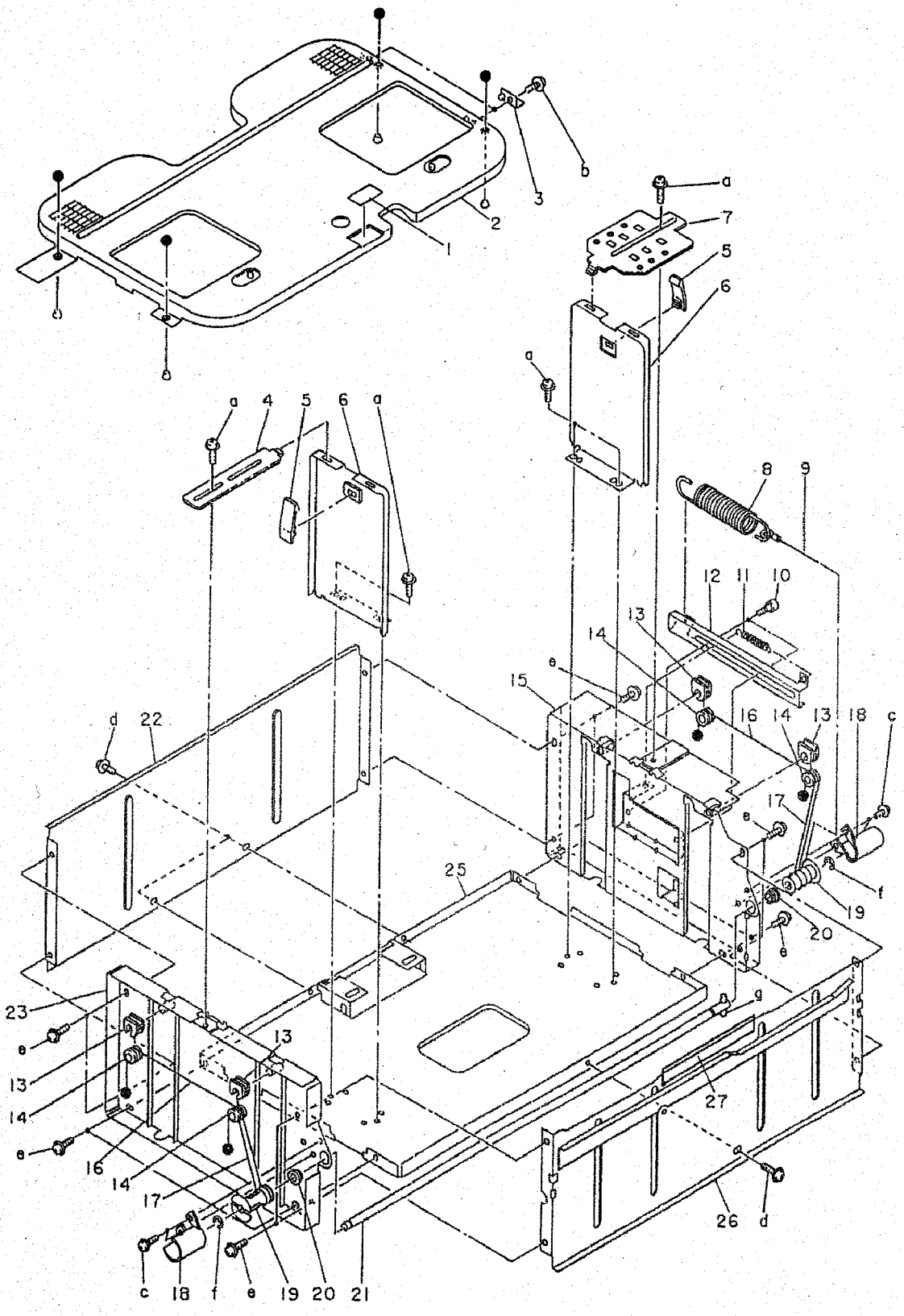


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA57511 | Plate, LCT Slide (Left) |
| 2 | 25SA-5611 | Plate, LCT Lock (Right) |
| 3 | 25SA57521 | Plate, LCT Slide (Right) |
| 4 | 25SA57122 | Mounting Plate, External (R) |
| 5 | 25SA57130 | Mounting Plate, External (Up) |
| 6 | 12EK97180 | Label, LCT Guide (A) |
| 7 | 540047191 | Stopper, Cassette |
| 8 | 564010080 | Stopper |
| 9 | 12EJ12220 | Slide |
| 10 | 25SA-5640 | Plate, Indication (Right) |
| 11 | 25SA57170 | Sheet, Indication (Right) |
| 12 | 25BA47421 | Spring, Paper Remainder Detect |
| 13 | 25BA47410 | Holder |
| 14 | 25SA97240 | Label, Paper Indication (R) |
| 15 | 25SA97220 | Label, LCT (Right) |
| 16 | 25SA12720 | Cover, LCT (Right) |
| 17 | 25SA57190 | Knob, Cassette Open/Close (R) |
| 18 | 12EJ12241 | Spring, Read Indication (R) |
| 19 | 12EJ-1301 | Bracket, Lever |
| 20 | 564047350 | Plate, Wire Adjust |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z193041 |
| c | 00Z252681 |
| d | 00Z254081 |
| e | 00Z283041 |
| f | 00Z670306 |
| g | 00Z670406 |

## LCT (1000 sheet tray)

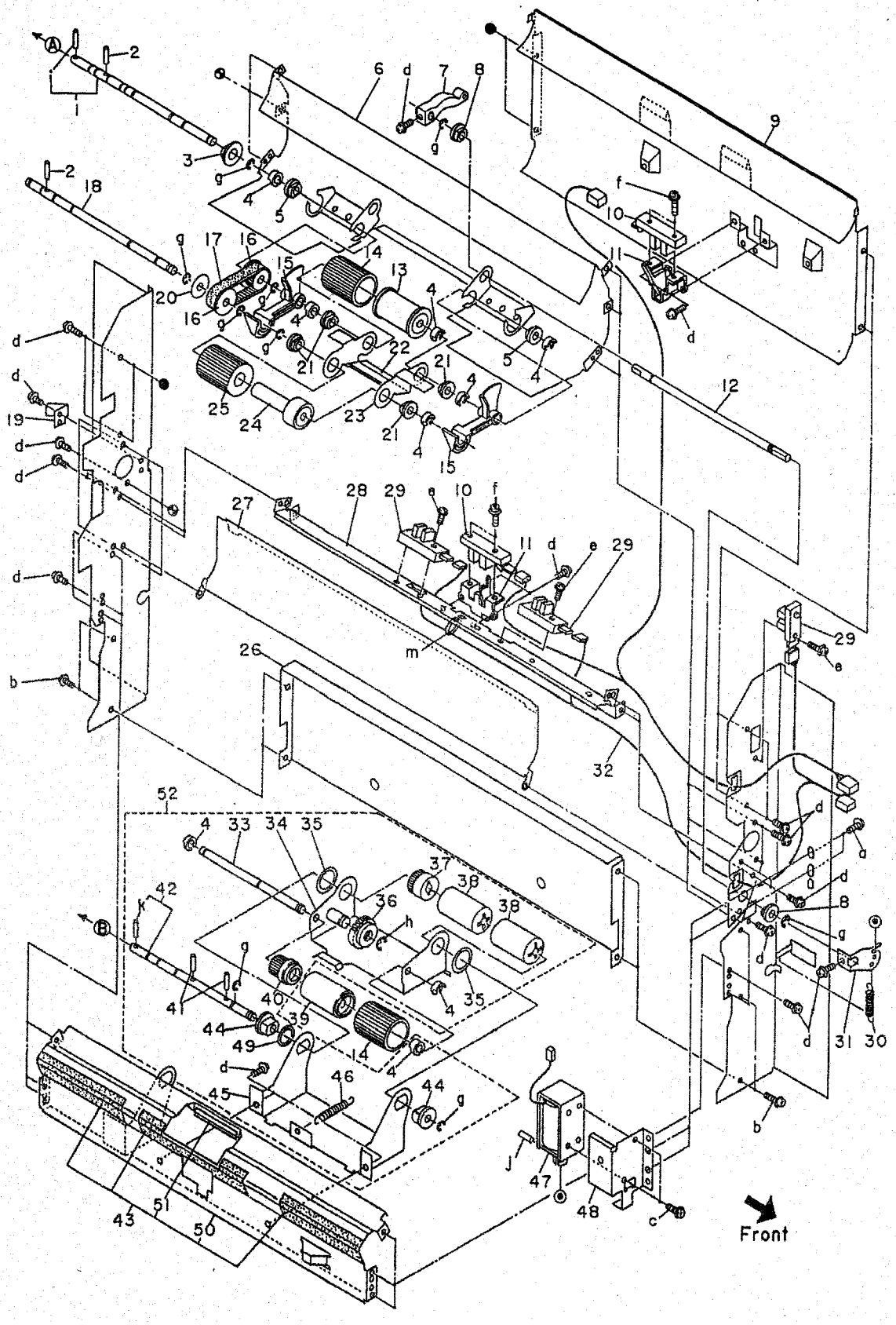


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 540047030 | Plate, Double Feed Prevention |
| 2 | 12EJ47062 | Plate, Paper Guide (R) |
| 3 | 564047330 | Plate, Slide (A) |
| 4 | 564047370 | Plate, Reinforcing (Front) |
| 5 | 540047200 | Lock, Paper Regulating |
| 6 | 12EJ47082 | Plate, Paper Guide (R) |
| 7 | 25SA57620 | Plate, Reinforcing (A) |
| 8 | 25SA57570 | Spring, Drive Auxiliary (R) |
| 9 | 12EJ47220 | Wire, Auxiliary (R) (L=157) |
| 10 | 067642480 | Screw, Fulcrum |
| 11 | 564047260 | Spring, Drive Auxiliary (B) |
| 12 | 12EJ47230 | Mounting Plate, Spring (R) |
| 13 | 564047170 | Cover, Wire Regulating |
| 14 | 564047150 | Roller, Wire |
| 15 | 12EJ-4725 | Panel, Rear (Right) |
| 16 | 12EJ47210 | Wire, Drive (D) (L=355) |
| 17 | 12EJ47200 | Wire, Drive (C) (L=236) |
| 18 | 564047391 | Cover, Wire Protect |
| 19 | 564047131 | Pulley, Drive |
| 20 | 466076020 | Holder, Shaft |
| 21 | 12EJ47120 | Shaft, Wire Drive |
| 22 | 12EJ47050 | Plate, Rear Guide (R) |
| 23 | 12EJ-4712 | Panel, Front (Right) |
| 24 | * | Not Used |
| 25 | 12EJ47031 | Plate, Bottom (R) |
| 26 | 12EJ47041 | Plate, Paper Stopper (R) |
| 27 | 12FG97151 | Label, LCT Guide (B) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z183061 |
| c | 00Z193041 |
| d | 00Z213041 |
| e | 00Z283041 |
| f | 00Z670406 |
| g | 00Z713146 |

## LCT (1000 sheet tray)

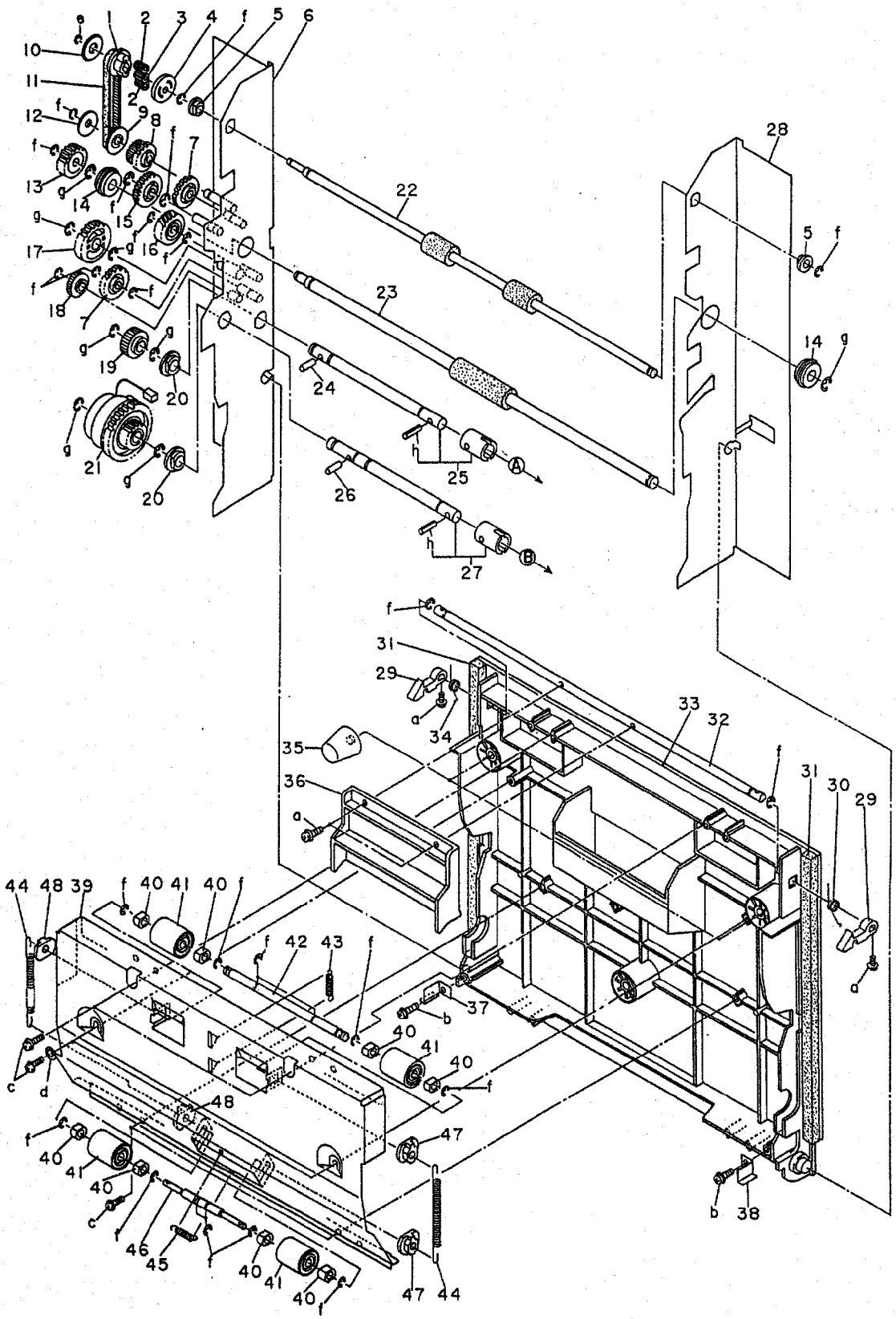


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-0630 | Shaft Assy., Delivery Roller |
| 2 | 396078020 | Pin, (B) |
| 3 | 090075530 | Bushing |
| 4 | 396040681 | Ring, Stopper |
| 5 | 131075510 | Bushing, (A) |
| 6 | 25SA58051 | Plate, Paper Guide (Lower) |
| 7 | 25SA58130 | Lever, Lift Up |
| 8 | 466076020 | Holder, Shaft |
| 9 | 25SA58040 | Plate, Paper Guide (Left) |
| 10 | 065085540 | Photosensor |
| 11 | 0650-4720 | Photosensor |
| 12 | 25SA58180 | Shaft, Paper Feed Lift Up |
| 13 | 25AA40100 | Roller, Delivery (B) |
| 14 | 25SA40960 | Tire, Double Feed Prevent |
| 15 | 25SA58120 | Actuator, Paper Detect |
| 16 | 059076510 | Pulley, (A) (Z=15) |
| 17 | 25SA77590 | Belt, Oscillate (L=114) |
| 18 | 25SA58210 | Shaft, Paper Feed (A) |
| 19 | 25SA58310 | Plate, Ground |
| 20 | 197545110 | Collar, Roller |
| 21 | 392015650 | Holder, Slide Shaft (C) |
| 22 | 25SA58360 | Sheet, Paper Exit (Upper) |
| 23 | 25SA58110 | Plate, Oscillate |
| 24 | 25AA40030 | Roller, Delivery (A) |
| 25 | 25AA40011 | Tire, Delivery (A) |
| 26 | 12EJ40050 | Bracket, Paper Feed (Lower) |
| 27 | 25SA58060 | Plate, Paper Feed Open/Close |
| 28 | 25SA58070 | Mounting Plate, Sensor |
| 29 | 540085510 | Photosensor |
| 30 | 25SA58330 | Spring, Paper Feed Lift Up |
| 31 | 25SA58140 | Bracket, Solenoid Tension |
| 32 | 25SA93012 | Wiring, LCT (A) |
| 33 | 25SA58190 | Shaft, Double Feed Prevent (A) |
| 34 | 25SA-0590 | Plate Assy., Double Feed Prev. |
| 35 | 25AA40120 | Spacer |
| 36 | 25AA77930 | Gear, Idler (A) (Z=20) |
| 37 | 25AA77920 | Gear, Paper Feed Reverse (B) (Z=13) |
| 38 | 25AA40280 | Limiter, Torque |
| 39 | 25AA40220 | Roller, Reverse |
| 40 | 25AA77910 | Gear, Paper Feed Reverse (A) (Z=12) |
| 41 | 098030300 | Pin |
| 42 | 25SA-0620 | Shaft Assy., Torque Limiter |
| 43 | 25SA-0610 | Bracket, Paper Feed (Middle) |
| 44 | 008478610 | Bushing |
| 45 | 25SA58100 | Plate, Double Feed Prevent (B) |
| 46 | 25SA58320 | Spring, Double Feed Prevent |
| 47 | 12EF82510 | Solenoid Conveyance |
| 48 | 25SA58150 | Mounting Plate, Solenoid |
| 49 | 340074010 | Spacer, Paper Feed Sprocket |
| 50 | 25SA58031 | Bracket, Paper Feed (Middle) |
| 51 | 25SA58400 | Mylar, Paper Guide |
| 52 | 25SA-0540 | Fanning Unit |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z183061 |
| c | 00Z193041 |
| d | 00Z193061 |
| e | 00Z193121 |
| f | 00Z243101 |
| g | 00Z670406 |
| h | 00Z670606 |
| i | 00Z712146 |
| j | 00Z713106 |
| k | 00Z713166 |
| m | 00Z922410 |

## LCT (1000 sheet tray)

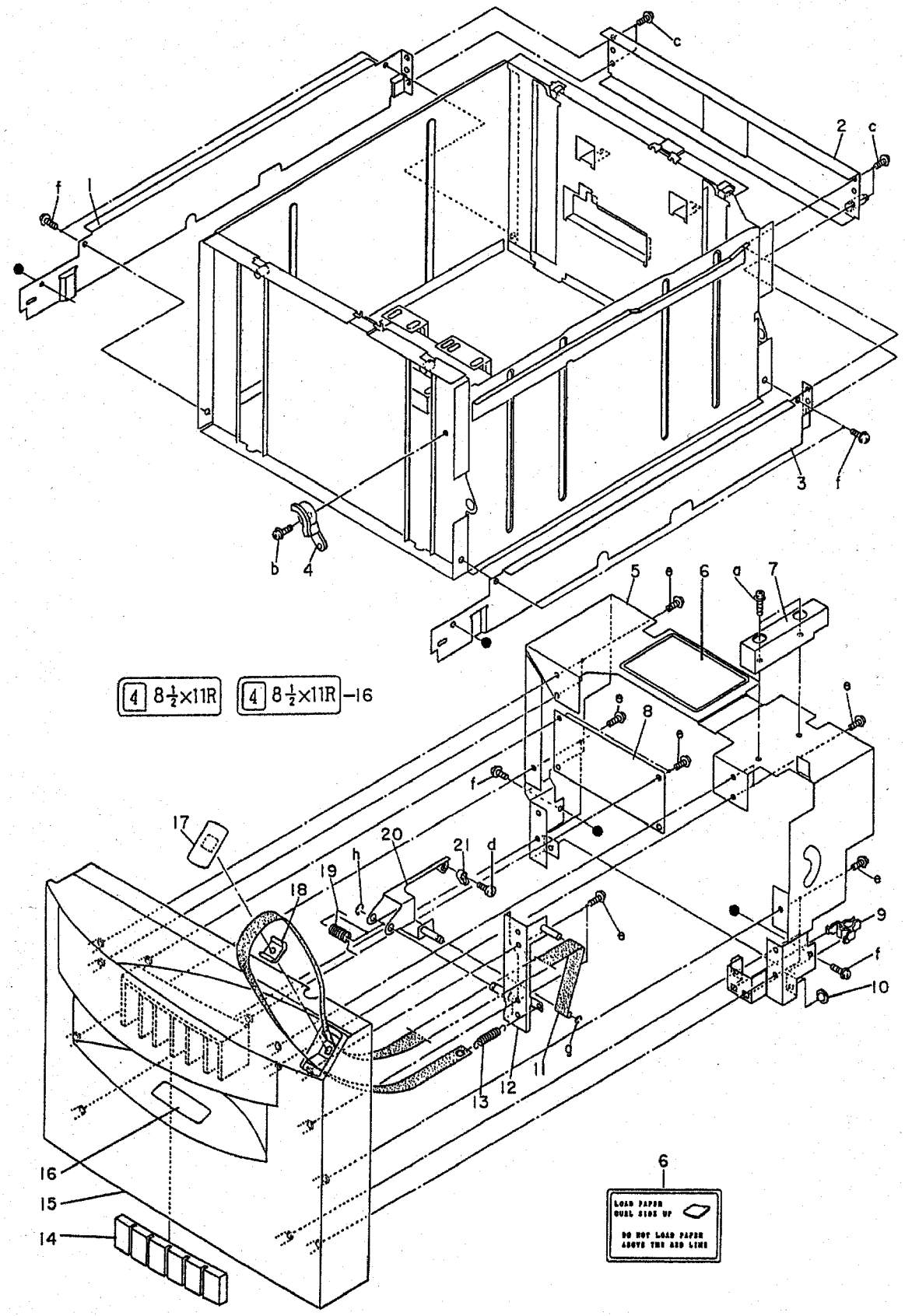


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 048676520 | Pulley, (B) (Z=22) |
| 2 | 540077021 | Gear, Clutch Lock (Z=9) |
| 3 | 540077010 | Gear, Clutch Base (Z=17) |
| 4 | 540040381 | Cover |
| 5 | 131075510 | Bushing, (A) |
| 6 | 25SA-0520 | Frame, Rear |
| 7 | 187141240 | Gear, (E) (Z=20) |
| 8 | 25SA77400 | Gear, Paper Feed Idler (Upper) (Z=14,18) |
| 9 | 107641330 | Pulley, Timing (Z=22) |
| 10 | 048644390 | Collar |
| 11 | 25SA77570 | Belt, (P) (L=181) |
| 12 | 197545110 | Collar, Roller |
| 13 | 25SA77440 | Gear, LCT Regulation (Z=18) |
| 14 | 540076050 | Holder, Drive Shaft |
| 15 | 107643550 | Gear, Stopper Roller (D) (=21) |
| 16 | 25SA77410 | Gear, Paper Feed Idler (Lower) (Z=24,13) |
| 17 | 312077120 | Gear, Drive (B) (Z=25) |
| 18 | 466077060 | Gear, (D) (Z=16) |
| 19 | 25NA77330 | Gear, Developing Drive (B) (Z=16) |
| 20 | 090075530 | Bushing |
| 21 | 25SA82310 | Clutch, LCT (A) |
| 22 | 25SA58160 | Roller, Paper Conveyance (Up) |
| 23 | 25SA58170 | Roller, Paper Conveyance (Low) |
| 24 | 326016100 | Pin, (C) |
| 25 | 25SA-0640 | Shaft Assy., Double Feed Drive |
| 26 | 368016360 | Pin, Parallel |
| 27 | 25SA-0650 | Shaft Assy., Paper Feed Drive |
| 28 | 25SA-0510 | Frame, Side |
| 29 | 25SA40671 | Lock |
| 30 | 25SA40710 | Spring, Lock (Front) |
| 31 | 25SA40640 | Pad |
| 32 | 25SA40681 | Shaft, Fulcrum |
| 33 | 25SA40610 | Door, Paper Feed Open/Close |
| 34 | 25SA40720 | Spring, Lock (Rear) |
| 35 | 540045350 | Stopper |
| 36 | 25SA40621 | Knob, Release |
| 37 | 25SA40600 | Stopper, Open/Close (Rear) |
| 38 | 25SA40590 | Stopper, Open/Close (Front) |
| 39 | 25SA58080 | Plate, Paper Feed Guide |
| 40 | 25AA75530 | Holder, Slide Shaft |
| 41 | 25AA44160 | Roller, Conveyance Driven (R) |
| 42 | 25SA58381 | Shaft, Paper Feed Driven |
| 43 | 25SA40900 | Spring, Conveyance Pressure (A) |
| 44 | 25SA58460 | Spring, Shaft Pressure |
| 45 | 25SA40910 | Spring, Conveyance Pressure (B) |
| 46 | 25SA58450 | Shaft, LCT Conveyance (R) |
| 47 | 25SA58420 | Bushing, Shaft Support (A) |
| 48 | 25SA58430 | Bushing, Shaft Support (B) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z193061 |
| b | 00Z253061 |
| c | 00Z253081 |
| d | 00Z610401 |
| e | 00Z670306 |
| f | 00Z670406 |
| g | 00Z670606 |
| h | 00Z713146 |

## LCT (1500 sheet tray)

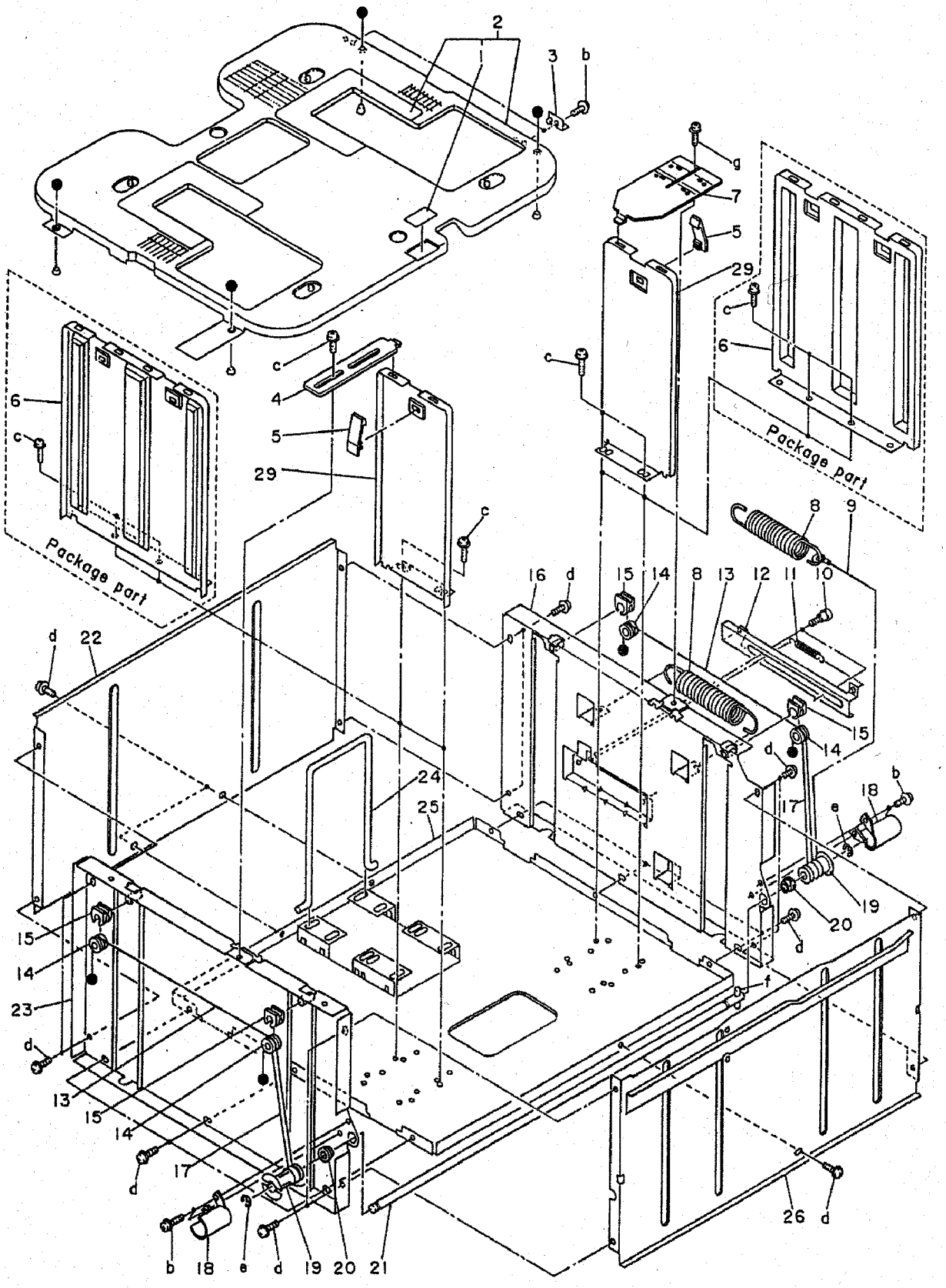


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA57511 | Plate, LCT Slide (Left) |
| 2 | 25SA-5811 | Plate, LCT Lock (Left) |
| 3 | 25SA57521 | Plate, LCT Slide (Right) |
| 4 | 564047350 | Lock, Wire Adjusting |
| 5 | 25SA57112 | Mounting Plate, External (L) |
| 6 | 12EK97180 | Label, LCT Guide (A) |
| 7 | 12EJ12170 | Stopper |
| 8 | 25SA57130 | Mounting Plate, External |
| 9 | 540047191 | Stopper, Cassette |
| 10 | 564010080 | Stopper |
| 11 | 25SA57160 | Sheet, Indication (Left) |
| 12 | 25SA-5840 | Plate, Indication (Left) |
| 13 | 25BA47421 | Spring, Paper Remainder Detect |
| 14 | 25SA57180 | Knob, Cassette Open/Close (L) |
| 15 | 25SA12710 | Cover, LCT (Left) |
| 16 | 25SA97230 | Label, LCT (Left) |
| 17 | 25SA97250 | Label, Paper Indication (L) |
| 18 | 25BA47410 | Holder |
| 19 | 12EJ12232 | Spring, Read Indication (L) |
| 20 | 12EJ-1251 | Lever, (Left) |
| 21 | 12EJ12220 | Slide |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z143062 |
| b | 00Z163061 |
| c | 00Z193061 |
| d | 00Z252681 |
| e | 00Z254081 |
| f | 00Z283041 |
| g | 00Z670306 |
| h | 00Z670406 |

## LCT (1500 sheet tray)

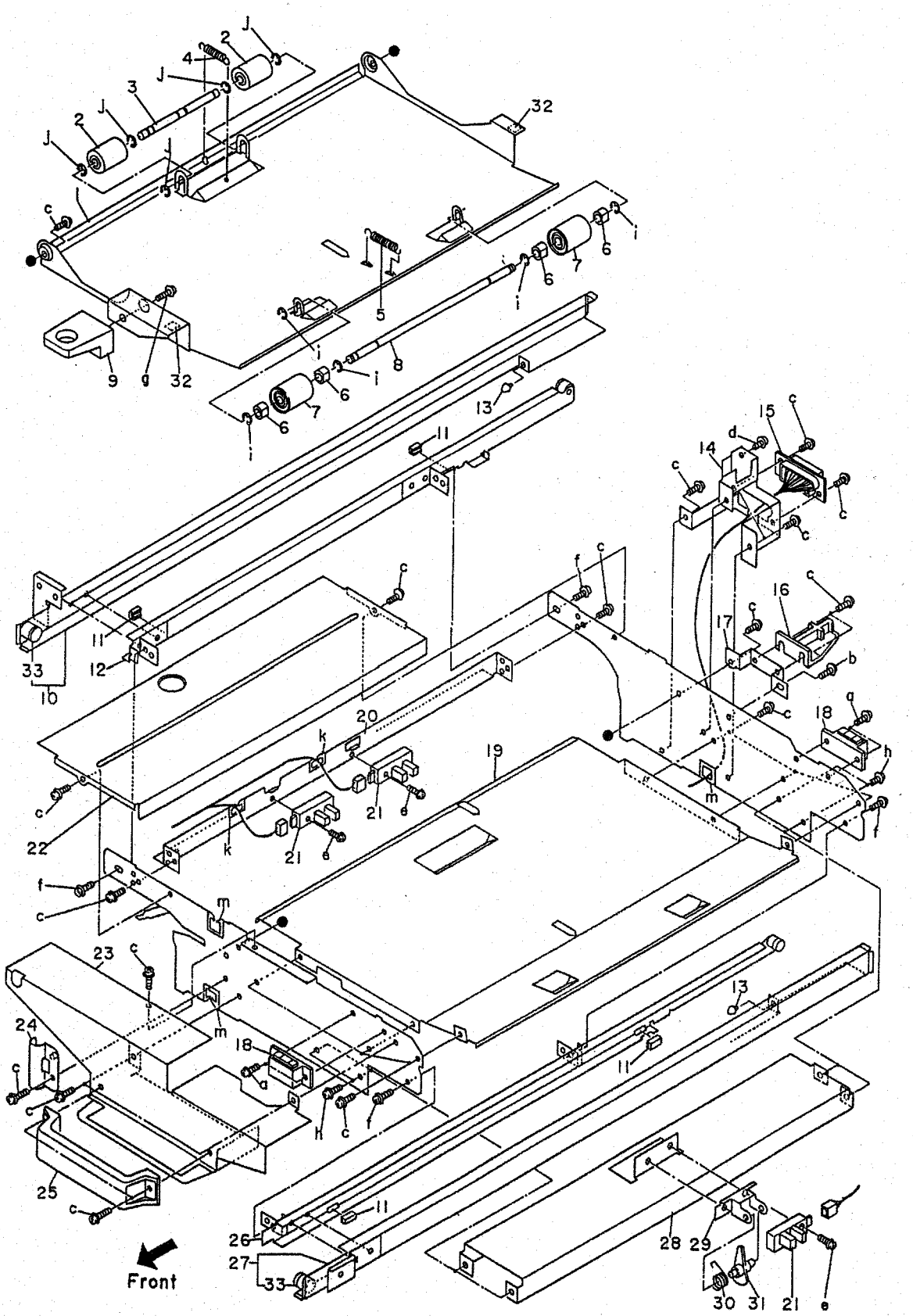


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 540047030 | Plate, Double Feed Prevention |
| 2 | 25SA-5850 | Plate Assy., Paper Guide (L) |
| 3 | 564047330 | Slide, (A) |
| 4 | 564047370 | Plate, Reinforcing (Front) |
| 5 | 540047200 | Lock, Paper Regulation |
| 6 | 25SA57590 | Plate, Paper Guide (L) |
| 7 | 25SA57630 | Plate, Reinforcing (B) |
| 8 | 25SA57580 | Spring, Drive Auxiliary (L) |
| 9 | 564047220 | Wire, Auxiliary (L=214) |
| 10 | 067642480 | Screw, Fulcrum |
| 11 | 564047260 | Spring, Drive Auxiliary (B) |
| 12 | 25SA57650 | Mounting Plate, Spring |
| 13 | 564047210 | Wire, Drive (B) (L=543) |
| 14 | 564047150 | Roller, Wire |
| 15 | 564047170 | Cover, Wire Regulating |
| 16 | 12EJ-4824 | Panel, Real (Left) |
| 17 | 564047200 | Wire, Drive (A) (L=343) |
| 18 | 564047391 | Cover, Wire Protect |
| 19 | 564047131 | Pulley, Drive |
| 20 | 466076020 | Holder, Shaft |
| 21 | 12EJ47120 | Shaft, Wire Drive |
| 22 | 12EJ48050 | Plate, Rear Guide (L) |
| 23 | 12EJ-4812 | Panel, Front (L) |
| 24 | 564047100 | Shaft, Paper Guide |
| 25 | 12EJ48031 | Plate, Bottom (L) |
| 26 | 12EJ48042 | Plate, Paper Stopper (L) |
| 27 | 12FG97151 | Label, LCT Guide (B) |
| 28 | 25SA57640 | Spring, Drive Auxiliary (Up) |
| 29 | 12EJ48082 | Plate, Paper Guide (L) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z163061 |
| b | 00Z183061 |
| c | 00Z193041 |
| d | 00Z213041 |
| e | 00Z283041 |
| f | 00Z670406 |
| g | 00Z713146 |

## LCT (1500 sheet tray)

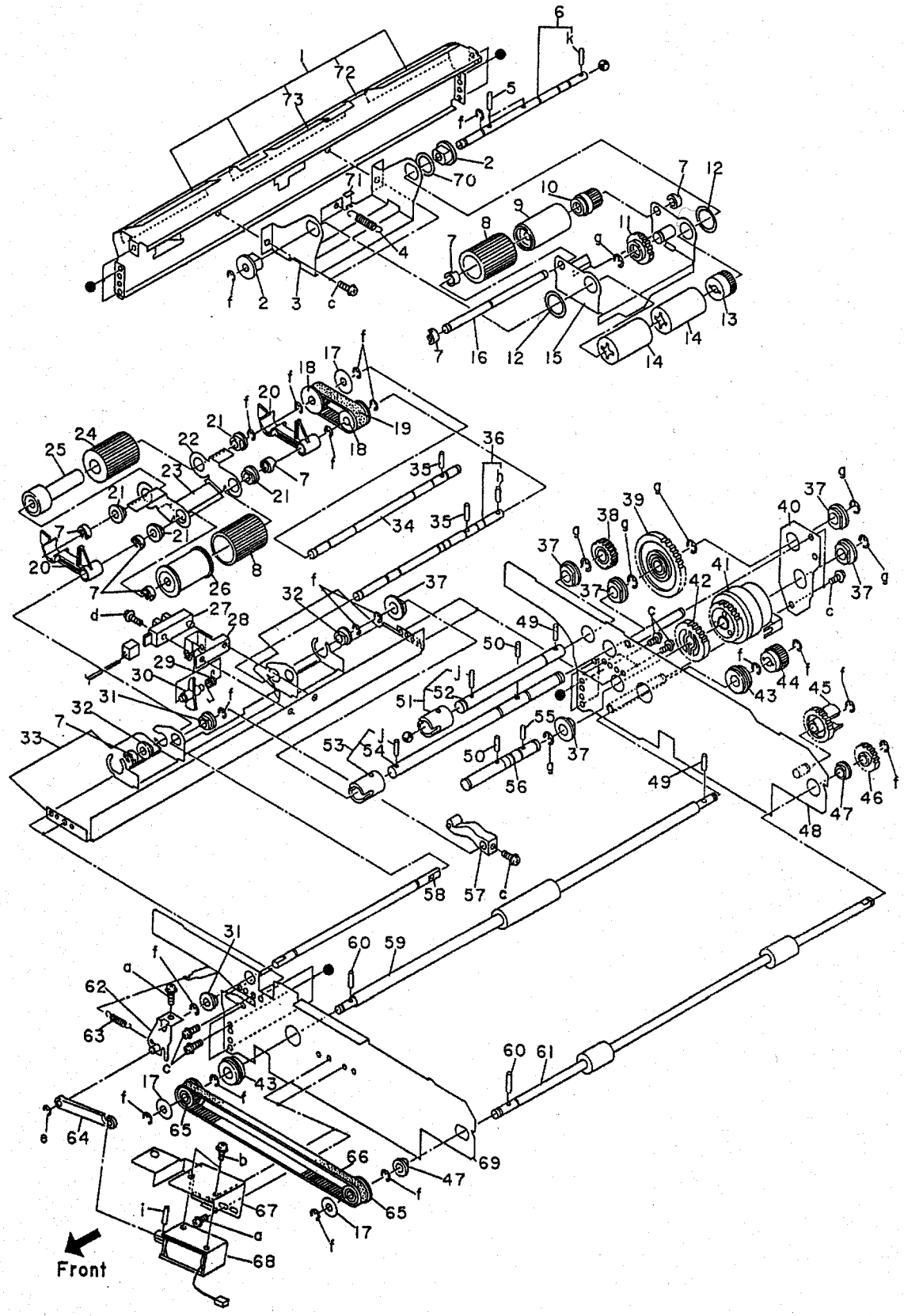


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA59061 | Plate, Paper Feed Open/Close |
| 2 | 12AR46170 | Roller, Paper Exit Guide |
| 3 | 25SA58290 | Shaft, LCT Conveyance (A) |
| 4 | 25SA59260 | Spring, Conveyance Pressure |
| 5 | 25SA40910 | Spring, Conveyance Pressure (B) |
| 6 | 25AA75530 | Holder, Slide Shaft |
| 7 | 25AA44160 | Roller, Conveyance Driven (R) |
| 8 | 25SA59190 | Shaft, LCT Conveyance (B) |
| 9 | 067645670 | Lever |
| 10 | 25SA-1170 | Rail, Conveyance Fixed (L) |
| 11 | 12EJ11130 | Slide |
| 12 | 12EJ-1151 | Rail, Conveyance Slide (L) |
| 13 | 564010080 | Stopper |
| 14 | 25SA59150 | Mounting Plate, Wiring (B) |
| 15 | 25SA93021 | Wiring, LCT (B) |
| 16 | 564047340 | Lock, LCT |
| 17 | 12EJ41230 | Plate, Shaft Reinforcing |
| 18 | 25SA59270 | Catch, Magnet |
| 19 | 25SA59050 | Plate, Paper Guide (Lower) |
| 20 | 25SA59070 | Mounting Plate, Sensor |
| 21 | 540085510 | Photosensor |
| 22 | 12EJ41062 | Cover, Paper Feed (Left) |
| 23 | 25SA59080 | Cover, Belt |
| 24 | 12EJ41410 | Cover, Wire Protect |
| 25 | 192142180 | Knob |
| 26 | 25SA-0990 | Rail Assy., Conveyance Slide |
| 27 | 25SA-1160 | Rail, Conveyance Fixed (R) |
| 28 | 12EJ41032 | Bracket, Paper Feed (Right) |
| 29 | 12EJ41160 | Plate, Sensor Fixed (Right) |
| 30 | 540041103 | Spring, Cleaning Pressure |
| 31 | 540041112 | Actuator, Resist |
| 32 | 25SA59280 | Sheet, Stopper |
| 33 | 304054870 | Roller, (D) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183041 |
| b | 00Z193041 |
| c | 00Z193061 |
| d | 00Z193101 |
| e | 00Z193121 |
| f | 00Z194061 |
| g | 00Z254081 |
| h | 00Z283061 |
| i | 00Z670306 |
| j | 00Z670406 |
| k | 00Z921370 |
| m | 00Z926258 |

## LCT (1500 sheet tray)

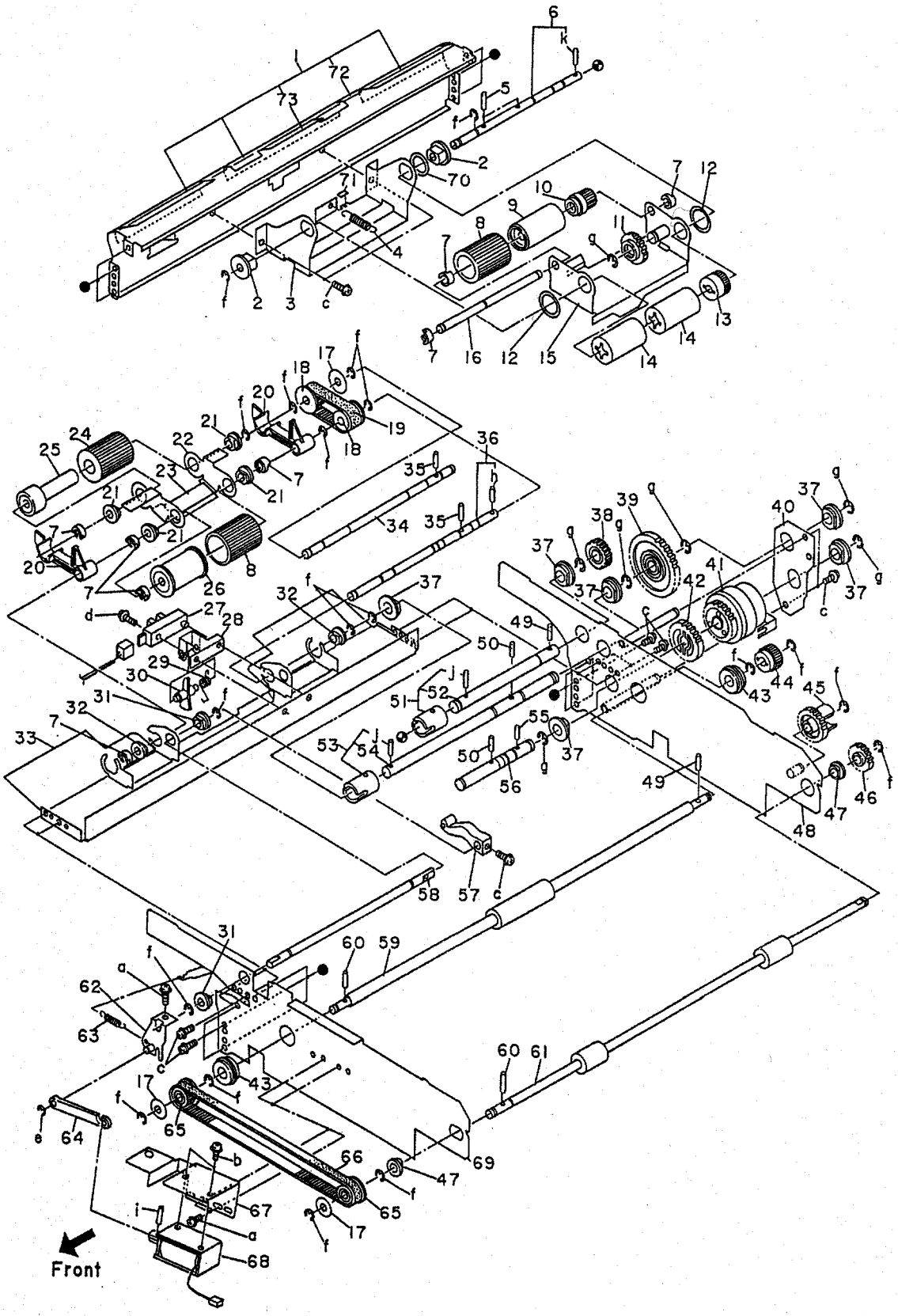


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-0970 | Bracket, Paper Feed (Middle) |
| 2 | 008478610 | Bushing |
| 3 | 25SA59100 | Plate, Double Feed Prevent (B) |
| 4 | 25SA58320 | Spring, Double Feed Prevent |
| 5 | 098030300 | Pin |
| 6 | 25SA-0620 | Shaft Assy., Torque Limiter |
| 7 | 396040681 | Ring, Stopper |
| 8 | 25SA40960 | Tire, Double Feed Prevent |
| 9 | 25AA40220 | Roller, Reverse |
| 10 | 25AA77910 | Gear, Paper Feed Reverse (A) (Z=12) |
| 11 | 25AA77930 | Gear, Idler (A) (Z=20) |
| 12 | 25AA40120 | Spacer |
| 13 | 25AA77920 | Gear, Paper Feed Reverse (B) (Z=13) |
| 14 | 25AA40280 | Torque Limiter |
| 15 | 25SA-0910 | Plate, Double Feed Prevent |
| 16 | 25SA58190 | Shaft, Double Feed Prevent (A) |
| 17 | 197545110 | Collar, Roller |
| 18 | 059076510 | Pulley, (A) (Z=15) |
| 19 | 25SA77590 | Belt, Paper Feed Oscillate (L=114) |
| 20 | 25SA59120 | Actuator, Paper Detect |
| 21 | 392015650 | Holder, Slide Shaft (C) |
| 22 | 25SA58110 | Plate, Paper Feed Oscillate |
| 23 | 25SA58360 | Mylar, Paper Entrance (Upper) |
| 24 | 25AA40011 | Tire, Delivery (A) |
| 25 | 25AA40030 | Roller, Delivery (A) |
| 26 | 25AA40100 | Roller, Delivery (B) |
| 27 | 540085510 | Photosensor |
| 28 | 25SA59130 | Mounting Plate, Sensor |
| 29 | 25SA59251 | Spring, Sensor Pressure |
| 30 | 540041112 | Actuator, Resist |
| 31 | 466076020 | Holder, Paper Feed Shaft |
| 32 | 131075510 | Bushing |
| 33 | 25SA59040 | Plate, Paper Guide (Upper) |
| 34 | 25SA58210 | Shaft, Paper Feed (A) |
| 35 | 396078020 | Pin, (B) |
| 36 | 25SA-0630 | Shaft Assy., Delivery Roller |
| 37 | 090075530 | Bushing |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183061 |
| b | 00Z193041 |
| c | 00Z193061 |
| d | 00Z193121 |
| e | 00Z670306 |
| f | 00Z670406 |
| g | 00Z670606 |
| h | 00Z712146 |
| i | 00Z713106 |
| j | 00Z713146 |
| k | 00Z713166 |

## LCT (1500 sheet tray)

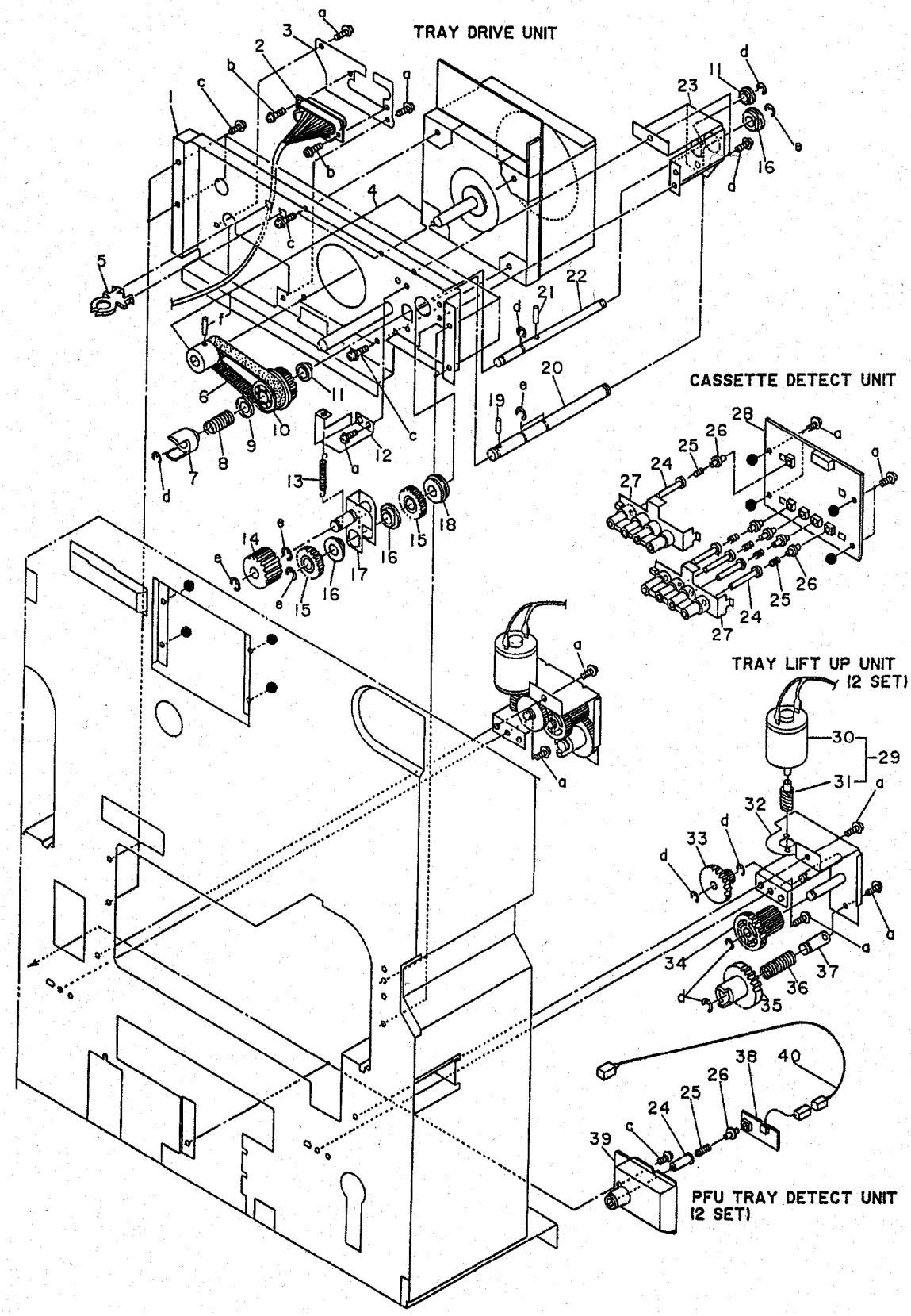


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 38 | 25NA77330 | Gear, Developing Drive (B) (Z=16) |
| 39 | 25SA77420 | Gear, Double Feed Drive (Z=41,24) |
| 40 | 25SA59290 | Panel, Drive |
| 41 | 25SA82320 | Clutch, LCT (B) |
| 42 | 192143020 | Gear, Feed (Z=26) |
| 43 | 540076050 | Holder, Drive Shaft |
| 44 | 25SA77820 | Gear, LCT Conveyance (Z=13) |
| 45 | 12EJ77050 | Gear, Drive Coupling (Z=21) |
| 46 | 462077360 | Gear, Cleaner Screw (R) (Z=14) |
| 47 | 008478610 | Bushing |
| 48 | 25SA-0810 | Panel, Rear |
| 49 | 326016100 | Pin, (C) |
| 50 | 300078010 | Pin, (A) |
| 51 | 25SA-0950 | Shaft Assy., Paper Feed Drive |
| 52 | 25SA59210 | Shaft, Paper Feed Drive |
| 53 | 25SA-0940 | Shaft Assy., Double Feed Drive |
| 54 | 25SA59200 | Shaft, Double Feed Drive |
| 55 | 368016360 | Pin, Parallel |
| 56 | 25SA59240 | Shaft, Clutch Mounting |
| 57 | 25SA58130 | Lever, Lift Up |
| 58 | 25SA59180 | Shaft, Paper Feed Lift Up |
| 59 | 25SA59170 | Roller, Paper Conveyance |
| 60 | 462078010 | Pin, (A) |
| 61 | 12EJ41510 | Roller, Lower (Paper Feed) |
| 62 | 25SA-0920 | Plate, Cam Connect Shaft |
| 63 | 25SA58330 | Spring, Paper Feed Lift Up |
| 64 | 25SA59160 | Arm, Cam Connection |
| 65 | 12EJ76510 | Pulley, Drive (A) (Z=22) |
| 66 | 25SA77580 | Belt, Conveyance Drive (Left) (L=376) |
| 67 | 25SA59110 | Mounting Plate, Solenoid |
| 68 | 12EF82510 | Solenoid, Conveyance |
| 69 | 25SA59010 | Panel, Paper Feed (Front) |
| 70 | 340074010 | Spacer, Paper Feed Sprocket |
| 71 | 25SA58470 | Mylar, Double Feed Adjusting |
| 72 | 25SA59031 | Bracket, Paper Feed (Middle) |
| 73 | 25SA58400 | Mylar, Paper Guide |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z183061 |
| b | 00Z193041 |
| c | 00Z193061 |
| d | 00Z193121 |
| e | 00Z670306 |
| f | 00Z670406 |
| g | 00Z670606 |
| h | 00Z712146 |
| i | 00Z713106 |
| j | 00Z713146 |
| k | 00Z713166 |

## LCT (1500 sheet tray)

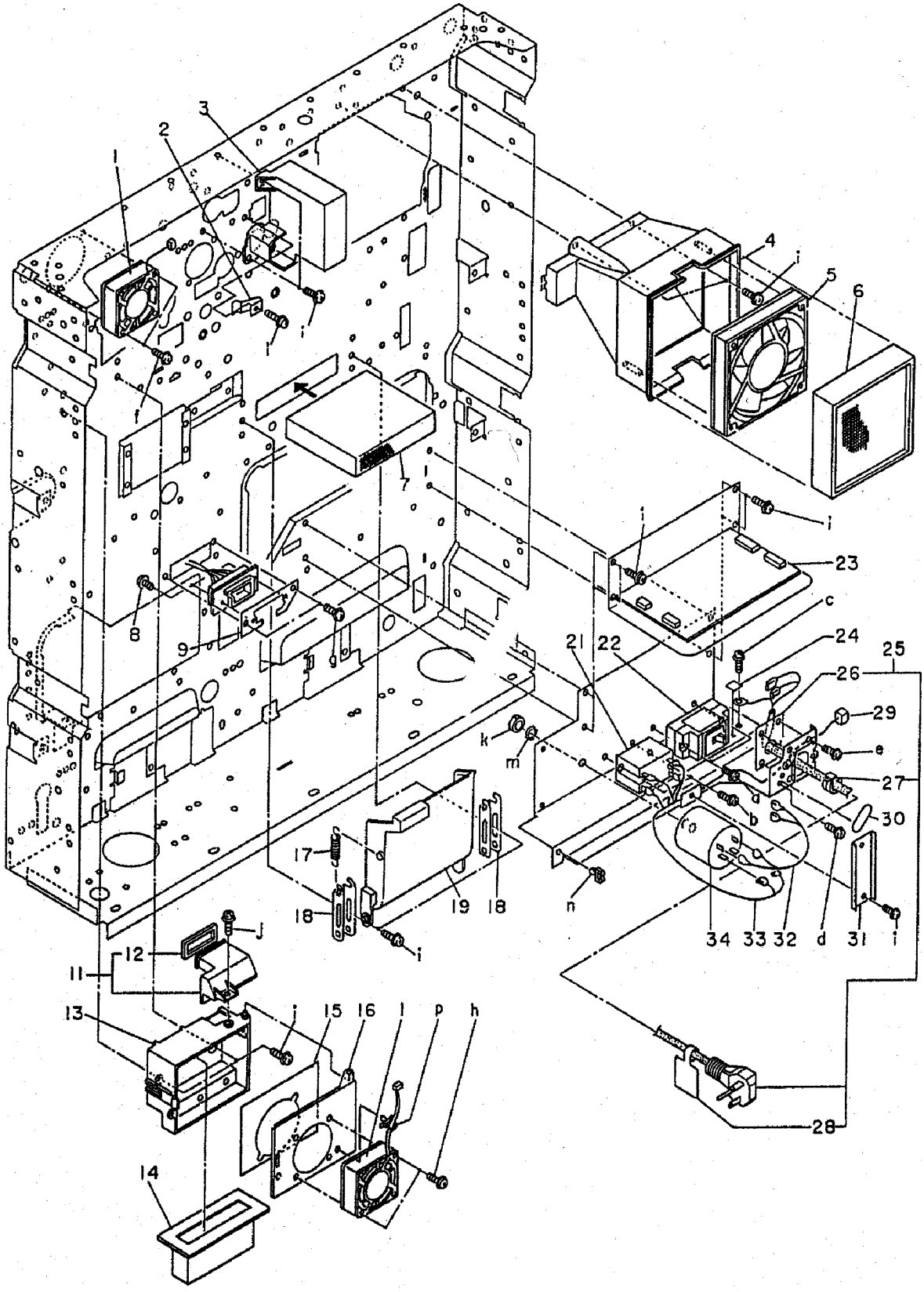


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA-1810 | Panel Assy., Drive |
| 2 | 25SA90430 | Wiring, Option (ADU, LCT) |
| 3 | 25SA59140 | Mounting Plate, Wiring (A) |
| 4 | 25SA-1830 | Motor Assy., LCT |
| 5 | 540047191 | Stopper, Cassette |
| 6 | 12EJ77510 | Belt, Motor (L=190) |
| 7 | 12EJ15090 | Coupling, Drive Connection |
| 8 | 12EJ15100 | Spring, Coupling |
| 9 | 12EJ15110 | Plate, Spring Support |
| 10 | 12EJ76530 | Pulley, Drive (C) (Z=21) |
| 11 | 008478610 | Bushing |
| 12 | 12EJ15030 | Panel, Stopper |
| 13 | 12EJ15120 | Spring, Tension |
| 14 | 193075520 | Gear, Paper Exit (Z=21) |
| 15 | 25SA77430 | Gear, LCT Drive (Z=18) |
| 16 | 090075530 | Bushing |
| 17 | 25SA-1840 | Plate, Rocking |
| 18 | 540076050 | Holder, Drive Shaft |
| 19 | 300078030 | Pin, (B) |
| 20 | 25SA57350 | Shaft, Drive (A) |
| 21 | 462078010 | Pin, (A) |
| 22 | 25SA57360 | Shaft, Conveyance Coupling |
| 23 | 25SA57320 | Panel, Drive (B) |
| 24 | 540073210 | Switch, Cassette Detect |
| 25 | 540073273 | Spring, Cassette Detect |
| 26 | 466040310 | Switch, Paper Size Detect (A) |
| 27 | 540073201 | Cover, Switch Guide |
| 28 | 25BA-9100 | Board, Cassette Detection |
| 29 | 5640-4732 | Motor Assy. Elevating |
| 30 | 197080012 | Motor Elevating |
| 31 | 564077040 | Worm |
| 32 | 25SA-1910 | Mounting Plate, Motor |
| 33 | 396077240 | Gear, Toner Supply (A) (Z=42,13) |
| 34 | 12EJ77020 | Gear, Drive Idler (A) (Z=14,30) |
| 35 | 12EJ77011 | Gear, Coupling (Z=30) |
| 36 | 12EJ47310 | Spring, Coupling |
| 37 | 12EJ47281 | Shaft, Coupling |
| 38 | 12EM-9020 | Board, PFU Detect |
| 39 | 564047322 | Cover, Switch Detect |
| 40 | 25SA90630 | Wiring, PFU |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z193061 |
| b | 00Z193101 |
| c | 00Z194061 |
| d | 00Z670406 |
| e | 00Z670606 |
| f | 00Z714206 |

## Electric parts

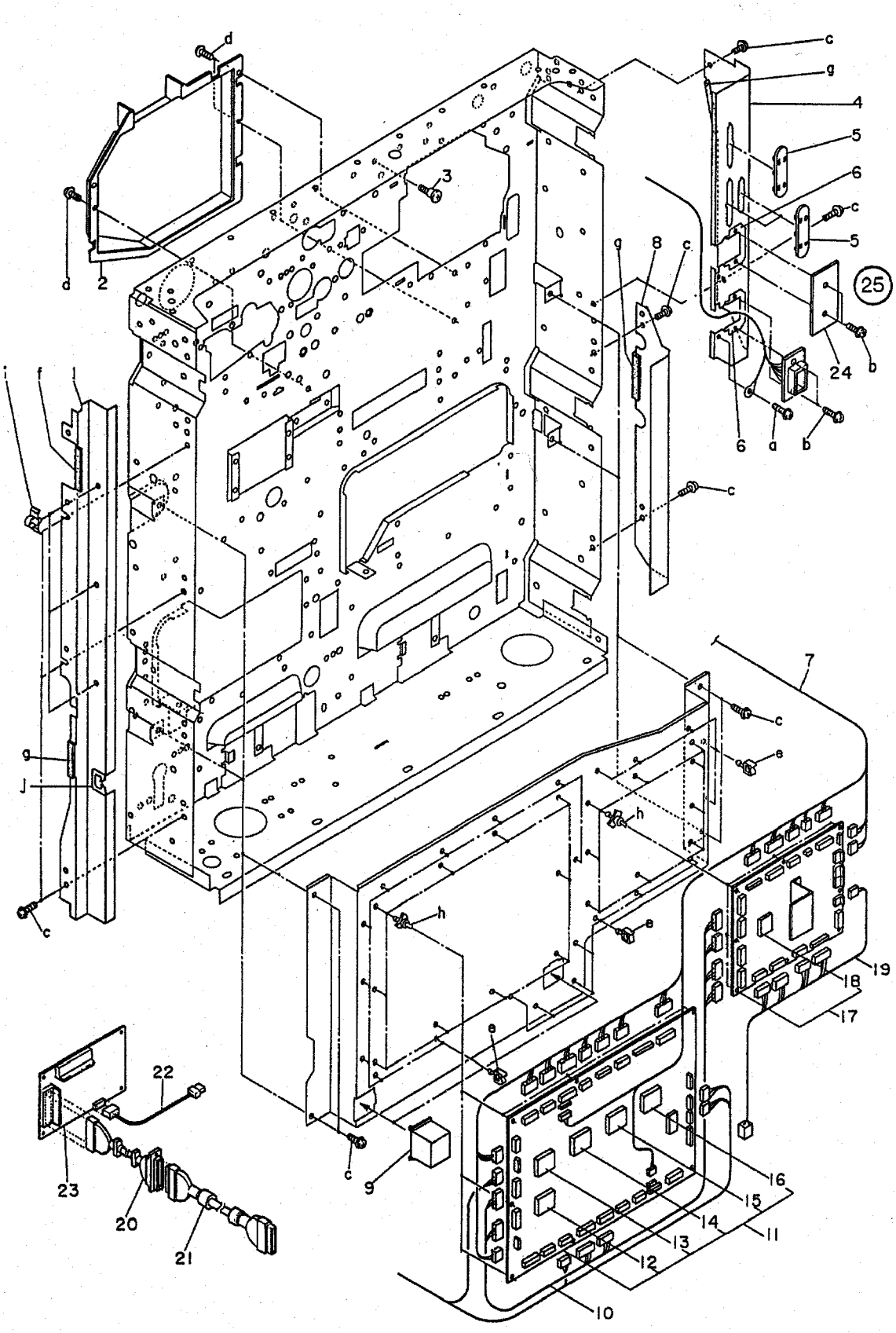


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA80540 | Motor, Fan |
| 2 | 25SA10231 | Spring, Cleaner Ground |
| 3 | 25SA84010 | High Voltage Power Supply (A) |
| 4 | 25SA73030 | Cover, Fan Mounting |
| 5 | 25SA80520 | Motor, Main Fan |
| 6 | 25BA73092 | Filter, (H) |
| 7 | 25BA73061 | Filter, (S) |
| 8 | 304030600 | Screw |
| 9 | 25SA73200 | Plate, ADU Input |
| 10 | * | Not Used |
| 11 | 25SA-7360 | Guide |
| 12 | 540073110 | Seal, Developing |
| 13 | 25SA73020 | Casing, Toner Filter |
| 14 | 540073070 | Filter, Toner |
| 15 | 25SA73330 | Seal, Toner Filter |
| 16 | 25SA73160 | Cover, Toner Filter |
| 17 | 25SA73400 | Spring, Filter Pressure |
| 18 | 25SA73390 | Hinge, Filter Open/Close |
| 19 | 25SA73040 | Cover, Ozone Filter |
| 20 | * | Not Used |
| 21 | 25AA88460 | Breaker, Circuit |
| 22 | 25SA88460 | Relay, Main |
| 23 | 25SA84531 | DC Power Supply (C) |
| 24 | 008497121 | Label, Ground |
| 25 | 25SE-7421 | Plate Assy., Cord Fixed |
| 26 | 25SE73510 | Plate, Cord Fixed |
| 27 | 25AE73270 | Holder, Cord |
| 28 | 090297120 | Label, Cord |
| 29 | 25SA90200 | Wiring, Relay |
| 30 | 25HE97070 | Label, Ground |
| 31 | 25SA73430 | Plate, Power Supply Fixed |
| 32 | 25SA90600 | Wiring, Power Supply |
| 33 | 25SA90620 | Wiring, Power Supply (B) |
| 34 | 538088260 | Filter, Noise |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z114061 |
| b | 00Z114201 |
| c | 00Z164061 |
| d | 00Z164081 |
| e | 00Z183061 |
| f | 00Z184301 |
| g | 00Z193061 |
| h | 00Z193301 |
| i | 00Z194061 |
| j | 00Z253081 |
| k | 00Z520805 |
| m | 00Z640805 |
| n | 00Z921303 |
| p | 00Z922440 |

## Electric parts

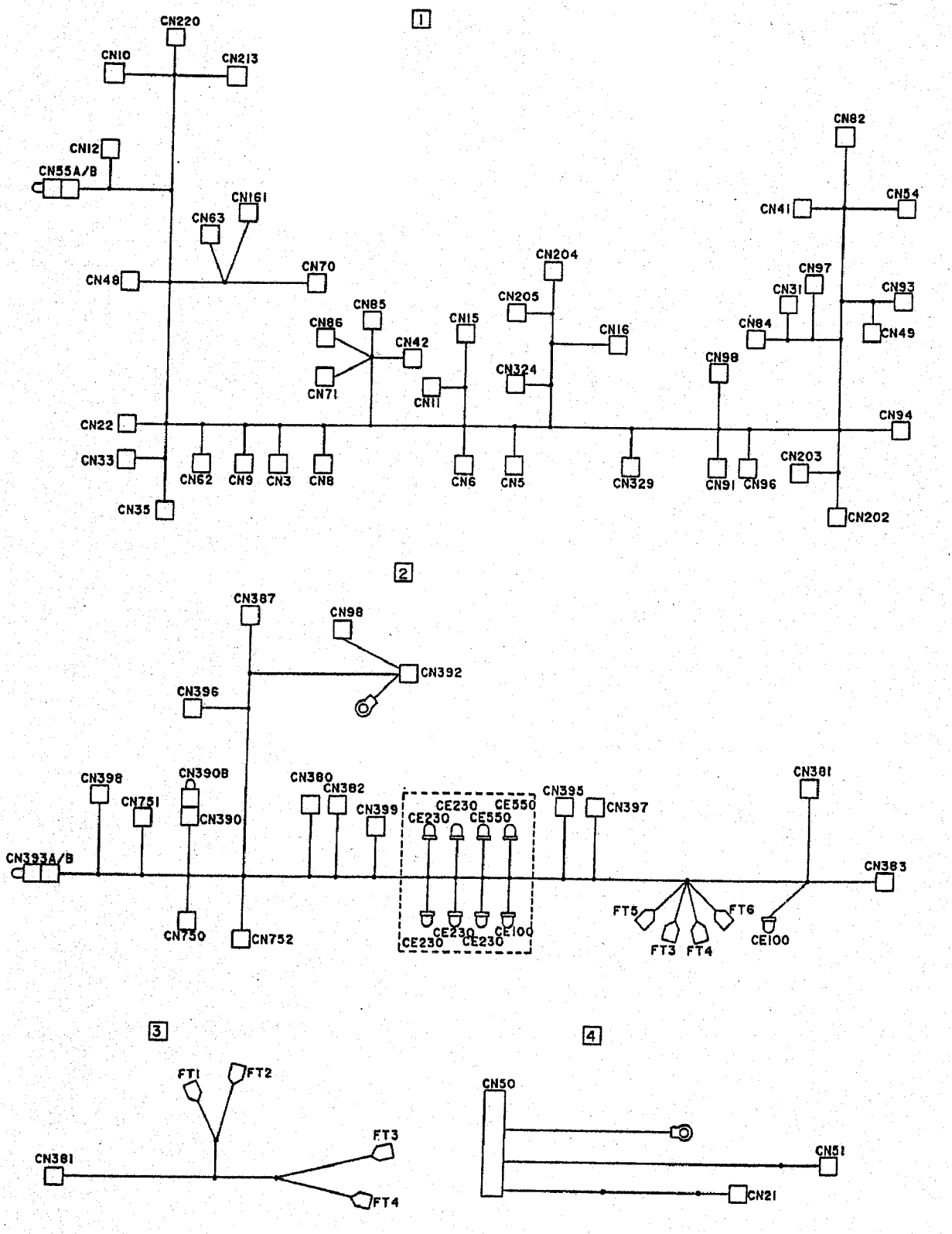


| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA10360 | Bracket, Support (A) |
| 2 | 540073036 | Casing, Power Supply Cooling |
| 3 | 454020490 | Screw |
| 4 | 25SA73192 | Panel, ADF (must use w/25SA73530) |
| 5 | 25SA12390 | Cover |
| 6 | 25SA73520 | Sheet, Dust Proof (Rear) |
| 7 | 55JE90010 | Wiring, Main |
| 8 | 25SA10370 | Bracket, Support (B) |
| 9 | 25SA73420 | Cover, Wiring Protect |
| 10 | 25SA90240 | Wiring, Drive |
| 11 | 55JE-9010 | Board, Main Control |
| 12 | 55JE-9110 | ROM, (1) |
| 13 | 55JE-9120 | ROM, (2) |
| 14 | 55JE-9130 | ROM, (3) |
| 15 | 55JE-9160 | ROM, (4) |
| 16 | 25BA89020 | Array, Gate (B) |
| 17 | 25SA-9041 | Board, DC Driver |
| 18 | 4960-9081 | PLL Unit, (IC2) |
| 19 | 25SA93040 | Wiring, Sensor (B) |
| 20 | 12ST90160 | Wiring, (A) |
| 21 | 12ST90190 | Wiring, Printer |
| 22 | 12ST90180 | Wiring, (C) |
| 23 | 12ST-9010 | Board, Video I/F |
| 24 | 55JE12030 | Plate, ADF Protect |
| 25 | 25SA73530 | Cover, ADF Wiring |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z164081 |
| b | 00Z193061 |
| c | 00Z194061 |
| d | 00Z283061 |
| e | 00Z921304 |
| f | 00Z924312 |
| g | 00Z924512 |
| h | 00Z925106 |
| i | 00Z926113 |
| j | 00Z926257 |

## Wiring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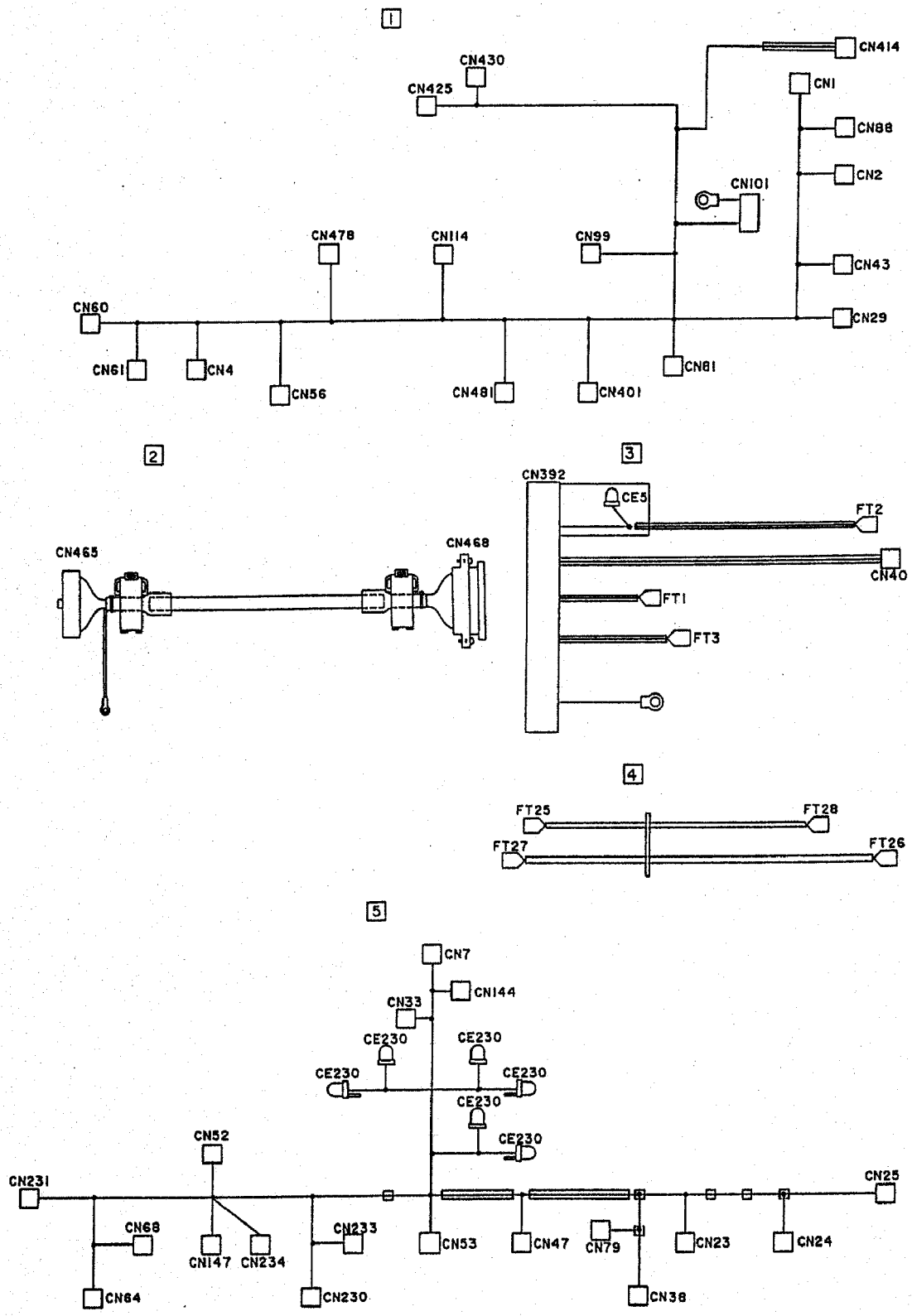
FT1
FT2
FT3
CN381
FT4
4
CN50
CN51
CN21

| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 55JE90010 | Wiring, Main Body |
| 2 | 55JE90030 | Wiring, Power Supply |
| 3 | 25SA90020 | Wiring, Door Detect |
| 4 | 25SA90041 | Wiring, Drum (A) |

## Wiring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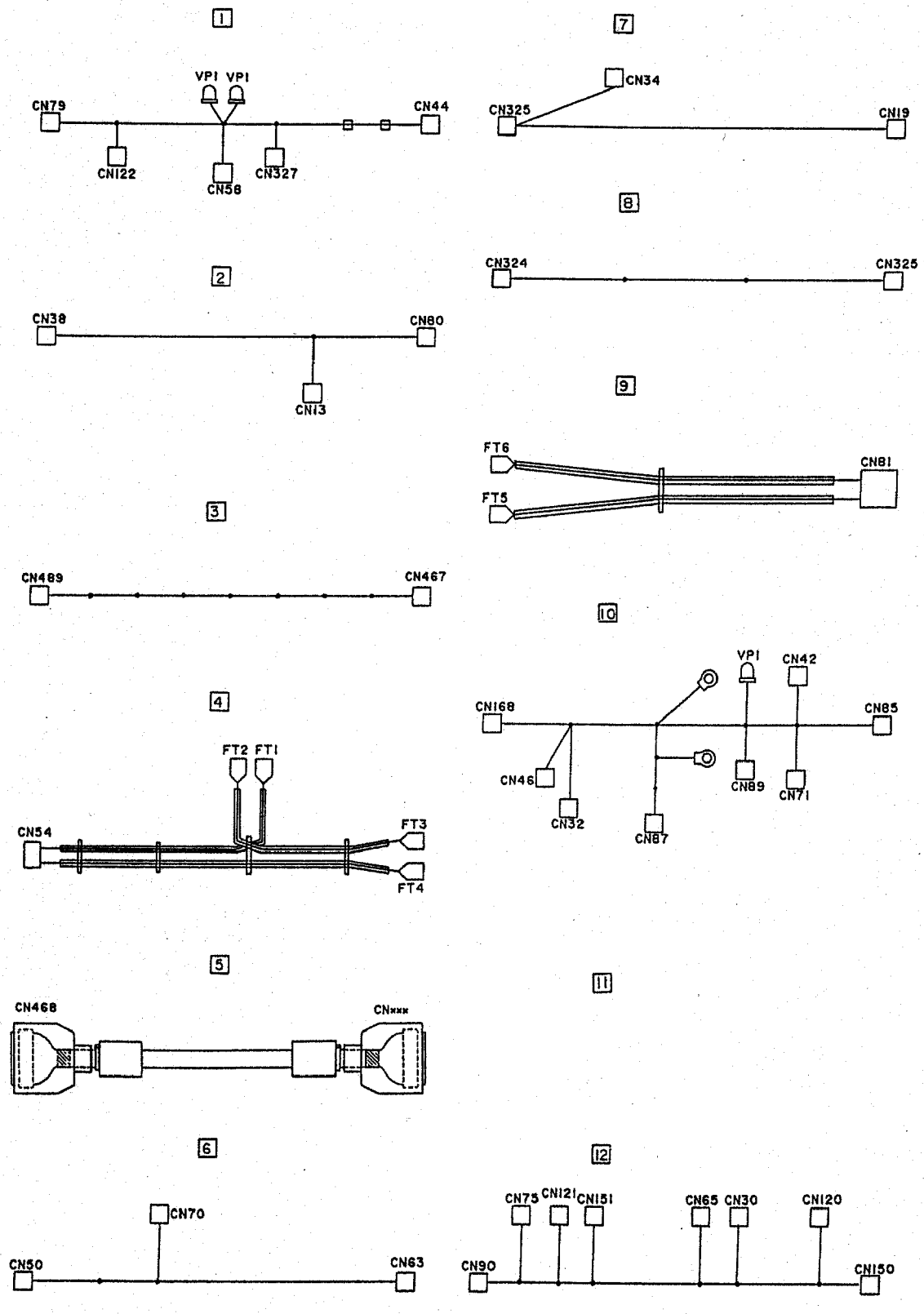
CN234
CN53
CN47
CN79
CN23
CN24
CN64
CN230
CN38

| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 55JE90050 | Wiring, DC |
| 2 | 12ST90160 | Wiring, (A) |
| 3 | 25SA90080 | Wiring, Fuser (A) |
| 4 | 25SA90090 | Wiring, Fuser (B) |
| 5 | 25SA90100 | Wiring, Paper Feed (A) |

## Wiring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CN121
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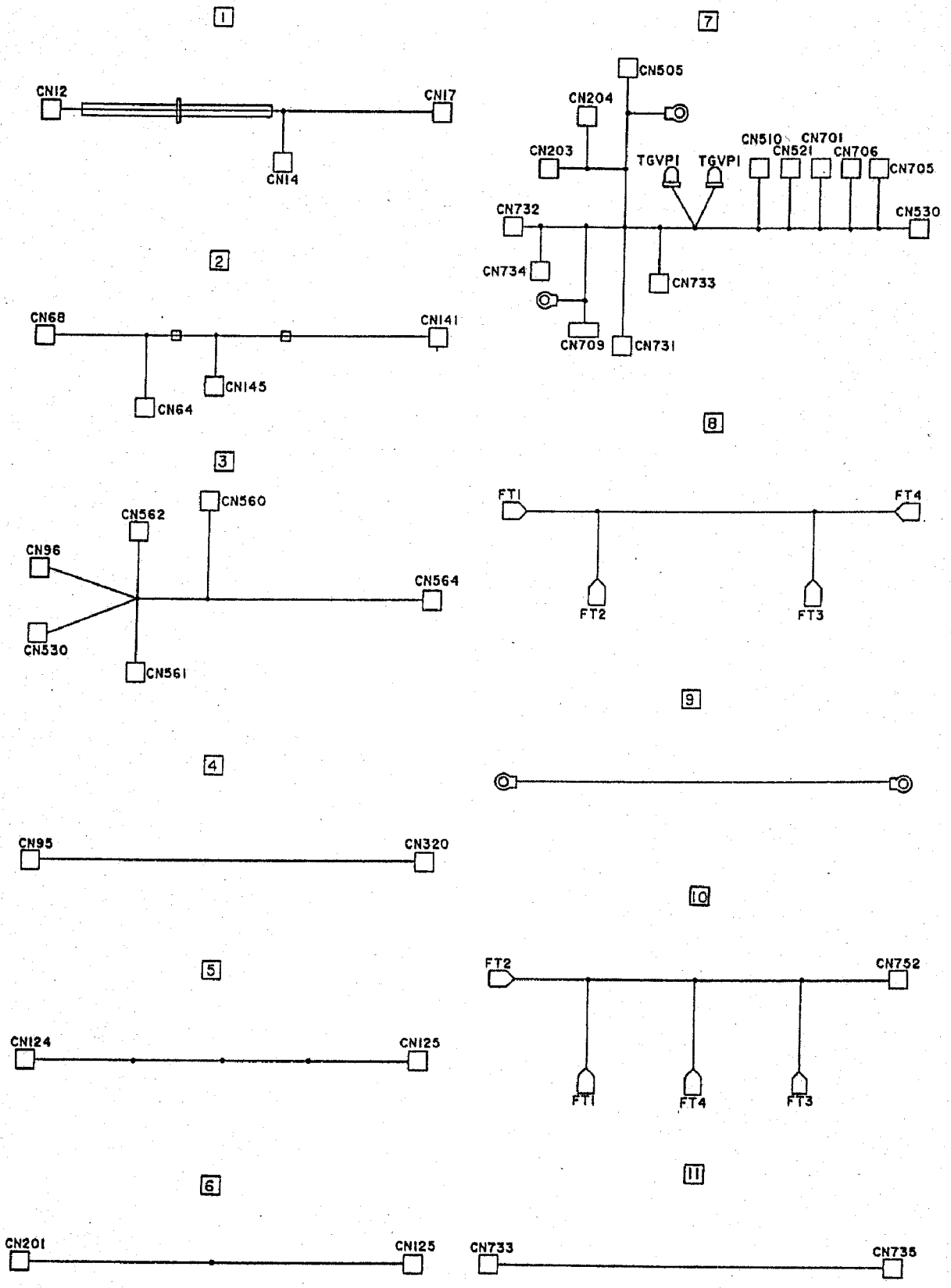
| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA90110 | Wiring, Paper Feed (B) |
| 2 | 25SA90130 | Wiring, Paper Feed (C) |
| 3 | 12ST90180 | Wiring, (C) |
| 4 | 25SA90150 | Wiring, Laser Interlock |
| 5 | 12ST90190 | Wiring, Printer |
| 6 | 25SA90170 | Wiring, Drum (A) |
| 7 | 25SA90180 | Wiring, Drum (C) |
| 8 | 25SA90190 | Wiring, Drum (B) |
| 9 | 25SA90200 | Wiring, Relay |
| 10 | 25SA90220 | Wiring, High Voltage |
| 11 | * | Not Used |
| 12 | 25SA90240 | Wiring, Drive |

## Wiring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FT2
CN752
FT1
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FT3
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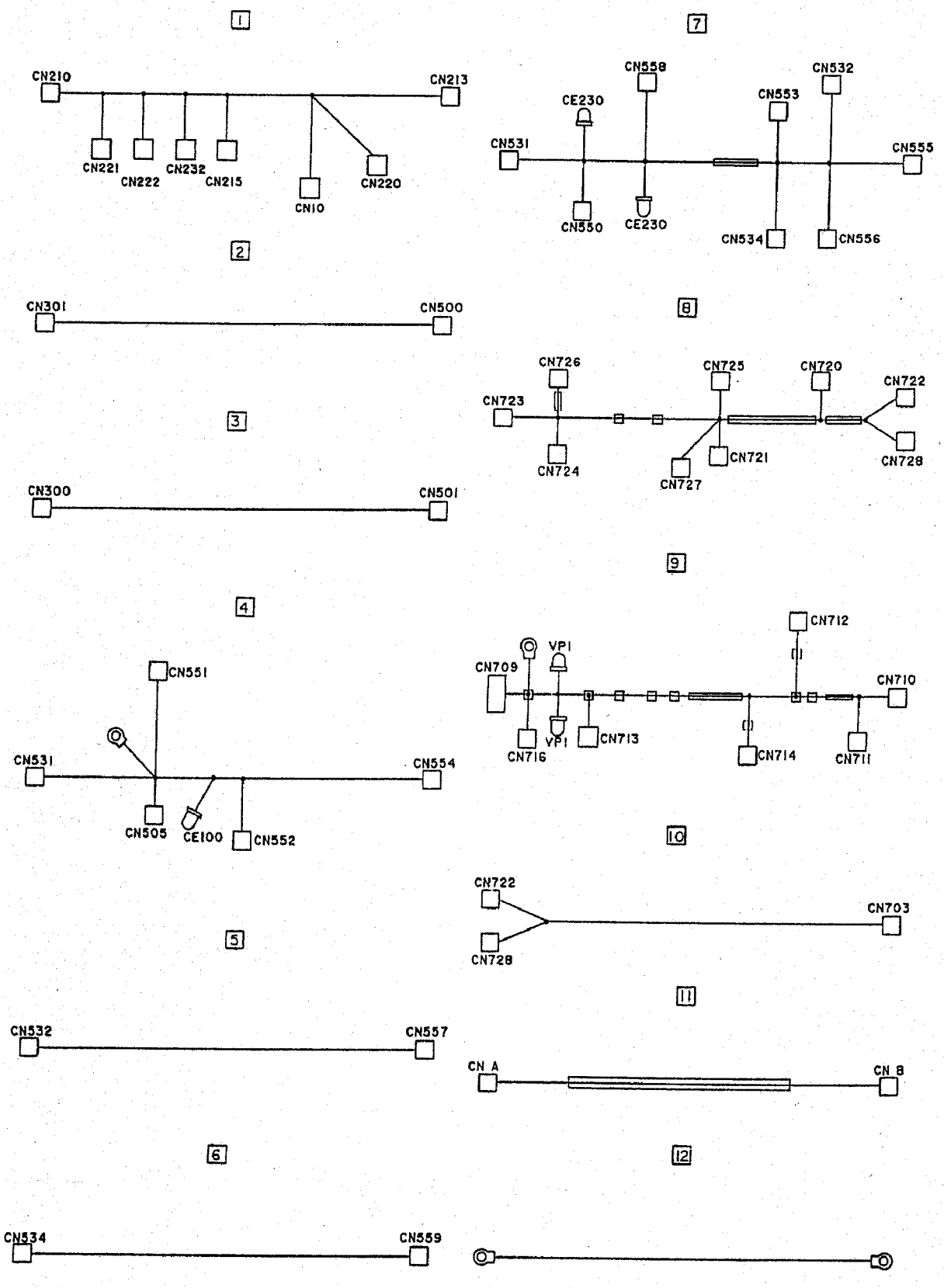
CN733
CN735

| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 25SA90260 | Wiring, Toner Supply |
| 2 | 25SA90280 | Wiring, Transfer Paper Detect |
| 3 | 25SA90300 | Wiring, ADU (A) |
| 4 | 25SA90320 | Wiring, Polygon Drive (B) |
| 5 | 25SA90350 | Wiring, Drum Drive |
| 6 | 25SA90360 | Wiring, Drum Drive (B) |
| 7 | 25SA90430 | Wiring, Option (ADU, LCT) |
| 8 | 25SA90600 | Wiring, Power Supply |
| 9 | 25SA90610 | Cord, Conveyance Ground (B) |
| 10 | 25SA90620 | Wiring, Power Supply (B) |
| 11 | 25SA90630 | Wiring, PFU |

## Wiring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CN728
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VP1
CN713
CN716
CN714
CN711
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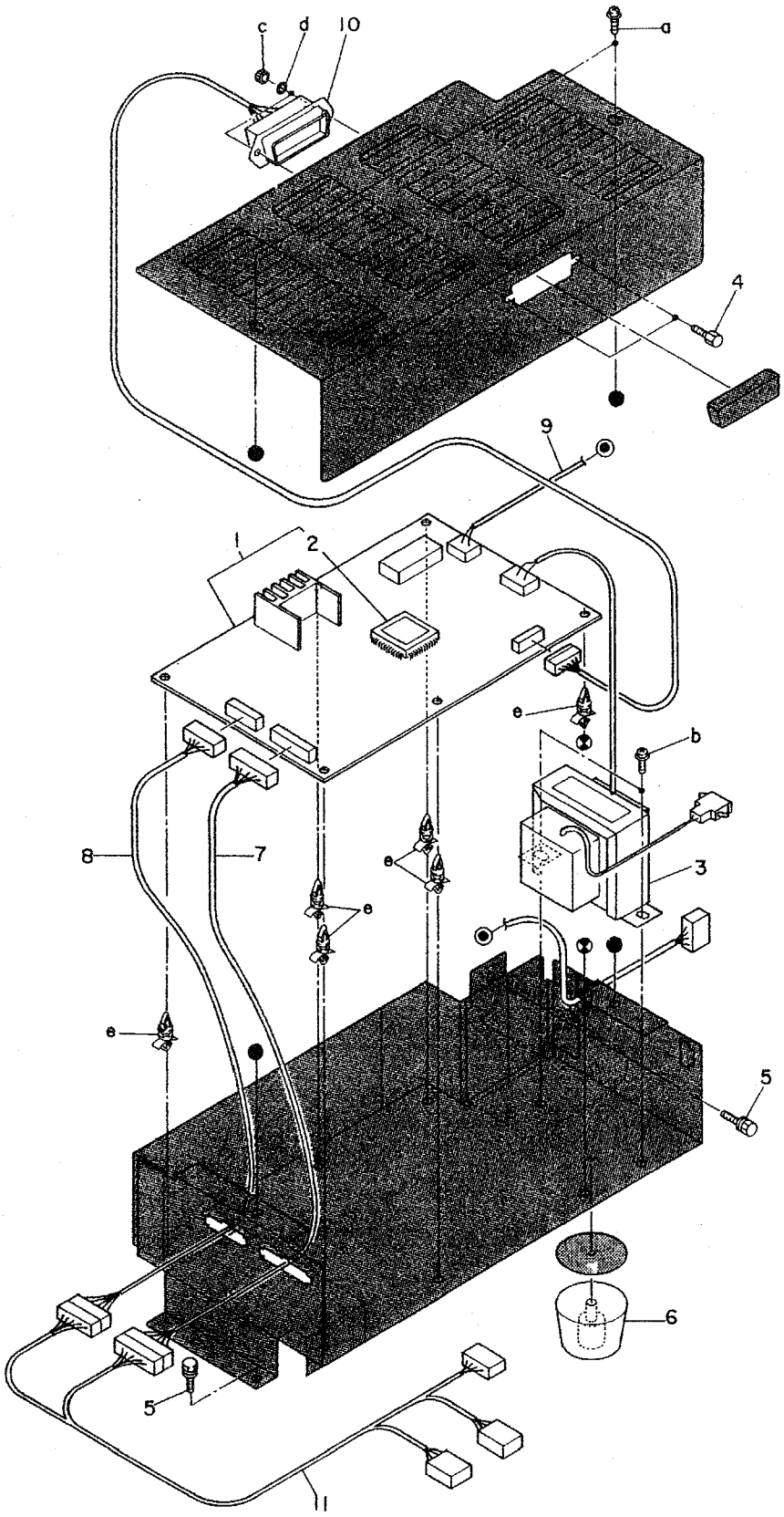
CN722
CN703
CN728
11
CN_A
CN_B
12

| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 55JE91010 | Wiring, Operation (B) |
| 2 | 25SA91020 | Wiring, Operation (C) |
| 3 | 25SA91030 | Wiring, Operation (D) |
| 4 | 25SA92031 | Wiring, ADU |
| 5 | 25SA92040 | Wiring, ADU (A) |
| 6 | 25SA92050 | Wiring, ADU (B) |
| 7 | 25SA92061 | Wiring, ADU (C) |
| 8 | 25SA93012 | Wiring, LCT (A) |
| 9 | 25SA93021 | Wiring, LCT (B) |
| 10 | 25SA93040 | Wiring, Sensor (B) |
| 11 | 25BA90121 | Wiring, Sensor |
| 12 | 540090221 | Cord, Conveyance Ground |

## Weekly timer



| REF. NO. | PART NUMBER | DESCRIPTION |
|---|---|---|
| 1 | 12KM-9012 | Board, Weekly Timer Control |
| 2 | 12KM-9021 | EPROM, Weekly Timer Control Bd |
| 3 | 12KM84510 | Transformer, Power Supply |
| 4 | 12KL10030 | Screw, Mounting (B) |
| 5 | 12KL10040 | Screw, Mounting (A) |
| 6 | 12KL10060 | Foot |
| 7 | 12KL90010 | Wiring, Option Timer (A) |
| 8 | 12KL90020 | Wiring, Option Timer (B) |
| 9 | 12KL90030 | Wiring, Option Timer (C) |
| 10 | 12KL90040 | Wiring, Option Timer (D) |
| 11 | 12KL90051 | Wiring, Option Timer (E) |

**HARDWARE**

| REF. LTR. | PART NUMBER |
|---|---|
| a | 00Z184062 |
| b | 00Z194061 |
| c | 00Z520263 |
| d | 00Z620265 |
| e | 00Z925108 |

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| PART DESCRIPTION | PAGE NO. | REF. NO. |
|---|---|---|
| **A** | | |
| Actuator | 59 | 13 |
| Actuator, (A) | 47 | 28 |
| Actuator, Door Switch | 11 | 51 |
| Actuator, Manual Feed | 39 | 34 |
| Actuator, Paper Detect | 77 | 15 |
| Actuator, Paper Detect | 87 | 20 |
| Actuator, Paper Detect (A) | 67 | 12 |
| Actuator, Paper Detect (B) | 69 | 15 |
| Actuator, Paper Feed Base | 41 | 7 |
| Actuator, Paper Feed Detect | 41 | 34 |
| Actuator, Paper Feed Detect | 43 | 24 |
| Actuator, Resist | 47 | 26 |
| Actuator, Resist | 65 | 31 |
| Actuator, Resist | 69 | 5 |
| Actuator, Resist | 85 | 31 |
| Actuator, Resist | 87 | 30 |
| Actuator, Switch | 11 | 39 |
| Arm, (A) | 51 | 9 |
| Arm, (B) | 51 | 8 |
| Arm, (C) | 51 | 7 |
| Arm, (D) | 51 | 6 |
| Arm, Cam Connection | 89 | 64 |
| Array, Gate (B) | 95 | 16 |
| **B** | | |
| Ball Bearing | 31 | 13 |
| Ball Bearing | 61 | 30 |
| Band, Door (Right) | 11 | 52 |
| Bar, Paper Guide (B) | 67 | 28 |
| Bar, Paper Guide (C) | 67 | 30 |
| Belt, (P) (L=181) | 79 | 11 |
| Belt, ADU Conveyance (A) | 71 | 25 |
| Belt, ADU Conveyance (B) | 71 | 48 |
| Belt, ADU Conveyance (C) | 71 | 41 |
| Belt, Conveyance (L=350) | 49 | 6 |
| Belt, Conveyance Drive (Left) | 89 | 66 |
| Belt, Front Door Support | 11 | 55 |
| Belt, Main Drive (L=510) | 19 | 24 |
| Belt, Motor (L=190) | 91 | 6 |
| Belt, Oscillate (L=114) | 77 | 17 |
| Belt, Paper Exit Conveyance | 65 | 19 |
| Belt, Paper Exit Conveyance | 71 | 26 |
| Belt, Paper Exit Conveyance | 65 | 23 |
| Belt, Paper Feed Drive (L=126) | 41 | 21 |
| Belt, Paper Feed Oscillate | 87 | 19 |
| Blade, Cleaning | 25 | 15 |
| Block Assy., Cleaning (A) | 27 | 10 |
| Block Assy., Cleaning (B) | 27 | 12 |
| Block, Blade Positioning | 25 | 14 |
| Block, Rocking | 23 | 33 |
| Block, Separator Cleaning | 29 | 43 |
| Block, Separator Cleaning (Up) | 29 | 39 |
| Block, Slide | 29 | 51 |
| Block, Slide | 33 | 16 |
| Block, Toner Collection (A) | 23 | 7 |
| Block, Toner Collection (B) | 23 | 13 |
| Block, Toner Guide (Front) | 25 | 6 |
| Block, Toner Guide (Rear) | 25 | 3 |
| Block, Transfer Cleaning (Low) | 29 | 38 |
| Block, Transfer Cleaning (Up) | 29 | 37 |
| Board, Cassette Detection | 91 | 28 |
| Board, DC Driver | 95 | 17 |
| Board, DC Power Supply (A) | 5 | 27 |
| Board, DC Power Supply (B) | 5 | 28 |
| Board, Drum | 27 | 19 |
| Board, Image Processing | 5 | 1 |
| Board, Indexer Detect | 17 | 4 |
| Board, Indicator | 9 | 33 |
| Board, Main Control | 95 | 11 |
| Board, Operation Complete | 9 | 1 |
| Board, PFU Detect | 91 | 38 |
| Board, Paper Feed Detect | 43 | 32 |
| Board, Polygon Driver | 17 | 17 |
| Board, RDH I/F | 5 | 11 |
| Board, RDH Processing | 5 | 5 |
| Board, RDH Processing | 5 | 36 |
| Board, Toner Control | 25 | 16 |
| Board, Video I/F | 95 | 23 |
| Board, Weekly Timer Control | 107 | 1 |
| Bracket | 65 | 13 |
| Bracket, ADU Support (A) | 3 | 36 |
| Bracket, ADU Support (B) | 3 | 11 |
| Bracket, Belt Tension Lever | 19 | 11 |
| Bracket, Double Feed Base | 41 | 39 |
| Bracket, Hinge Lock | 33 | 22 |
| Bracket, Lever | 73 | 19 |
| Bracket, Magnet Adjusting | 31 | 25 |
| Bracket, Mounting Plate | 69 | 22 |
| Bracket, Mounting Plate (R) | 69 | 29 |
| Bracket, Paper Feed (Lower) | 77 | 26 |
| Bracket, Paper Feed (Middle) | 77 | 43 |
| Bracket, Paper Feed (Middle) | 77 | 50 |
| Bracket, Paper Feed (Middle) | 87 | 1 |
| Bracket, Paper Feed (Middle) | 89 | 72 |
| Bracket, Paper Feed (Right) | 85 | 28 |
| Bracket, Paper Guide | 47 | 37 |
| Bracket, Sensor Support | 57 | 21 |
| Bracket, Solenoid Tension | 77 | 31 |
| Bracket, Spring Support | 63 | 30 |
| Bracket, Support (A) | 95 | 1 |
| Bracket, Support (B) | 95 | 8 |
| Bracket, Wiring Guide | 57 | 20 |
| Breaker, Circuit | 93 | 21 |
| Bridge, Separator | 29 | 36 |
| Brush, Cleaning | 47 | 7 |
| Brush, Neutralizing | 57 | 9 |
| Brush, Neutralizing | 59 | 24 |
| Brush, Neutralizing | 63 | 2 |
| Brush, Neutralizing (A) | 43 | 39 |
| Bushing | 21 | 54 |
| Bushing | 41 | 1 |
| Bushing | 41 | 40 |
| Bushing | 49 | 4 |
| Bushing | 71 | 21 |
| Bushing | 77 | 3 |
| Bushing | 77 | 44 |
| Bushing | 79 | 20 |
| Bushing | 87 | 2 |
| Bushing | 87 | 32 |
| Bushing | 87 | 37 |
| Bushing | 89 | 47 |
| Bushing | 91 | 11 |
| Bushing | 91 | 16 |
| Bushing, (A) | 41 | 6 |
| Bushing, (A) | 77 | 5 |
| Bushing, (A) | 79 | 5 |
| Bushing, Shaft Support (A) | 79 | 47 |
| Bushing, Shaft Support (B) | 79 | 48 |
| Button, Main Switch | 9 | 21 |
| Button, Operation | 9 | 8 |
| Button, Operation (D) | 9 | 17 |
| Button, Operation (E) | 9 | 16 |
| **C** | | |
| Cam, (A) | 51 | 11 |
| Cam, (B) | 51 | 12 |
| Cam, (C) | 51 | 13 |
| Cam, Charging Slide | 27 | 8 |
| Cam, Conveyance Lift Up | 49 | 20 |
| Cam, Electrode Pressure | 49 | 16 |
| Cam, Manual Feed Regulating | 39 | 43 |
| Cam, Pressure (A) | 61 | 42 |
| Cam, Pressure (B) | 61 | 38 |
| Cam, Shaft Positioning | 25 | 17 |
| Casing, Conveyance Suction | 49 | 12 |
| Casing, Power Supply Cooling | 95 | 2 |
| Casing, Toner Filter | 93 | 13 |
| Caster | 3 | 27 |
| Catch, Cassette Positioning | 3 | 20 |
| Catch, Cassette Positioning | 55 | 2 |
| Catch, Cassette Positioning | 51 | 2 |
| Catch, Magnet | 11 | 45 |
| Catch, Magnet | 35 | 58 |
| Catch, Magnet | 85 | 18 |
| Claw, Drum Separator | 23 | 43 |
| Claw, Fuser Lower | 59 | 2 |
| Claw, Fuser Upper (set of 6) | 57 | 5 |
| Claw, Paper Regulating | 51 | 16 |
| Claw, Paper Regulation | 55 | 6 |
| Clutch, ADU Drive | 71 | 36 |
| Clutch, ADU Drive (B) | 71 | 8 |
| Clutch, LCT (A) | 79 | 21 |
| Clutch, LCT (B) | 89 | 41 |
| Clutch, Paper Feed | 37 | 14 |
| Clutch, Paper Feed | 41 | 4 |
| Clutch, Paper Feed (B) | 37 | 21 |
| Clutch, Paper Feed (B) | 47 | 1 |
| Clutch, Rocking | 23 | 37 |
| Collar | 31 | 15 |
| Collar | 79 | 10 |
| Collar, (B) | 67 | 22 |
| Collar, Charging Slide | 27 | 9 |
| Collar, Fuser | 61 | 35 |
| Collar, Hinge Pin | 65 | 14 |
| Collar, Roller | 41 | 20 |
| Collar, Roller | 77 | 20 |
| Collar, Roller | 79 | 12 |
| Collar, Roller | 87 | 17 |
| Collar, Spring Positioning | 23 | 24 |
| Collar, Spring Protect (A) | 43 | 9 |

| PART DESCRIPTION | PAGE NO. | REF. NO. |
|---|---|---|
| Connector, Electrode Input (A) | 47 | 30 |
| Connector, Electrode Input (B) | 47 | 33 |
| Contact, Bias (A) | 31 | 21 |
| Conveyance Unit | 49 | 1 |
| Cord, Conveyance Ground | 47 | 15 |
| Cord, Conveyance Ground | 105 | 12 |
| Cord, Conveyance Ground (B) | 47 | 46 |
| Cord, Conveyance Ground (B) | 103 | 9 |
| Corona Assy., Charging | 27 | 1 |
| Corona, Transfer/Separator | 29 | 27 |
| Counter, Total | 11 | 47 |
| Coupling, Drive Connection | 91 | 7 |
| Coupling, Drum Fixed | 23 | 23 |
| Cover | 39 | 38 |
| Cover | 79 | 4 |
| Cover | 95 | 5 |
| Cover Assy. | 5 | 6 |
| Cover Assy., Lower | 7 | 14 |
| Cover Assy., Toner Supply | 33 | 2 |
| Cover, ADF Wiring | 95 | 25 |
| Cover, ADU (Front) | 69 | 28 |
| Cover, ADU (Upper) | 69 | 35 |
| Cover, Belt | 85 | 23 |
| Cover, Board | 17 | 11 |
| Cover, By Pass | 45 | 3 |
| Cover, Cassette | 53 | 49 |
| Cover, Cassette | 55 | 22 |
| Cover, Charging (Front) | 27 | 22 |
| Cover, Charging (Rear) | 27 | 16 |
| Cover, Drum | 23 | 17 |
| Cover, Electrode | 47 | 39 |
| Cover, Fan Mounting | 93 | 4 |
| Cover, Fuser (Front) | 59 | 26 |
| Cover, Fuser (Right) | 57 | 16 |
| Cover, Heater | 3 | 31 |
| Cover, High Voltage | 25 | 25 |
| Cover, Jam Processing | 57 | 31 |
| Cover, Key Counter | 7 | 18 |
| Cover, Key Counter Inner | 3 | 34 |
| Cover, LCT (Left) | 81 | 15 |
| Cover, LCT (Right) | 73 | 16 |
| Cover, Lamp (Rear) | 61 | 1 |
| Cover, Main (Upper) | 7 | 13 |
| Cover, Motor | 27 | 2 |
| Cover, Motor | 29 | 29 |
| Cover, Motor | 35 | 30 |
| Cover, Open/Close | 9 | 2 |
| Cover, Operation | 9 | 7 |
| Cover, Operation (Lower) | 11 | 46 |
| Cover, Ozone Filter | 93 | 19 |
| Cover, Panel | 23 | 41 |
| Cover, Paper Feed (Left) | 85 | 22 |
| Cover, Paper Feed Wiring (F) | 39 | 52 |
| Cover, Paper Feed Wiring (M) | 41 | 32 |
| Cover, Paper Feed Wiring (M) | 43 | 34 |
| Cover, Polygon | 17 | 10 |
| Cover, Pre-Transfer Lamp | 47 | 52 |
| Cover, Rear | 7 | 16 |
| Cover, Screw | 7 | 24 |
| Cover, Side (A) | 7 | 23 |
| Cover, Side (B) | 7 | 17 |
| Cover, Side (D) | 7 | 11 |
| Cover, Slide | 39 | 58 |
| Cover, Solenoid Wiring | 37 | 24 |
| Cover, Switch Detect | 91 | 39 |
| Cover, Switch Guide | 91 | 27 |
| Cover, Toner Filter | 93 | 16 |
| Cover, Toner Regulation | 35 | 40 |
| Cover, Toner Seal | 35 | 46 |
| Cover, Toner Supply | 33 | 11 |
| Cover, Toner Supply | 33 | 25 |
| Cover, Transfer Exposure | 47 | 42 |
| Cover, Wire Protect | 75 | 18 |
| Cover, Wire Protect | 83 | 18 |
| Cover, Wire Protect | 85 | 24 |
| Cover, Wire Regulating | 75 | 13 |
| Cover, Wire Regulating | 83 | 15 |
| Cover, Wiring | 3 | 17 |
| Cover, Wiring | 35 | 49 |
| Cover, Wiring (A) | 25 | 26 |
| Cover, Wiring (B) | 25 | 24 |
| Cover, Wiring (Rear) | 37 | 3 |
| Cover, Wiring Guide | 19 | 26 |
| Cover, Wiring Protect | 95 | 9 |
| Cover, Write Protect (A) | 3 | 38 |
| Cushion, Drum Support | 25 | 18 |
| Cushion, Heat Insulating (F) | 5 | 33 |

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| PART DESCRIPTION | PAGE NO. | REF. NO. |
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| DC Power Supply (C) | 93 | 23 |
| Developer Unit | 31 | 1 |
| Door, Front | 11 | 48 |
| Door, Lower | 63 | 21 |
| Door, Paper Feed Open/Close | 45 | 19 |
| Door, Paper Feed Open/Close | 79 | 33 |
| Door, Toner Open/Close | 35 | 52 |
| Door, Toner Supply | 33 | 5 |
| Door, Upper | 63 | 26 |
| Drive Assy., Conveyance | 49 | 2 |
| Drum Cartridge | 23 | 45 |

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| EPROM, Image Bd.,IC30,Rev.19.0 | 5 | 3 |
| EPROM, Weekly Timer Control Bd | 107 | 2 |

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| Felt, Spew Prevention | 31 | 12 |
| Filter, (H) | 93 | 6 |
| Filter, (S) | 93 | 7 |
| Filter, Cleaner Cooling | 5 | 35 |
| Filter, Noise | 93 | 34 |
| Filter, Power Supply (B) | 5 | 30 |
| Filter, Toner | 93 | 14 |
| Filter, Toner Supply | 33 | 19 |
| Foot | 107 | 6 |
| Foot, Level | 3 | 33 |
| Frame, Fuser | 61 | 40 |
| Frame, Rear | 79 | 6 |
| Frame, Side | 79 | 28 |
| Fuser Unit | 57 | 1 |

## G

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| Gear Assy., Drum Drive (A) | 21 | 35 |
| Gear, (D) (Z=16) | 39 | 39 |
| Gear, (D) (Z=16) | 79 | 18 |
| Gear, (D) (Z=42) | 71 | 9 |
| Gear, (E) (Z=15) | 71 | 32 |
| Gear, (E) (Z=20) | 79 | 7 |
| Gear, (Q) (Z=21) | 65 | 18 |
| Gear, Charging Cleaning (A) | 27 | 26 |
| Gear, Charging Cleaning (B) | 27 | 24 |
| Gear, Cleaner Idler (A) | 23 | 18 |
| Gear, Cleaner Idler (B) (Z=18) | 25 | 28 |
| Gear, Cleaner Input (Z=21) | 19 | 3 |
| Gear, Cleaner Screw (R) (Z=14) | 89 | 46 |
| Gear, Clutch (Front) (Z=20) | 71 | 38 |
| Gear, Clutch Base (Z=17) | 79 | 3 |
| Gear, Clutch Lock (Z=9) | 79 | 2 |
| Gear, Conveyance (A) (Z=23) | 37 | 15 |
| Gear, Conveyance (Z=37) | 49 | 3 |
| Gear, Conveyance Input | 19 | 17 |
| Gear, Conveyance Reverse | 71 | 16 |
| Gear, Coupling (Z=30) | 91 | 35 |
| Gear, Developing (Z=30) | 31 | 11 |
| Gear, Developing Agitator (A) | 31 | 14 |
| Gear, Developing Agitator (B) | 31 | 8 |
| Gear, Developing Agitator (C) | 31 | 20 |
| Gear, Developing Drive (A) | 37 | 12 |
| Gear, Developing Drive (B) | 79 | 19 |
| Gear, Developing Drive (B) | 89 | 38 |
| Gear, Developing Drive (Z=31) | 19 | 25 |
| Gear, Developing Drive (Z=48) | 21 | 50 |
| Gear, Developing Idler (Z=24) | 31 | 17 |
| Gear, Double Feed Drive | 89 | 39 |
| Gear, Double Stepped (Z=34,17) | 37 | 19 |
| Gear, Drive (B) (Z=25) | 79 | 17 |
| Gear, Drive (Z=25) | 37 | 10 |
| Gear, Drive Coupling (Z=21) | 89 | 45 |
| Gear, Drive Idler (A) | 91 | 34 |
| Gear, Drum Drive (A) (Z=64) | 19 | 22 |
| Gear, Drum Drive (B) (Z=93) | 21 | 38 |
| Gear, Feed (Z=26) | 89 | 42 |
| Gear, Fuser (Z=25) | 61 | 20 |
| Gear, Fuser (Z=28) | 19 | 9 |
| Gear, Fuser Drive (B) (Z=24) | 71 | 35 |
| Gear, Fuser Drive (B) (Z=50) | 61 | 36 |
| Gear, Fuser Drive (Z=18) | 19 | 8 |
| Gear, Fuser Idler (Black) | 61 | 37 |
| Gear, Fuser Idler (Z=20) | 61 | 33 |
| Gear, Fuser Input (Z=50,36) | 19 | 13 |
| Gear, Fuser Paper Exit (Z=19) | 61 | 34 |
| Gear, Idler (A) (Z=20) | 41 | 49 |
| Gear, Idler (A) (Z=20) | 77 | 36 |
| Gear, Idler (A) (Z=20) | 87 | 11 |
| Gear, Idler (A) (Z=76,28) | 71 | 7 |
| Gear, Idler (B) (Z=35,30) | 71 | 14 |
| Gear, Idler (Z=25,34) | 37 | 13 |
| Gear, LCT Conveyance (Z=13) | 89 | 44 |
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| Gear, LCT Drive (Z=18) | 91 | 15 |
| Gear, LCT Regulation (Z=18) | 79 | 13 |

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| Gear, Manual Feed Lift Up | 37 | 7 |
| Gear, Motor (Z=15) | 37 | 33 |
| Gear, Paper Exit (Z=21) | 91 | 14 |
| Gear, Paper Exit (Z=28) | 71 | 39 |
| Gear, Paper Exit Drive (Z=19) | 65 | 16 |
| Gear, Paper Exit Idler | 65 | 10 |
| Gear, Paper Exit Idler (A) | 65 | 9 |
| Gear, Paper Exit Idler (B) | 65 | 21 |
| Gear, Paper Feed Idler (A) | 37 | 20 |
| Gear, Paper Feed Idler (A) | 37 | 16 |
| Gear, Paper Feed Idler (Lower) | 79 | 16 |
| Gear, Paper Feed Idler (Upper) | 79 | 8 |
| Gear, Paper Feed Input | 19 | 31 |
| Gear, Paper Feed Reverse | 41 | 2 |
| Gear, Paper Feed Reverse (A) | 41 | 51 |
| Gear, Paper Feed Reverse (A) | 77 | 40 |
| Gear, Paper Feed Reverse (A) | 87 | 10 |
| Gear, Paper Feed Reverse (B) | 41 | 50 |
| Gear, Paper Feed Reverse (B) | 77 | 37 |
| Gear, Paper Feed Reverse (B) | 87 | 13 |
| Gear, Paper Resist (Lower) | 47 | 20 |
| Gear, Paper Resist (Upper) | 47 | 18 |
| Gear, Regulating (Upper) | 37 | 9 |
| Gear, Screw | 31 | 19 |
| Gear, Screw Drive (B) | 21 | 55 |
| Gear, Screw Drive (C) | 21 | 56 |
| Gear, Screw Drive (D) (Z=30) | 21 | 58 |
| Gear, Screw Input (Z=18) | 21 | 47 |
| Gear, Stopper Roller (D) (=21) | 79 | 15 |
| Gear, Toner Agitator (Z=30) | 35 | 36 |
| Gear, Toner Collection (Z=22) | 23 | 32 |
| Gear, Toner Conveyance (A) | 23 | 9 |
| Gear, Toner Conveyance (B) | 23 | 10 |
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| Gear, Toner Supply (A) | 35 | 34 |
| Gear, Toner Supply (A) | 35 | 35 |
| Gear, Toner Supply (A) | 91 | 33 |
| Gear, Toner Supply (B) | 35 | 31 |
| Gear, Toner Supply Idler (A) | 35 | 33 |
| Gear, Toner Supply Idler (B) | 35 | 32 |
| Gear, Transfer Cleaning (Z=44) | 29 | 31 |
| Ground | 5 | 4 |
| Ground, Developing Bias | 31 | 10 |
| Ground, Guide Plate | 47 | 45 |
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| Guide, Wiring (R) | 59 | 8 |

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| Heater, Internal | 3 | 28 |
| Heater, Internal | 3 | 30 |
| High Voltage Power Supply (A) | 93 | 3 |
| High Voltage Power Supply (B) | 47 | 29 |
| Hinge | 25 | 8 |
| Hinge | 49 | 22 |
| Hinge Assy., Mounting | 33 | 23 |
| Hinge, Filter Open/Close | 93 | 18 |
| Hinge, Front Door | 11 | 54 |
| Hinge, Toner Supply (B) | 33 | 26 |
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| Holder | 55 | 21 |
| Holder | 73 | 13 |
| Holder | 81 | 18 |
| Holder Assy., Shaft | 61 | 19 |
| Holder, (Front) | 47 | 8 |
| Holder, (Rear) | 47 | 2 |
| Holder, Base Shaft | 21 | 42 |
| Holder, Blade Fulcrum Shaft | 25 | 12 |
| Holder, Cord | 93 | 27 |
| Holder, Drive Shaft | 19 | 2 |
| Holder, Drive Shaft | 37 | 17 |
| Holder, Drive Shaft | 71 | 3 |
| Holder, Drive Shaft | 79 | 14 |
| Holder, Drive Shaft | 89 | 43 |
| Holder, Drive Shaft | 91 | 18 |
| Holder, Driven Shaft | 65 | 2 |
| Holder, Driven Shaft | 67 | 8 |
| Holder, Drum Rotary Shaft | 21 | 37 |
| Holder, Drum Rotary Shaft | 23 | 22 |
| Holder, Ground Shaft | 21 | 41 |
| Holder, Paper Feed Shaft | 23 | 11 |
| Holder, Paper Feed Shaft | 39 | 42 |
| Holder, Paper Feed Shaft | 87 | 31 |
| Holder, Seal Shaft | 23 | 28 |
| Holder, Shaft | 23 | 8 |
| Holder, Shaft | 23 | 30 |
| Holder, Shaft | 31 | 18 |
| Holder, Shaft | 35 | 38 |
| Holder, Shaft | 61 | 13 |
| Holder, Shaft | 61 | 21 |
| Holder, Shaft | 61 | 32 |
| Holder, Shaft | 75 | 20 |
| Holder, Shaft | 77 | 8 |
| Holder, Shaft | 83 | 20 |
| Holder, Shaft (B) | 49 | 17 |
| Holder, Shaft (C) | 71 | 17 |
| Holder, Shaft (F) | 35 | 45 |
| Holder, Shaft (Lower) | 47 | 11 |
| Holder, Shaft (Rear) | 47 | 19 |
| Holder, Shaft (Upper) | 47 | 12 |
| Holder, Slide | 45 | 9 |
| Holder, Slide Shaft | 45 | 30 |
| Holder, Slide Shaft | 49 | 7 |
| Holder, Slide Shaft | 79 | 40 |
| Holder, Slide Shaft | 85 | 6 |
| Holder, Slide Shaft (C) | 41 | 18 |
| Holder, Slide Shaft (C) | 77 | 21 |
| Holder, Slide Shaft (C) | 87 | 21 |
| Holder, Toner Collection Shaft | 25 | 4 |
| Holder, Toner Conveyance Shaft | 23 | 1 |
| Housing, Cassette | 51 | 21 |
| Housing, Cassette | 55 | 8 |

## K

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| Kit, Paper Lift Up Gear | 39 | 54 |
| Knob | 85 | 25 |
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| Knob, Cassette Open/Close | 55 | 23 |
| Knob, Cassette Open/Close | 69 | 34 |
| Knob, Cassette Open/Close (L) | 81 | 14 |
| Knob, Cassette Open/Close (R) | 73 | 17 |
| Knob, Conveyance | 67 | 3 |
| Knob, Lock | 33 | 13 |
| Knob, Paper Positioning (R) | 51 | 17 |
| Knob, Release | 45 | 24 |
| Knob, Release | 79 | 36 |
| Knob, Roller | 47 | 10 |
| Knob, Switch | 51 | 31 |

## L

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| LED, Paper Detect | 43 | 31 |
| Label | 7 | 21 |
| Label, "3" | 47 | 9 |
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| Label, ADU Protect | 67 | 36 |
| Label, Arrow | 49 | 29 |
| Label, By Pass | 45 | 6 |
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| Label, DP 50 | 11 | 59 |
| Label, Drum Caution | 23 | 16 |
| Label, FCC Caution | 7 | 22 |
| Label, FORCE 50 | 11 | 58 |
| Label, Ground | 93 | 24 |
| Label, Ground | 93 | 30 |
| Label, High Voltage Caution | 29 | 28 |
| Label, Hopper Cover | 35 | 43 |
| Label, Jam | 11 | 56 |
| Label, Jam Open/Close | 67 | 23 |
| Label, KONICA | 11 | 60 |
| Label, Knob (B) | 67 | 16 |
| Label, LCT (Left) | 81 | 16 |
| Label, LCT (Right) | 73 | 15 |
| Label, LCT Guide (A) | 73 | 6 |
| Label, LCT Guide (A) | 81 | 6 |
| Label, LCT Guide (B) | 75 | 27 |
| Label, LCT Guide (B) | 83 | 27 |
| Label, Laser | 17 | 9 |
| Label, Laser Caution (S) | 17 | 15 |
| Label, Main Switch | 9 | 20 |
| Label, Manual Feed Adjusting | 45 | 34 |
| Label, Paper Indication (L) | 81 | 17 |
| Label, Paper Indication (R) | 73 | 14 |
| Label, Paper Supply | 53 | 52 |
| Label, Paper Supply | 55 | 26 |
| Label, Platen Cover | 45 | 35 |
| Label, Temperature Caution | 59 | 6 |
| Label, Temperature Caution | 65 | 29 |
| Label, Toner Supply | 11 | 57 |
| Label, Universal | 53 | 51 |
| Label, Write | 17 | 14 |
| Lamp Assy., Pre-Transfer | 47 | 51 |
| Lamp, Fuser [L2] | 61 | 9 |
| Lamp, Fuser [L2] | 61 | 27 |
| Lamp, Pre-Charge | 27 | 4 |
| Lens Unit, CY2 | 17 | 6 |
| Lever | 85 | 9 |
| Lever, (Left) | 81 | 20 |
| Lever, Claw Operation Lever | 63 | 14 |
| Lever, Conveyance Guide | 63 | 15 |
| Lever, Developing Pressure | 25 | 20 |

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| Lever, Electrode Release | 49 | 27 |
| Lever, Fuser | 61 | 44 |
| Lever, Gear Connection | 39 | 57 |
| Lever, Jam Processing | 57 | 13 |
| Lever, Lift Up | 77 | 7 |
| Lever, Lift Up | 89 | 57 |
| Lever, Release (Front) | 61 | 11 |
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| Lever, Rocking | 23 | 39 |
| Lever, Toner Supply | 33 | 3 |
| Lid Assy., Cleaner | 25 | 1 |
| Lid Assy., Developing | 31 | 2 |
| Lid Assy., Slide | 33 | 8 |
| Lid, By Pass | 45 | 2 |
| Lid, Cam Holder (U) | 51 | 4 |
| Lid, Developing Suction | 25 | 22 |
| Lid, Screw Adjusting | 45 | 8 |
| Limiter, Torque | 41 | 45 |
| Limiter, Torque | 77 | 38 |
| Limiter, Torque (By Pass) | 43 | 8 |
| Lock | 45 | 17 |
| Lock | 79 | 29 |
| Lock, Door | 63 | 24 |
| Lock, LCT | 3 | 23 |
| Lock, LCT | 85 | 16 |
| Lock, Paper Regulating | 75 | 5 |
| Lock, Paper Regulation | 83 | 5 |
| Lock, Wire Adjusting | 81 | 4 |

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| Mirror Assy., (2) | 17 | 8 |
| Mirror Assy., (3) | 17 | 5 |
| Mirror, Indexer | 17 | 7 |
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| Motor | 71 | 1 |
| Motor | 91 | 30 |
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| Motor Assy., Paper Feed | 37 | 32 |
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| Motor, Conveyance Fan | 63 | 6 |
| Motor, Developing Drive | 21 | 53 |
| Motor, Drum Drive | 21 | 33 |
| Motor, Fan | 5 | 15 |
| Motor, Fan | 93 | 1 |
| Motor, Laser Correction | 15 | 2 |
| Motor, Lift Up (U) | 39 | 48 |
| Motor, Main Fan | 93 | 5 |
| Motor, Suction Fan | 49 | 28 |
| Motor, Toner Supply | 21 | 52 |
| Motor, Toner Supply | 33 | 28 |
| Motor, Transfer | 29 | 54 |
| Mounting Plate, Board | 43 | 33 |
| Mounting Plate, Board (Front) | 5 | 13 |
| Mounting Plate, Board (Lower) | 5 | 14 |
| Mounting Plate, Board (Middle) | 5 | 12 |
| Mounting Plate, Board (Rear) | 5 | 10 |
| Mounting Plate, Clutch | 71 | 37 |
| Mounting Plate, Double Feed | 41 | 41 |
| Mounting Plate, External | 81 | 8 |
| Mounting Plate, External (L) | 81 | 5 |
| Mounting Plate, External (R) | 73 | 4 |
| Mounting Plate, External (Up) | 73 | 5 |
| Mounting Plate, Fan | 63 | 1 |
| Mounting Plate, Fuse | 57 | 27 |
| Mounting Plate, Heater | 61 | 31 |
| Mounting Plate, Hinge | 13 | 1 |
| Mounting Plate, Key Counter | 3 | 35 |
| Mounting Plate, Motor | 39 | 51 |
| Mounting Plate, Motor | 71 | 2 |
| Mounting Plate, Motor | 91 | 32 |
| Mounting Plate, Rear | 5 | 7 |
| Mounting Plate, Sensor | 41 | 33 |
| Mounting Plate, Sensor | 43 | 23 |
| Mounting Plate, Sensor | 57 | 24 |
| Mounting Plate, Sensor | 59 | 14 |
| Mounting Plate, Sensor | 59 | 16 |
| Mounting Plate, Sensor | 77 | 28 |
| Mounting Plate, Sensor | 85 | 20 |
| Mounting Plate, Sensor | 87 | 28 |
| Mounting Plate, Sensor (A) | 69 | 18 |
| Mounting Plate, Sensor (B) | 69 | 2 |
| Mounting Plate, Sensor (C) | 69 | 12 |
| Mounting Plate, Solenoid | 23 | 35 |
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| Mounting Plate, Solenoid | 63 | 17 |
| Mounting Plate, Solenoid | 77 | 48 |
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| Mounting Plate, Spring | 67 | 26 |
| Mounting Plate, Spring | 83 | 12 |
| Mounting Plate, Spring (R) | 75 | 12 |
| Mounting Plate, Switch (M) | 9 | 22 |
| Mounting Plate, Wiring | 59 | 10 |
| Mounting Plate, Wiring (A) | 91 | 3 |
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| Mylar, Paper Guide | 89 | 73 |
| Mylar, Paper Guide (C) | 43 | 38 |
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| Mylar, Resist Conveyance | 47 | 4 |
| Mylar, Wiring | 5 | 18 |
| Mylar, Wiring | 5 | 19 |

## N

| | | |
|---|---|---|
| Not Available | 71 | 12 |
| Not Available Separately | 25 | 5 |
| Not Available Separately | 27 | 6 |
| Not Available Separately | 27 | 7 |
| Not Available Separately | 27 | 14 |
| Not Available Separately | 27 | 15 |
| Not Available Separately | 27 | 23 |
| Not Available Separately | 29 | 32 |
| Not Available Separately | 29 | 40 |
| Not Available Separately | 29 | 41 |
| Not Available Separately | 29 | 42 |
| Not Available Separately | 29 | 45 |
| Not Available Separately | 29 | 46 |
| Not Available Separately | 29 | 49 |
| Not Available Separately | 29 | 50 |
| Not Available Separately | 29 | 52 |
| Not Available Separately | 29 | 53 |
| Not Used | 23 | 20 |
| Not Used | 45 | 16 |
| Not Used | 47 | 5 |
| Not Used | 57 | 17 |
| Not Used | 63 | 20 |
| Not Used | 75 | 24 |
| Not Used | 93 | 10 |
| Not Used | 93 | 20 |
| Not Used | 101 | 11 |

## P

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|---|---|---|
| PLL Unit, (IC2) | 95 | 18 |
| Pad | 79 | 31 |
| Pad Assy. | 59 | 7 |
| Pad, Cover | 33 | 18 |
| Pad, Cover | 35 | 55 |
| Pad, Friction | 51 | 22 |
| Pad, Spew Prevention (E) | 33 | 4 |
| Pad, Spewing Prevention (A) | 31 | 5 |
| Panel Assy., Drive | 91 | 1 |
| Panel, ADF | 95 | 4 |
| Panel, Conveyance Drive (A) | 19 | 7 |
| Panel, Conveyance Drive (B) | 19 | 15 |
| Panel, Developing Drive (A) | 21 | 51 |
| Panel, Developing Drive (B) | 21 | 48 |
| Panel, Drive | 89 | 40 |
| Panel, Drive (B) | 91 | 23 |
| Panel, Drum Drive (A) | 21 | 34 |
| Panel, Drum Drive (B) | 21 | 36 |
| Panel, External Auxiliary | 7 | 15 |
| Panel, Front (L) | 83 | 23 |
| Panel, Front (Right) | 75 | 23 |
| Panel, Fuser Drive | 19 | 1 |
| Panel, Paper Feed (Front) | 89 | 69 |
| Panel, Real (Left) | 83 | 16 |
| Panel, Rear | 89 | 48 |
| Panel, Rear (Right) | 75 | 15 |
| Panel, Stopper | 91 | 12 |
| Panel, Wiring (A) | 59 | 22 |
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| Photosensor | 5 | 25 |
| Photosensor | 39 | 44 |
| Photosensor | 41 | 31 |
| Photosensor | 43 | 22 |
| Photosensor | 47 | 24 |
| Photosensor | 59 | 12 |
| Photosensor | 63 | 12 |
| Photosensor | 65 | 33 |
| Photosensor | 69 | 6 |
| Photosensor | 69 | 20 |
| Photosensor | 77 | 10 |
| Photosensor | 77 | 11 |
| Photosensor | 77 | 29 |
| Photosensor | 85 | 21 |
| Photosensor | 87 | 27 |
| Pin | 23 | 27 |
| Pin | 41 | 43 |
| Pin | 77 | 41 |
| Pin | 87 | 5 |
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| Pin, (A) | 23 | 6 |
| Pin, (A) | 37 | 25 |
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| Pin, (A) | 49 | 19 |
| Pin, (A) | 61 | 41 |
| Pin, (A) | 89 | 50 |
| Pin, (A) | 89 | 60 |
| Pin, (A) | 91 | 21 |
| Pin, (B) | 19 | 19 |
| Pin, (B) | 31 | 6 |
| Pin, (B) | 35 | 39 |
| Pin, (B) | 39 | 61 |
| Pin, (B) | 41 | 24 |
| Pin, (B) | 47 | 21 |
| Pin, (B) | 77 | 2 |
| Pin, (B) | 87 | 35 |
| Pin, (B) | 91 | 19 |
| Pin, (C) | 79 | 24 |
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| Pin, Parallel | 41 | 26 |
| Pin, Parallel | 71 | 10 |
| Pin, Parallel | 71 | 28 |
| Pin, Parallel | 79 | 26 |
| Pin, Parallel | 89 | 55 |
| Pin, Regulating | 39 | 60 |
| Pinion, (Z=14) | 45 | 7 |
| Pinion, Cassette (Z=14) | 53 | 36 |
| Pipe, Auxiliary | 37 | 23 |
| Pipe, Open/Close | 23 | 2 |
| Pipe, Toner Collection | 23 | 5 |
| Plate Assy., By Pass Bottom | 43 | 3 |
| Plate Assy., Clutch Support | 23 | 46 |
| Plate Assy., Cord Fixed | 93 | 25 |
| Plate Assy., Double Feed Prev. | 43 | 11 |
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| 25SA76580 | 71 | 47 | |

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| 300078030 | 19 | 19 | |
| 300078030 | 31 | 6 | |
| 300078030 | 35 | 39 | |

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| 304077230 | 71 | 39 | |
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| 340074010 | 89 | 70 | |
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